



Novel Approaches to Online Process Optimization under Uncertainty

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Outline

- 1 Research question - Why? and How?
- 2 Part 1 - Optimal steady-state operation using transient measurements
- 3 Part 2 - Dynamic optimization - addressing computation time
- 4 Summary and future outlook

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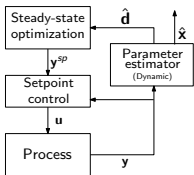
Research Question - Why?

Why is traditional RTO not commonly used in industry?

- **Challenge 1** - Cost of developing the model (offline).
 - **Challenge 2** - Model uncertainty, including wrong values of disturbances and parameters (online update).
 - **Challenge 3** - Numerical robustness, including computational issues of solving optimization problems.
 - **Challenge 4** - Frequent grade changes, which makes steady-state optimization less relevant.
 - **Challenge 5** - Dynamic limitations, including infeasibility due to (dynamic) constraint violation.
 - **Challenge 6** - Problem formulation - choosing the right formulation for the right problem.
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- **Human factors** - Corporate culture and technical competence

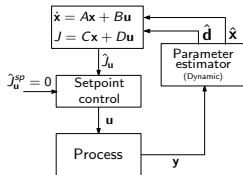
My Main Contributions - How?

Hybrid RTO



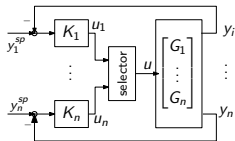
Challenge 2 & 5

Feedback RTO



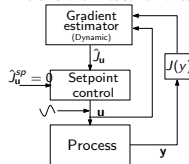
Challenge 2,3 & 5

Optimization using simple controllers



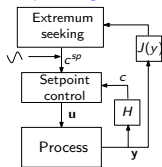
Challenge 1,2,3 & 5

Extremum seeking using transient measurements



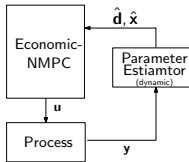
Challenge 1,2,3 & 5

Extremum seeking + Self-optimizing control



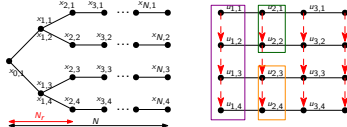
Challenge 1,2,3 & 5

economic MPC



Challenge 3,4 & 5

Distributed multistage MPC using primal decomposition



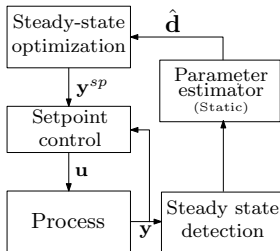
Challenge 3, 4 & 5

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Conventional steady-state RTO

Two-step approach

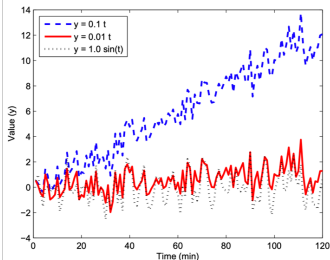
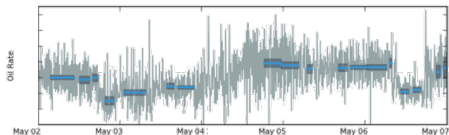


Chen & Joseph, *Ind. Eng. & Chem. Res* (1987)

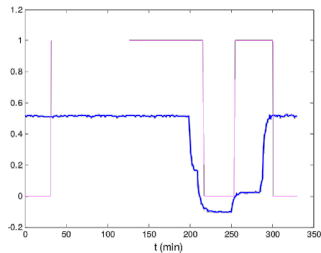
Darby et al, *J. Proc. Control* (2011)

Steady-state wait time

Challenge 2 - Model uncertainty, including wrong values of disturbances and parameters (online update of the model).



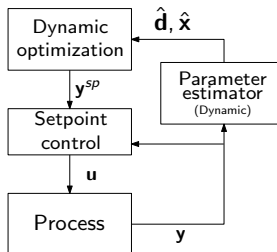
Source: Kelly, J.D. and Hedengren, J.D., 2013. A steady-state detection (SSD) algorithm to detect non-stationary drifts in processes. *Journal of Process Control*, 23(3), pp.326-331.



Source: Câmara MM, Quelhas AD, Pinto JC. *Performance Evaluation of Real Industrial RTO Systems*. Processes. 2016, 4(4).

How to address steady-state wait time?

Obvious : Dynamic RTO

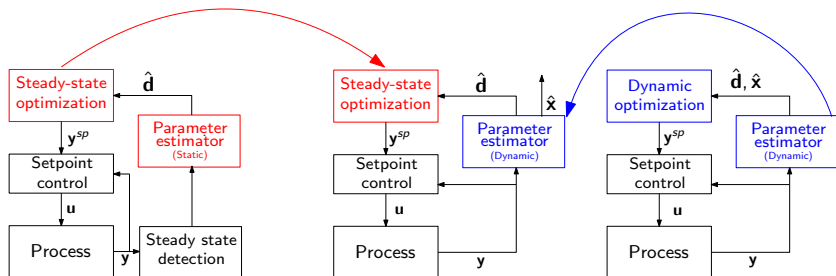


Dynamic RTO has problems - especially the optimization part (Challenge 3!)

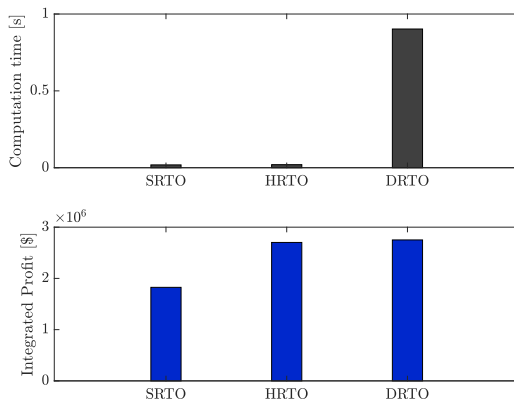
How to avoid steady-state wait time? - Hybrid RTO

If the focus is steady-state optimization, dynamic terms are needed only for the model update.

- Dynamic models - Online model update
- Steady-state models - Optimization



Example: Hybrid RTO for oil production optimization

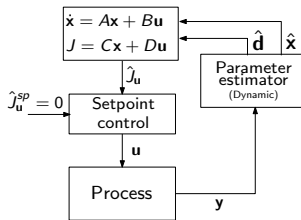
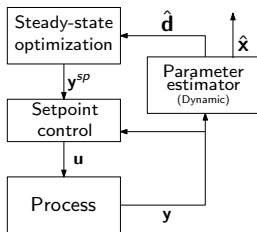


Krishnamoorthy et al. (*Submitted to ACC 2020*) - 6 gas-lifted wells with 20 differential states, 78 algebraic states and 6 inputs
Krishnamoorthy et al. *Comput. & Chem. Eng.* (2018)

Feedback RTO

Challenge 3 - Numerical robustness, including computational issues

Convert the Hybrid RTO problem into a **feedback control** problem



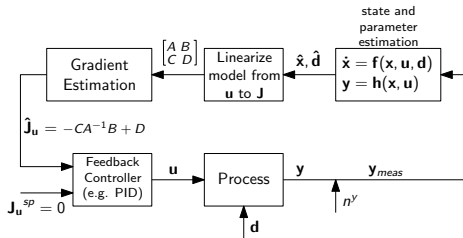
Novel gradient estimation using transient measurements

- **Step 1** - Linearize the dynamic model around (\hat{x}, \hat{d})

$$\begin{aligned} \dot{x} &= f(x, u, d) & \Rightarrow & & \dot{x} &= Ax + Bu \\ J &= h(x, u, d) & & & J &= Cx + Du \end{aligned}$$

- **Step 2** - Set $\dot{x} = 0$ †

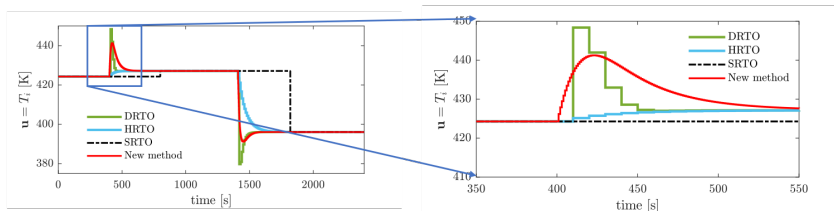
$$J = \underbrace{(-CA^{-1}B + D)}_{J_u} u$$



