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Prozesstechnik**

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Dynamic Optimization Using an Adaptive Control Vector Parameterization Strategy

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Dynamic optimization using an adaptive control vector parameterization strategy

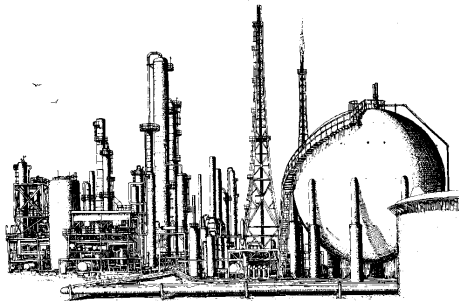
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Dynamic optimization problems arise in many applications in

- **economics** and
- **almost all engineering disciplines.**

Problems in **chemical engineering** are characterized by:



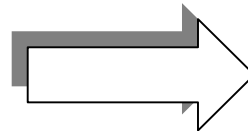
Highly nonlinear, large-scale dynamic process models and ...



... many path and end point constraints.



Limited computing time in real-time applications.



Robust and efficient solution methods are required.

Generic **dynamic optimization problem** with constraints:

$$\min_{x,u,p} \Phi(x(t_f))$$

$$\text{subject to: } \dot{x}(t) = f(x(t), u(t), p), \quad t \in [t_0, t_f]$$

$$0 = x(t_0) - x_0,$$

$$0 \leq h(x(t), u(t), p), \quad t \in [t_0, t_f]$$

$$0 \leq g(x(t_f)).$$

Necessary optimality conditions lead to multipoint BVPs:

- Highly accurate solutions with shooting techniques.
- Solution requires detailed a-priori knowledge of the optimal solution structure and appropriate estimates for adjoint variables.

Conversion of dynamic optimization problem into NLP by discretization ...

- ... of state and control variables.
(Simultaneous methods,
i.e. Collocation, Multiple shooting)
- ... of control variables only.
(Sequential method,
i.e. Single shooting)

...too coarse

- Low computational cost
- Low accuracy

...appropriate

Resolve problem in specified accuracy with minimal degrees of freedom

...too fine

- High computational cost
- Over-parameterization / robustness?

Grid point movement

Element length as degree of freedom
(e.g. Biegler *et al.*, '87, v. Stryk '95)

- Introduces nonlinearity and nonconvexity
- Fixed number of grid points

Grid point insertion

Repetitive insertion of new grid points

- Grid point doubling (Luus *et al.*, '92)
 - No a-posteriori analysis
- Local curvature (Waldruff *et al.*, '97)
 - Insertion and deletion
- Error residuals (Betts & Huffman, '98)
 - One mesh for controls and states

...appropriate

Resolve problem in
specified accuracy
with minimal degrees
of freedom

Grid point movement