Krishnamoorthy et al. *Ind. Eng. Chem. Res* (2019)

†Garcia & Morari, *AIChE J.* (1980), Bamberger & Isermann, *Automatica* (1978)

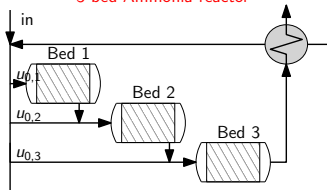
Comparison with other RTO approaches



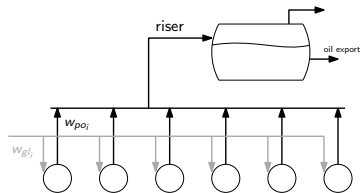
Krishnamoorthy et al. *Ind. Eng. Chem. Res.* (2019)
CSTR process from Economou et. al. (1986)

Other Case Examples

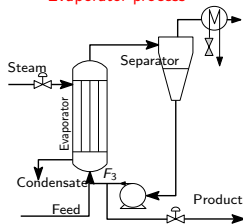
3-bed Ammonia reactor



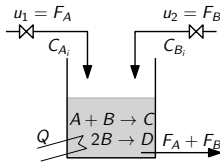
Gas-lift optimization



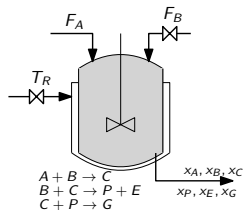
Evaporator process



Isothermal reactor



William-Otto reactor



Krishnamoorthy et al., *IFAC OOGP*, 2018

Krishnamoorthy et al., *Control Engineering Practice*, 2019

Bonnowitz et al., *Computer Aided Chemical Engineering*, 2018

Krishnamoorthy & Skogestad, *Ind. Eng. Chem. Res.*, 2019

Krishnamoorthy et al. *PSE Asia*, 2019

Krishnamoorthy & Skogestad, *Computer-Aided Chemical Engineering*, submitted

Do we always need a model to optimize?

Challenge 1 - Cost of developing the model

Example: Drive from A \rightarrow B in shortest time



- CV: speed \rightarrow 50km/h
- MV: gas pedal

Translate **economic objectives** into **control objectives**

What to control?

Control (in this order)

- ① Active constraints $\mathbf{g}_A \rightarrow 0$
- ② Self-optimizing variable $\mathbf{c} = \mathbf{N}^T \nabla_{\mathbf{u}} J \rightarrow 0$

\mathbf{N} is chosen such that $\mathbf{N}^T \nabla_{\mathbf{u}} \mathbf{g}_A = 0$

- **Case 1: Fully constrained** - active constraint control
- **Case 2: Fully unconstrained** - control **cost gradient** to zero ($\mathbf{N} = \mathbf{I}$)
- **Case 3: Partially constrained** - active constraint control + control **linear gradient combination** to zero
- **Case 4: Over constrained** - give up less important constraints

"...the ideal global self-optimizing variable is the gradient J_u ."

- Halvorsen & Skogestad (1997)

But gradients are not measured!

Morari et al, *AIChE Journal* (1980)

Skogestad, *J. Proc. Control* (2000)

Krishnamoorthy & Skogestad, *Ind. Eng. Chem. res.*, (2019)

Gradient Estimation

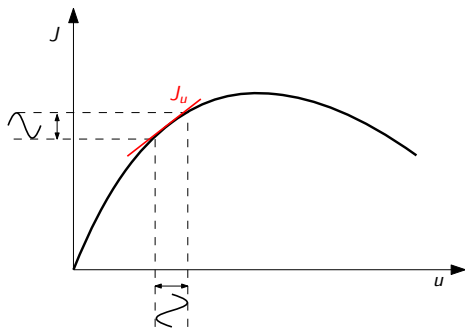
Model-free approaches

- Finite Difference
- Sinusoidal perturbation (Draper & Li, 1951)
- Least squares estimation (Hunnekens et al, 2014)
- Linear Identification ARX/ARMAX (Bamberger & Isermann, 1978)
- Nonlinear Identification NARX (Golden & Ydstie, 1989)
- [Fixed dynamics \(Krishnamoorthy & Skogestad\)[†]](#)
- Kalman filter (Gelbert et al, 2012)
- Polynomial fitted surfaces (Gao & Engell, 2005)
- Gaussian Process regression (Ferreira et al, 2018/ Matias & Jaschke 2019)
- Multiple units (Srinivasan, 2007)

Model-based approaches

- Parameter estimation (Chen & Joseph, 1987 / Adetola & Guay 2007)
- Neighboring extremals (Gros et al, 2009)
- Nullspace method (Alstad & Skogestad, 2007)
- [Feedback RTO \(Krishnamoorthy et al, 2019\)](#)

Estimate cost gradient without model - Extremum seeking control



Prohibitively slow convergence!

- Dynamic plant assumed to be **static** map
- Dither signal $\approx 10\times$ **slower** than plant dynamics
- Integral gain $\approx 10\times$ **slower** than perturbations

Draper & Li, *ASME* (1951)

Krstic & Wang, *Automatica* (2000)

ARX-based Extremum seeking control

Identify local linear *dynamic* model, instead of local linear *static* model

- **Step 1** - Identify black-box ARX model

$$\begin{aligned} J(t) + a_1 J(t-1) + \dots + a_{n_a} J(t-n_a) \\ = + b' u(t-1) + \dots + b'_{n_b} u(t-n_b) + e(t) \\ \Rightarrow A_{poly}(q)J = B_{poly}(q)u \end{aligned}$$

- **Step 2** - The steady-state part of the locally valid linear model is obtained with $q = 1$

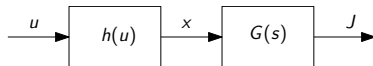
$$J_u = A_{poly}^{-1} B_{poly} \quad \Leftrightarrow \quad -CA^{-1}B + D$$

ARX-based extremum seeking control

Robustness Issues with identifying $A_{poly}(q)J = B_{poly}(q)u$

- Too many parameters to estimate : $(n_a + n_b)$
- Neglected dynamics/unmodeled effects

Consider a Hammerstein class of systems



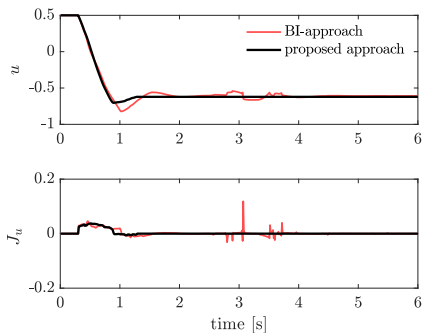
- Fix the nominal plant dynamics, in order to use transient measurements
- Estimate only the steady-state gradient

$$h(u)G_0(q) \approx J_u \underbrace{\left(\frac{b_1 q^{-1} + \dots + b_{n_b} q^{-n_b}}{1 + a_1 q^{-1} + \dots + a_{n_a} q^{-n_a}} \right)}_{\text{fixed nominal dynamics}} u$$

Illustrative Example

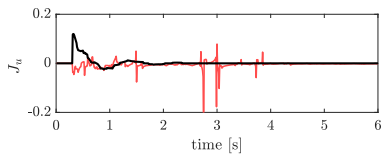
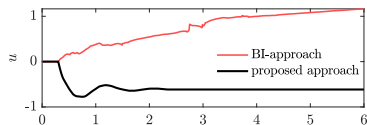
$$h(u) = d + \sum_{i=1}^3 p_{2i-1} \sin(iu) + p_{2i} \cos(iu)$$

$$G_0(s) = \frac{1}{0.25s + 1}$$

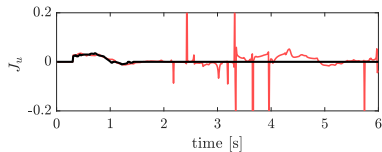
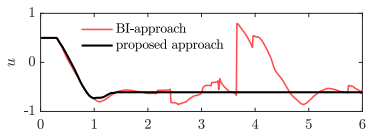


Illustrative Example - Unmodeled dynamics

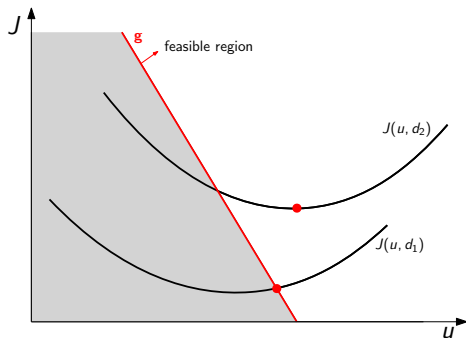
$$G(s) = G_0(s) \frac{-0.05s + 1}{0.0001s + 1}$$



$$G(s) = G_0(s) e^{-0.01s}$$



Change in active constraint regions



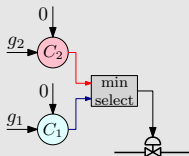
Optimal operation: Need to switch between regions using control system!

Switching between active constraints

- Output-to-output (CV-CV) switching - use **selectors**
- Input to output (CV-MV) switching - Pair MV that optimally saturates with the CV
- Input-to-input (MV-MV) switching - use split range control / valve position control ¹

Selector block

- Used when one input is used to switch between controlling several outputs.
- Each output has a separate controller and the selectors chooses which output to use.



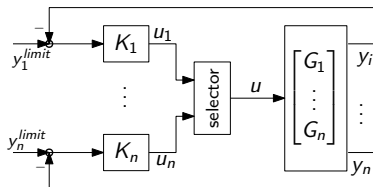
¹Reyes-Lua et al, *Computer Aided Chemical Engineering*, 2018

CV-CV switching using selectors

For each MV

- at most 1 CV y_0 with setpoint control that may be given up
- n number of CV constraints y_i that may be optimally active

$$u = \min_{i \in [0, n]}(u_i) \quad \text{or} \quad u = \max_{i \in [0, n]}(u_i)$$



When to use min-selector? when to use max-selector? and when is it not feasible?

CV-CV switching using selectors

Introduce logic variable y_i^{lim} for CV constraints

$$y_i^{lim} = \begin{cases} 1, & \text{for max-constraint} \\ -1, & \text{for min-constraint} \end{cases}$$

Theorem

CV-CV switching is **feasible** only if

$$\text{sgn}(G_i)\text{sgn}(y_i^{lim}) = \text{sgn}(G_j)\text{sgn}(y_j^{lim}) \quad \forall i, j \in \{1, \dots, n\}$$

and,

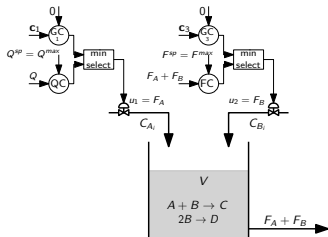
$$\text{sgn}(G_i)\text{sgn}(y_i^{lim}) = 1 \Rightarrow \text{min selector}$$

$$\text{sgn}(G_i)\text{sgn}(y_i^{lim}) = -1 \Rightarrow \text{max selector}$$

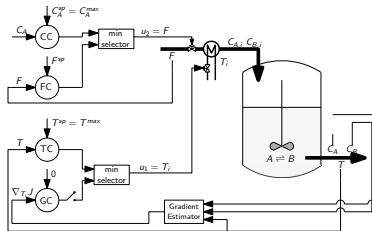
This ensures problem feasibility!

Case examples

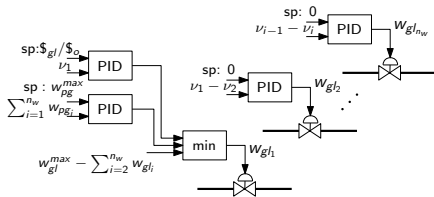
Isothermal CSTR



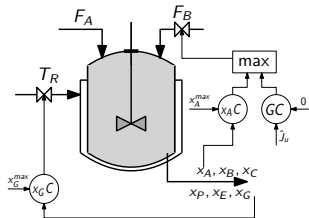
Exothermic Reactor



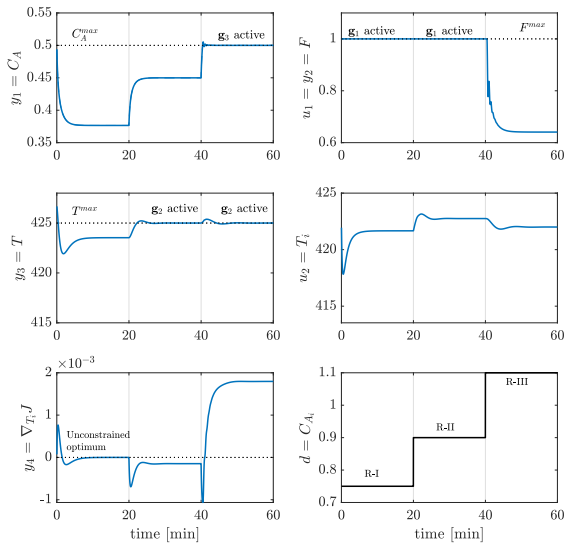
Gas-lift Optimization



William-Otto reactor

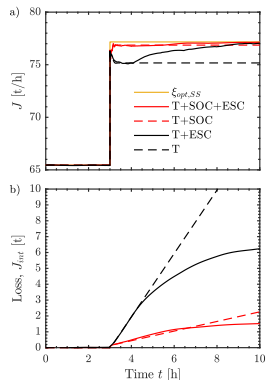
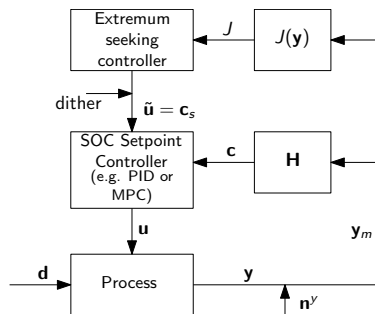


Illustrative example



Hierarchical combination of ESC and SOC

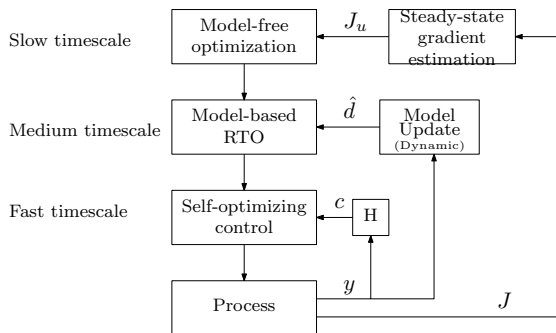
Optimal operation is when the **plant gradient** $\rightarrow 0$



Krishnamoorthy et al, *AIChE Annual Meeting* (2017)

Straus et al, *J. Proc. Control* (2019)

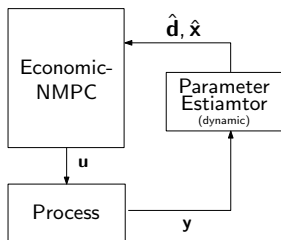
Hierarchical combination



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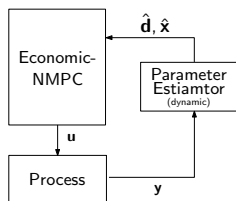
Challenge 4 - Frequent grade changes, which makes steady-state optimization less relevant.



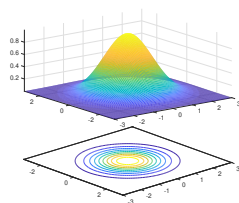
Economic NMPC under uncertainty

Where to handle the uncertainty?

Externally



Internally



- Use external parameter estimator (observable)

$$\dot{\hat{\mathbf{d}}} = K_e(\mathbf{y} - h(\mathbf{x}, \mathbf{u}, \hat{\mathbf{d}}))$$

- Solve certainty-equivalence MPC with $\hat{\mathbf{d}}$

- Needs a-priori information (compact set / PDF)

$$\mathbf{p} \in \mathcal{P}$$

- Optimize under uncertainty

Economic NMPC under uncertainty

What is a good problem formulation?

- Easy to understand → operator confidence
- Low complexity → Maintenance and service by process engineers
- Not overly conservative → Management approval

Feedback!

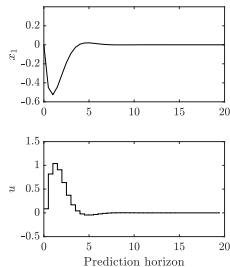
"...optimize over a sequence of control laws, as done in Dynamic Programming, rather than over a sequence of control actions."

-Mayne, Automatica (2014)

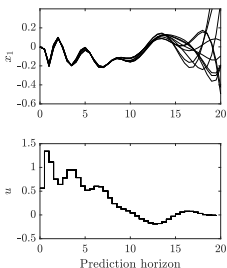
Solution strategies

	Open loop implementation	Closed loop implementation
Open loop optimization	Dynamic optimization	Standard MPC / Receding horizon control
Closed loop optimization	—	Multistage MPC / Feedback min-max MPC

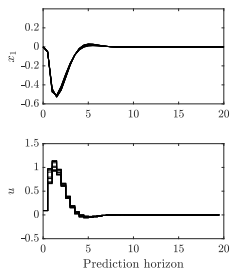
Perfect information



Open-loop optimization

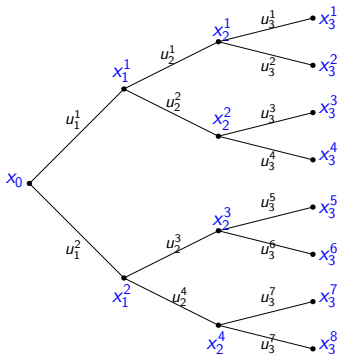


Closed-loop optimization



Multistage scenario MPC

One possible formulation: Multistage scenario MPC / Feedback min-max MPC



- Discrete scenario tree
- Introduces notion of feedback
- Different control trajectories
- Subject to non-anticipativity/causality constraints

Optimization over different control trajectories \approx Optimization over control policies
(desirable vs. achievable)

Sckaert & Mayne, *IEEE Trans. Autom. Control* (1998)

Lucia et al, *J. Proc. Control* (2013)

Why Multistage MPC?

Certainty equivalence

$$\min_{\mathbf{x}_k, \mathbf{u}_k} \sum_{k=0}^{N-1} \ell(\mathbf{x}_k, \mathbf{u}_k)$$

s.t.

$$\mathbf{x}_{k+1} = \mathbf{f}(\mathbf{x}_k, \mathbf{u}_k, \mathbf{p}_k) \quad \forall k \in \mathcal{K}$$

$$\mathbf{g}(\mathbf{x}_k, \mathbf{u}_k, \mathbf{p}_k) \leq 0 \quad \forall k \in \mathcal{K}$$

$$\mathbf{x}_0 = \hat{\mathbf{x}}_t$$

$$\mathbf{x}_k \in \mathcal{X}, \quad \mathbf{u}_k \in \mathcal{U} \quad \forall k \in \mathcal{K}$$

Multistage MPC

$$\min_{\mathbf{x}_{k,j}, \mathbf{u}_{k,j}} \sum_{j=1}^S \omega_j \sum_{k=0}^{N-1} \ell(\mathbf{x}_{k,j}, \mathbf{u}_{k,j})$$

s.t

$$\mathbf{x}_{k+1,j} = \mathbf{f}(\mathbf{x}_{k,j}, \mathbf{u}_{k,j}, \mathbf{p}_{k,j}) \quad \forall j \in \mathcal{S}, \forall k \in \mathcal{K}$$

$$\mathbf{g}(\mathbf{x}_{k,j}, \mathbf{u}_{k,j}, \mathbf{p}_{k,j}) \leq 0 \quad \forall j \in \mathcal{S}, \forall k \in \mathcal{K}$$

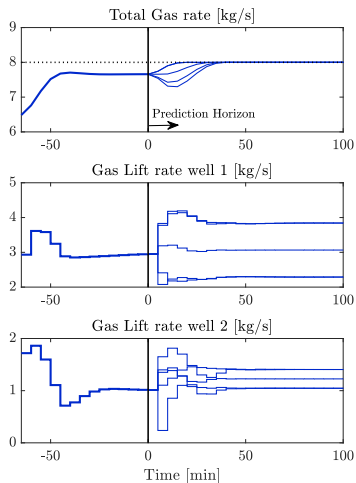
$$\mathbf{x}_{0,j} = \hat{\mathbf{x}}_t \quad \forall j \in \mathcal{S}$$

$$\mathbf{x}_{k,j} \in \mathcal{X}, \quad \mathbf{u}_{k,j} \in \mathcal{U} \quad \forall j \in \mathcal{S}, \forall k \in \mathcal{K}$$

$$\sum_{j=1}^S \bar{\mathbf{E}}_j \mathbf{u}_j = \mathbf{0}$$

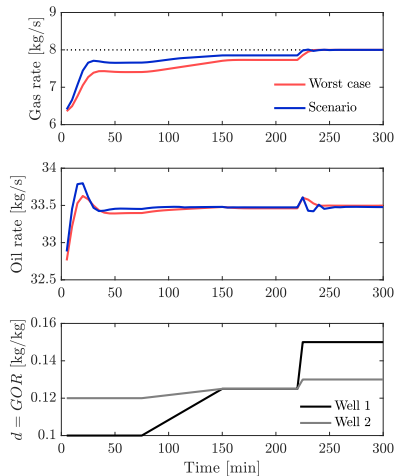
Easier to implement and maintain

Why Multistage MPC?



Easier to understand the control actions

Why Multistage MPC?



Less conservative than worst-case MPC

Multistage MPC - Major Drawback

Problem size explodes exponentially $S = M^N$

$$\min_{\mathbf{x}_{k,j}, \mathbf{u}_{k,j}} \sum_{j=1}^S \omega_j \sum_{k=0}^{N-1} \ell(\mathbf{x}_{k,j}, \mathbf{u}_{k,j})$$

s.t

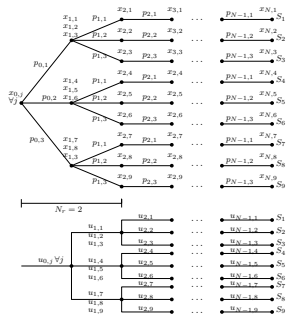
$$\mathbf{x}_{k+1,j} = \mathbf{f}(\mathbf{x}_{k,j}, \mathbf{u}_{k,j}, \mathbf{p}_{k,j}) \quad \forall j \in S, \forall k \in \mathcal{K}$$

$$\mathbf{g}(\mathbf{x}_{k,j}, \mathbf{u}_{k,j}, \mathbf{p}_{k,j}) \leq 0 \quad \forall j \in S, \forall k \in \mathcal{K}$$

$$\mathbf{x}_{0,j} = \hat{\mathbf{x}}_t \quad \forall j \in S$$

$$\mathbf{x}_{k,j} \in \mathcal{X}, \quad \mathbf{u}_{k,j} \in \mathcal{U} \quad \forall j \in S, \forall k \in \mathcal{K}$$

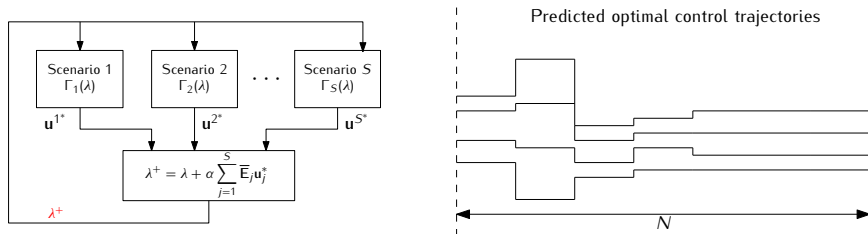
$$\sum_{j=1}^S \tilde{\mathbf{E}}_j \mathbf{u}_j = \mathbf{0}$$



Non-anticipativity constraints enable closed-loop implementation

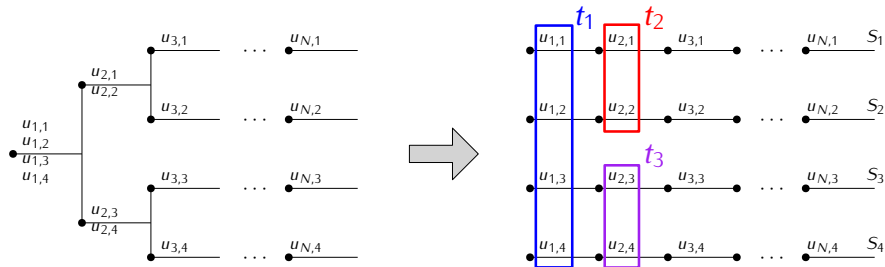
Scenario Decomposition using Dual Decomposition

- Relax Non-anticipativity constraints
- Non-anticipativity constraints are **may not be feasible** - (Duality gap) !



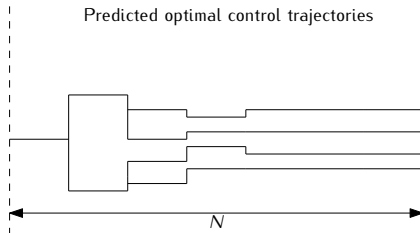
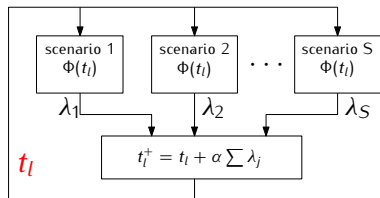
Closed-loop implementation fails!!

Scenario decomposition using Primal decomposition



Scenario Decomposition using Primal Decomposition

Non-anticipativity constraints are **always feasible** !



Closed-loop implementation OK!!

*"Approximate solution **now** is better than accurate solution tomorrow!"*

Scenario Decomposition using Parametric Sensitivities

Reduce the number of NLPs needed to solve the distributed scenario MPC problem

$$\mathbf{w}_0^* = \arg \min_{\mathbf{w}} \Phi(\mathbf{w}, \mathbf{p}_0)$$

s.t.

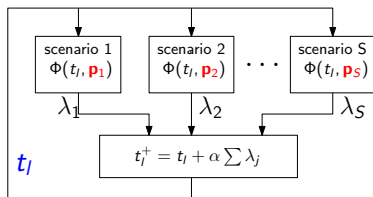
$$\mathbf{g}(\mathbf{w}, \mathbf{p}_0) \leq 0$$

$$\mathbf{w}_0^* + \Delta \mathbf{w}^* = \arg \min_{\mathbf{w}} \Phi(\mathbf{w}, \mathbf{p}_0 + \Delta \mathbf{p})$$

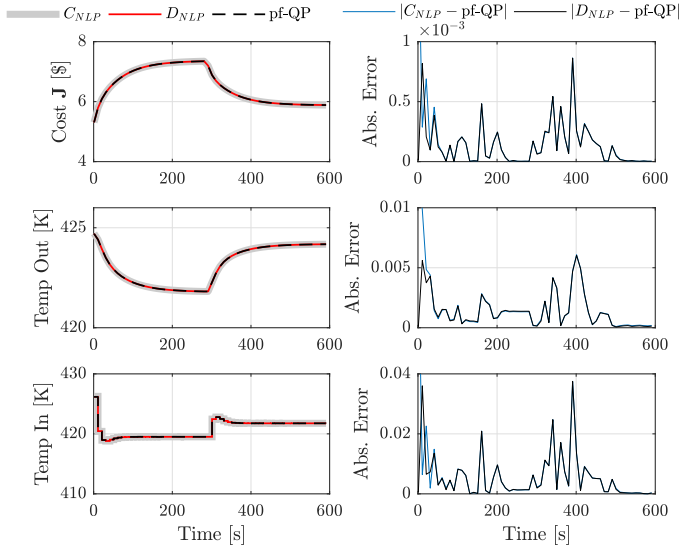
s.t.

$$\mathbf{g}(\mathbf{w}, \mathbf{p}_0 + \Delta \mathbf{p}) \leq 0$$

Compute $\Delta \mathbf{w}^*$ using path-following predictor-corrector QP.



Illustrative example



Outline

- 1 Research question - Why? and How?
- 2 Part 1 - Optimal steady-state operation using transient measurements
- 3 Part 2 - Dynamic optimization - addressing computation time
- 4 **Summary and future outlook**

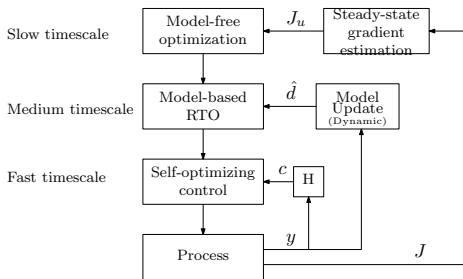
Future Outlook

Understand the uncertainty - Handle only those uncertainties that have an impact.

In the context of multistage NMPC,

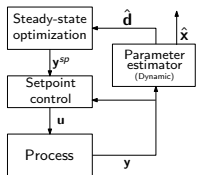
- How to select the scenarios - use of data analytic tools
- Shrink the uncertainty set using data - Online scenario tree update

Different methods work in different timescales, can handle different kinds of uncertainty, and have different advantages and disadvantages!



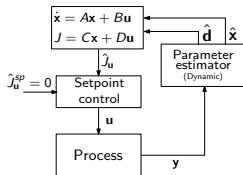
Summary - The Big Picture

Hybrid RTO



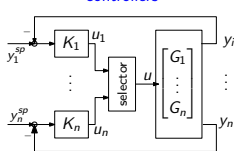
Challenge 2 & 5

Feedback RTO



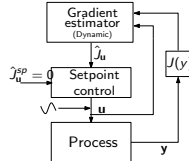
Challenge 2,3 & 5

Optimization using simple controllers



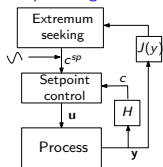
Challenge 1,2,3 & 5

Extremum seeking using transient measurements



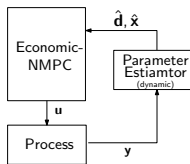
Challenge 1,2,3 & 5

Extremum seeking + Self-optimizing control



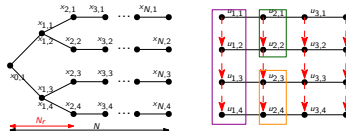
Challenge 1,2,3 & 5

economic MPC



Challenge 3,4 & 5

Distributed multistage MPC using primal decomposition



Challenge 3, 4 & 5

Thank you!

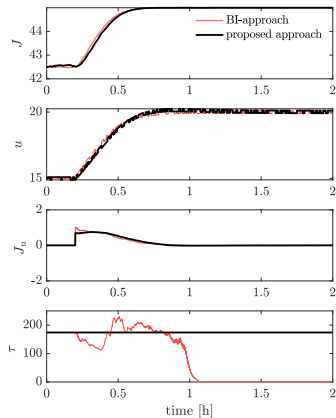
ARX-based extremum seeking control

$$G(s) = \frac{1}{(\tau s + 1)}$$

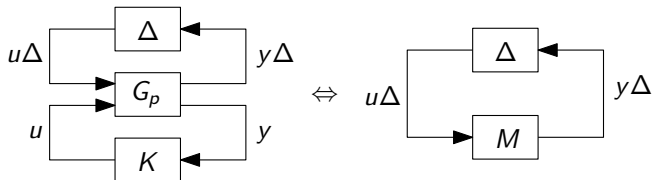
ARX model with $n_a = 1$ and $n_b = 1$

$$J(t) = -a_1 J(t-1) + b_1 u(t-1)$$

$$J_u = \frac{b_1}{1 + a_1}, \quad \tau = \frac{-T_s}{\ln(-a_1)}$$



Dynamic Extremum seeking control



$$P := \begin{bmatrix} 0 & 1 \\ w_I G_0 & G_0 \end{bmatrix}, \quad M := w_I G_0 K (1 + G_0 K)^{-1}$$

$$w_I(j\omega) = \left| \frac{G_p(j\omega) - G_0(j\omega)}{G_0(j\omega)} \right| = \left| 1 - \frac{(-5j\omega + 1)}{(10j\omega + 1)} \right|$$

Dynamic Extremum seeking control - SISO case

SISO ARX model:

$$J(t) + a_1 J(t-1) + \dots + a_{n_a} J(t-n_a) = J_u [b_1 u(t-1) + b_2 u(t-2) + \dots + b_{n_b} u(t-n_b)]$$

$$\hat{\theta} = \arg \min_{\theta} \|\psi - \Phi\theta\|_2^2$$

$$\theta = J_u$$

$$\psi = \begin{bmatrix} J(N) + a_1 J(N-1) + \dots + a_{n_a} J(N-n_a) \\ J(N-1) + a_1 J(N-2) + \dots + a_{n_a} J(N-1-n_a) \\ \vdots \\ J(n+1) + a_1 J(n+2) + \dots + a_{n_a} J(n+1-n_a) \end{bmatrix}$$

$$\Phi = \begin{bmatrix} b_1 u(N-1) + \dots + b_{n_b} u(N-n_b) \\ b_1 u(N-2) + \dots + b_{n_b} u(N-1-n_b) \\ \vdots \\ b_1 u(n) + \dots + b_{n_b} u(n-1-n_b) \end{bmatrix}$$

Dynamic Extremum seeking control - Multivariable case

MISO ARX model with n inputs

$$J(t) + a_1 J(t-1) + \dots + a_{n_a} J(t-n_a) = \mathbf{B}_1 \mathbf{u}(t-1) + \dots + \mathbf{B}_{n_b} \mathbf{u}(t-n_b)$$

with $\mathbf{B}_i \in \mathbb{R}^{1 \times n}$

$$\begin{aligned} & J(t) + a_1 J(t-1) + \dots + a_{n_a} J(t-n_a) \\ &= \sum_{i=1}^n J_{u_i} [b_{1,i} u_i(t-1) + b_{2,i} u_i(t-2) + \dots + b_{n_b,i} u_i(t-n_b)] \end{aligned}$$

$$\hat{\theta} = \arg \min_{\theta} \|\psi - \Phi \theta\|_2^2$$

$$\theta = [J_{u_1}, J_{u_2}, \dots, J_{u_n}]^T, \psi - \text{same as before}$$

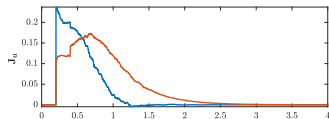
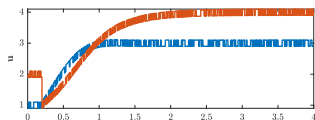
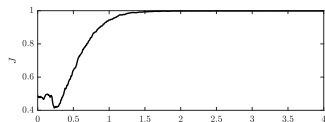
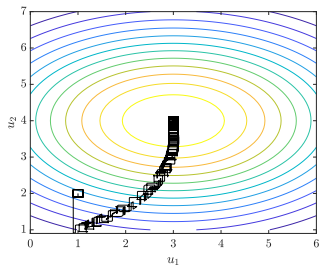
$$\Phi = [\Phi_1, \Phi_2, \dots, \Phi_n]$$

Dynamic Extremum seeking control - Multivariable case

Illustrative example - 2D Gaussian function

$$J(u_1, u_2) = \exp\left(-\left(\frac{(u_1 - 3)^2}{8} + \frac{(u_2 - 4)^2}{18}\right)\right)$$

$$G(s) = \frac{1}{120s + 1}$$



Linear gradient combination satisfies KKT conditions

For a steady-state optimization problem with $n_a < n_u$ active constraints $\mathbf{g}_A(\mathbf{u}, \mathbf{d})$

$$\begin{aligned}\nabla_{\mathbf{u}}\mathcal{L}(\mathbf{u}, \mathbf{d}) &= \nabla_{\mathbf{u}}J(\mathbf{u}, \mathbf{d}) + \lambda_A^T \nabla_{\mathbf{u}}\mathbf{g}_A(\mathbf{u}, \mathbf{d}) = 0 \\ \Rightarrow \nabla_{\mathbf{u}}J(\mathbf{u}, \mathbf{d}) &= -\lambda_A^T \nabla_{\mathbf{u}}\mathbf{g}_A(\mathbf{u}, \mathbf{d})\end{aligned}$$

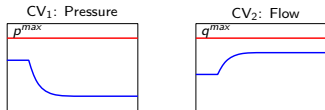
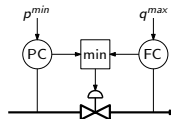
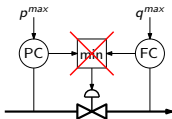
Pre-multiplying by \mathbf{N}^T gives

$$\mathbf{N}^T \nabla_{\mathbf{u}}J(\mathbf{u}, \mathbf{d}) = -\mathbf{N}^T \nabla_{\mathbf{u}}\mathbf{g}_A(\mathbf{u}, \mathbf{d})^T \lambda$$

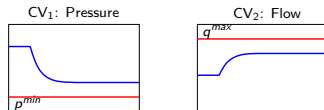
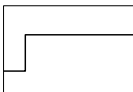
Since $\mathbf{N}^T \nabla_{\mathbf{u}}\mathbf{g}_A(\mathbf{u}, \mathbf{d})^T = 0$, $\Rightarrow \mathbf{N}^T \nabla_{\mathbf{u}}J(\mathbf{u}, \mathbf{d}) = 0$

Since $n_a < n_u$, $\nabla_{\mathbf{u}}\mathbf{g}_A(\mathbf{u}, \mathbf{d})$ has full row rank and \mathbf{N} is well defined.

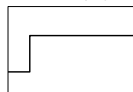
CV-CV switching using selectors - Illustrative Example



MV: Valve



MV: Valve



When a CV constraint is active, all other CVs must be within its limit. To remain feasible,

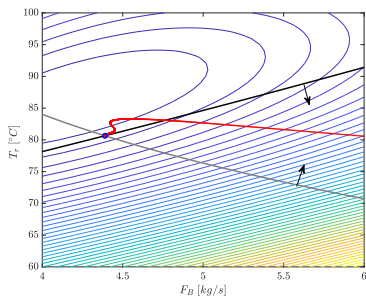
- when the MV changes, all the CVs must change in the same direction relative to their constraints
- if $\text{sgn}(G_i)\text{sgn}(y_i^{lim}) = 1$, then increasing u moves output y_i closer to its constraint.

$$u = \min(u_i) \Rightarrow \text{feasibility}$$

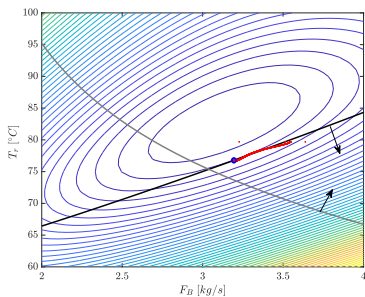
CV-CV switching: William-Otto reactor

2 CV constraints; $x_G \leq 0.08\text{kg/kg}$ and $x_A \leq 0.12\text{kg/kg}$

$F_A > 1.5$

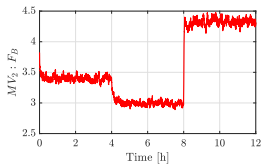
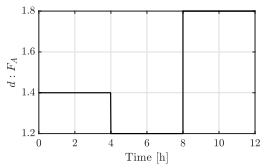
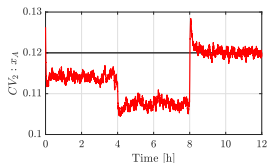
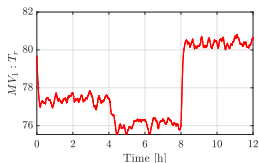
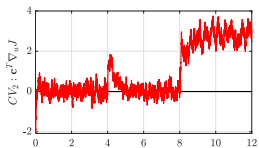
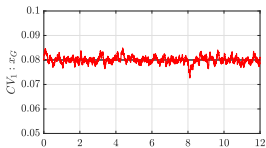


$F_A < 1.5$



CV-CV switching: William-Otto reactor

Use **max-selector** to switch between x_A^{max} and c



Parametric Optimization

$$\mathbf{w}_0^* = \arg \min_{\mathbf{w}} \Phi(\mathbf{w}, \mathbf{p}_0)$$

s.t.

$$\mathbf{g}(\mathbf{w}, \mathbf{p}_0) \leq 0$$

$$\mathbf{w}_0^* + \Delta \mathbf{w}^* = \arg \min_{\mathbf{w}} \Phi(\mathbf{w}, \mathbf{p}_0 + \Delta \mathbf{p})$$

s.t.

$$\mathbf{g}(\mathbf{w}, \mathbf{p}_0 + \Delta \mathbf{p}) \leq 0$$

- Pure Predictor QP

$$\Delta \mathbf{w}^* = \arg \min_{\Delta \mathbf{w}} \frac{1}{2} \Delta \mathbf{w}^T \nabla_{\mathbf{w}\mathbf{w}}^2 \mathcal{L} \Delta \mathbf{w} + \Delta \mathbf{w}^T \nabla_{\mathbf{w}\mathbf{p}} \mathcal{L} \Delta \mathbf{p}$$

s.t.

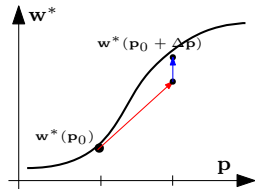
$$\nabla_{\mathbf{w}} \mathbf{g}^T \Delta \mathbf{w} + \nabla_{\mathbf{p}} \mathbf{g}^T \Delta \mathbf{p} \leq 0$$

- Predictor Corrector QP

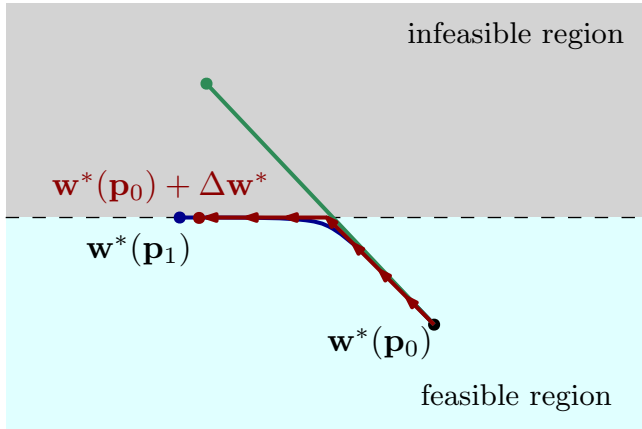
$$\Delta \mathbf{w}^* = \arg \min_{\Delta \mathbf{w}} \frac{1}{2} \Delta \mathbf{w}^T \nabla_{\mathbf{w}\mathbf{w}}^2 \mathcal{L} \Delta \mathbf{w} + \Delta \mathbf{w}^T \nabla_{\mathbf{w}\mathbf{p}} \mathcal{L} \Delta \mathbf{p} + \nabla_{\mathbf{w}} \Phi^T \Delta \mathbf{w}$$

s.t.

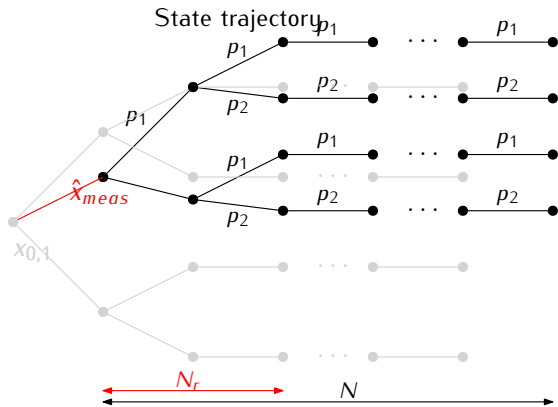
$$\nabla_{\mathbf{w}} \mathbf{g}^T \Delta \mathbf{w} + \nabla_{\mathbf{p}} \mathbf{g}^T \Delta \mathbf{p} \leq 0$$



Path-following predictor corrector QP



Online update of the scenario tree



Feedback versus open-loop optimization

feedback optimization \equiv open-loop optimization with closed-loop implementation

$$x_{k+1} = x_k + u_k + w_k$$

Open-loop optimization with $w_k = 0$

$$u^0(x_0) = [-(8/13)x_0, -(3/13)x_0, -(1/13)x_0]$$

$$x^0(x_0) = [x_0, (5/13)x_0, (2/13)x_0, (1/13)x_0]$$

Dynamic Programming

$$\mu := (\mu_0(\cdot), \mu_1(\cdot), \mu_2(\cdot))$$

$$\mu_0 = -(8/13)x_0 \Rightarrow x^0(0) = x_0$$

$$u^0(0) = -(8/13)x_0$$

$$\mu_1 = -(3/5)x_1 \Rightarrow x^0(1) = (5/13)x_0$$

$$u^0(1) = -(3/13)x_0$$

$$\mu_2 = -(1/2)x_2 \Rightarrow x^0(2) = (2/13)x_0$$

$$u^0(2) = -(1/13)x_0$$

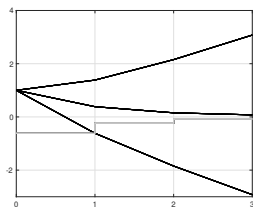
$$\Rightarrow x^0(3) = (1/13)x_0$$

Feedback versus open-loop optimization

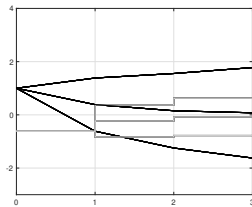
feedback optimization \approx multistage optimization with closed-loop implementation

$$x_{k+1} = x_k + u_k + w_k \quad w_k \in [-1, 1]$$

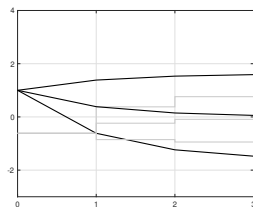
Open-loop



Feedback - DP



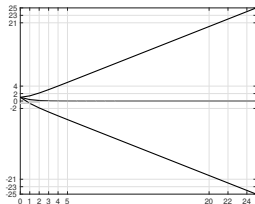
Feedback - multistage



Feedback versus open-loop optimization

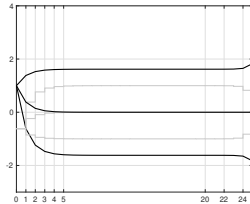
feedback optimization \approx multistage optimization with closed-loop implementation

Open-loop



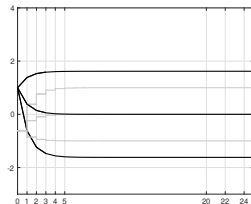
$$|x_{w=-1}(N) - x_{w=1}(N)| = 2N$$

Feedback - DP



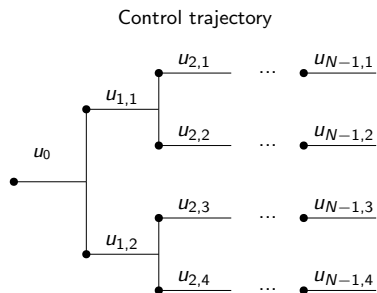
$$|x_{w=-1}(N) - x_{w=1}(N)| \rightarrow 3.24$$
$$N \rightarrow \infty$$

Feedback - multistage



$$|x_{w=-1}(N) - x_{w=1}(N)| \rightarrow 3.24$$
$$N \rightarrow \infty$$

Multistage MPC approximation of DP



Ideal: Optimize over control policies

$$\boldsymbol{\mu} = (\mu_0, \mu_1, \mu_2 \dots, \mu_{N-1})$$

Sampled control policy

$$\mu_0 = \{u_0\}$$

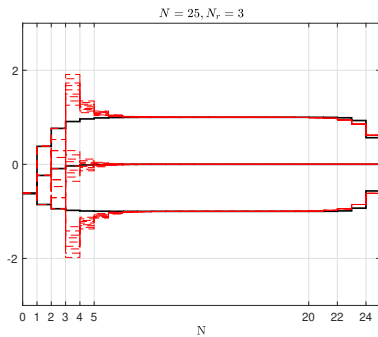
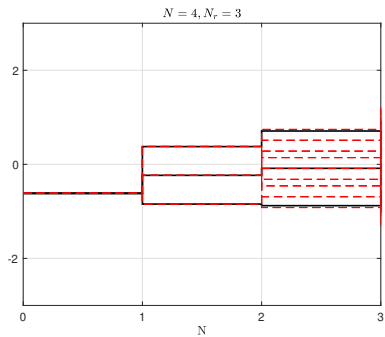
$$\mu_1 = \{u_{1,1}, u_{1,2}\}$$

$$\mu_2 = \{u_{2,1}, u_{2,2}, u_{2,3}, u_{2,4}\}$$

\vdots

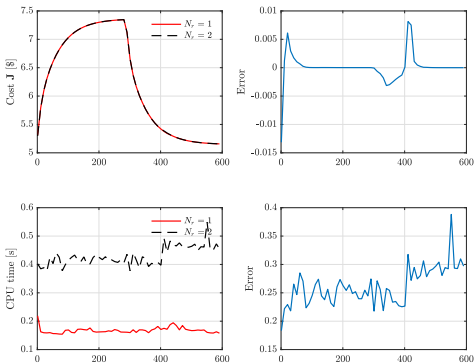
$$\mu_{N-1} = \{u_{N-1,1}, u_{N-1,2}, u_{N-1,3}, u_{N-1,4}\}$$

Multistage MPC approximation of DP



Price of robust horizon - what am I getting for the additional CPU time?

Simulation results from Chapter 9.



Partially deterministic approximation (Berstekas, 2019)

“When the problem is stochastic, one may consider an approximation to the ℓ -step lookahead, which is based on deterministic computations. This is a hybrid, partially deterministic approach, whereby at state x_k we allow for a stochastic disturbance at the current stage, but fix the future disturbances... up to the end of the lookahead horizon, to some typical values.”

Stability properties of AHeNMPC

- Lyapunov stability framework

$$\ell(\mathbf{x}_0, \mathbf{u}_0) + \Delta \mathbf{x}_{\tilde{N}}^T P \Delta \mathbf{x}_{\tilde{N}} - \ell(\mathbf{x}_{\tilde{N}}, \mathbf{u}_{\tilde{N}}) - \mathbf{f}(\mathbf{x}_{\tilde{N}}, \mathbf{u}_{\tilde{N}})^T P \mathbf{f}(\mathbf{x}_{\tilde{N}}, \mathbf{u}_{\tilde{N}}) \leq 0$$

- For descent property, ℓ must be strictly dissipative $\Rightarrow (\mathbf{x}_f, \mathbf{u}_f)$ unique global minima²
- if stage cost and dynamic model form strong duality \Rightarrow dissipativity³
- Steady-state optimization problem has a strongly convex Lagrange function \Rightarrow strong duality⁴
- Regularization of the stage cost \Rightarrow strong convexity

$$\psi_{reg}(\mathbf{x}, \mathbf{u}) := \ell(\mathbf{x}, \mathbf{u}) + \frac{1}{2} \|\mathbf{x} - \mathbf{x}_f, \mathbf{u} - \mathbf{u}_f\|_{\hat{Q}}^2 + \lambda^T (\mathbf{x} - \mathbf{f}(\mathbf{x}, \mathbf{u}))$$

- With $\hat{Q} : \text{eig}(\nabla^2 \psi + \hat{Q}) > 0 \forall (\mathbf{x}, \mathbf{u}) \in \mathcal{X} \times \mathcal{U}$

²Faulwasser et al *Foundations and Trends in System and Control* (2018)

³Angeli et al, *IEEE Trans. Autom. Control*(2011)

⁴Huang et al, *J. Proc. Control* (2018)

Scenario-based MPC

OL Scenario-based MPC / Sampled average approximation/ Randomized MPC

$$\min_{\mathbf{x}_{k,j}, \mathbf{u}_k} \sum_{j=1}^S \omega_j \sum_{k=0}^{N-1} \ell(\mathbf{x}_{k,j}, \mathbf{u}_k)$$

s.t

$$\mathbf{x}_{k+1,j} = \mathbf{f}(\mathbf{x}_{k,j}, \mathbf{u}_k, \mathbf{p}_j) \quad \forall j \in \mathcal{S}, \forall k \in \mathcal{K}$$

$$\mathbf{g}(\mathbf{x}_{k,j}, \mathbf{u}_k, \mathbf{p}_j) \leq 0 \quad \forall j \in \mathcal{S}, \forall k \in \mathcal{K}$$

$$\mathbf{x}_{0,j} = \hat{\mathbf{x}}_t \quad \forall j \in \mathcal{S}$$

$$\mathbf{x}_{k,j} \in \mathcal{X}, \quad \mathbf{u}_k \in \mathcal{U} \quad \forall j \in \mathcal{S}, \forall k \in \mathcal{K}$$

Multistage scenario-based MPC / Feedback min-max MPC

$$\min_{\mathbf{x}_{k,j}, \mathbf{u}_{k,j}} \sum_{j=1}^S \omega_j \sum_{k=0}^{N-1} \ell(\mathbf{x}_{k,j}, \mathbf{u}_{k,j})$$

s.t

$$\mathbf{x}_{k+1,j} = \mathbf{f}(\mathbf{x}_{k,j}, \mathbf{u}_{k,j}, \mathbf{p}_{k,j}) \quad \forall j \in \mathcal{S}, \forall k \in \mathcal{K}$$

$$\mathbf{g}(\mathbf{x}_{k,j}, \mathbf{u}_{k,j}, \mathbf{p}_{k,j}) \leq 0 \quad \forall j \in \mathcal{S}, \forall k \in \mathcal{K}$$

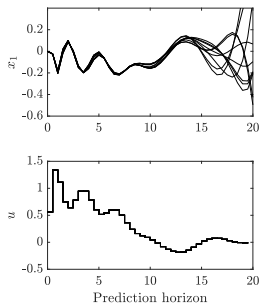
$$\mathbf{x}_{0,j} = \hat{\mathbf{x}}_t \quad \forall j \in \mathcal{S}$$

$$\mathbf{x}_{k,j} \in \mathcal{X}, \quad \mathbf{u}_{k,j} \in \mathcal{U} \quad \forall j \in \mathcal{S}, \forall k \in \mathcal{K}$$

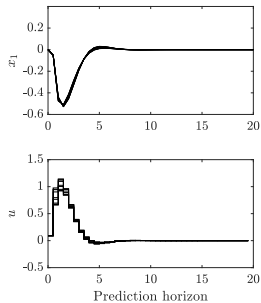
$$\sum_{j=1}^S \bar{\mathbf{E}}_j \mathbf{u}_j = \mathbf{0}$$

Scenario-based MPC

OL Scenario-based MPC / Sampled average approximation / Randomized MPC



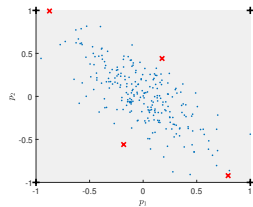
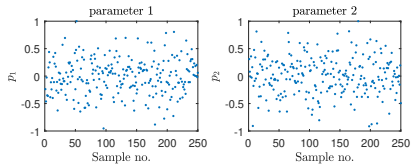
Multistage scenario-based MPC / Feedback min-max MPC



Data analytic tools to select the discrete scenarios

How to select the different scenarios?

- Aim: Seek **robustness to variability**
- Use data analytic tools to **explain the variability**



Uncover hidden data structures to select scenarios judiciously !

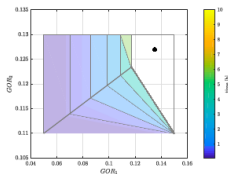
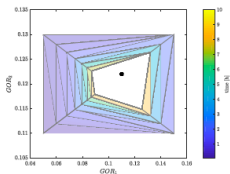
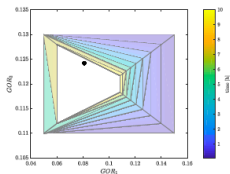
Robust-adaptive framework - updating the uncertainty set

For time-invariant parameters, **shrink the uncertainty set** by updating the scenarios based on **recursive Bayesian probability**.

Recursive Bayes Theorem

Conditional probability for the j^{th} scenario being the true realization,

$$P_{k,j} = \frac{e^{-0.5\epsilon_{k,j}^T K \epsilon_{k,j}} P_{k-1,j}}{\sum_{m=1}^S e^{-0.5\epsilon_{k,m}^T K \epsilon_{k,m}} P_{k-1,m}}$$
$$W_{k,j} = \frac{P_{k,j}}{\sum_{m=1}^S P_{k,m}}$$



Real time optimization

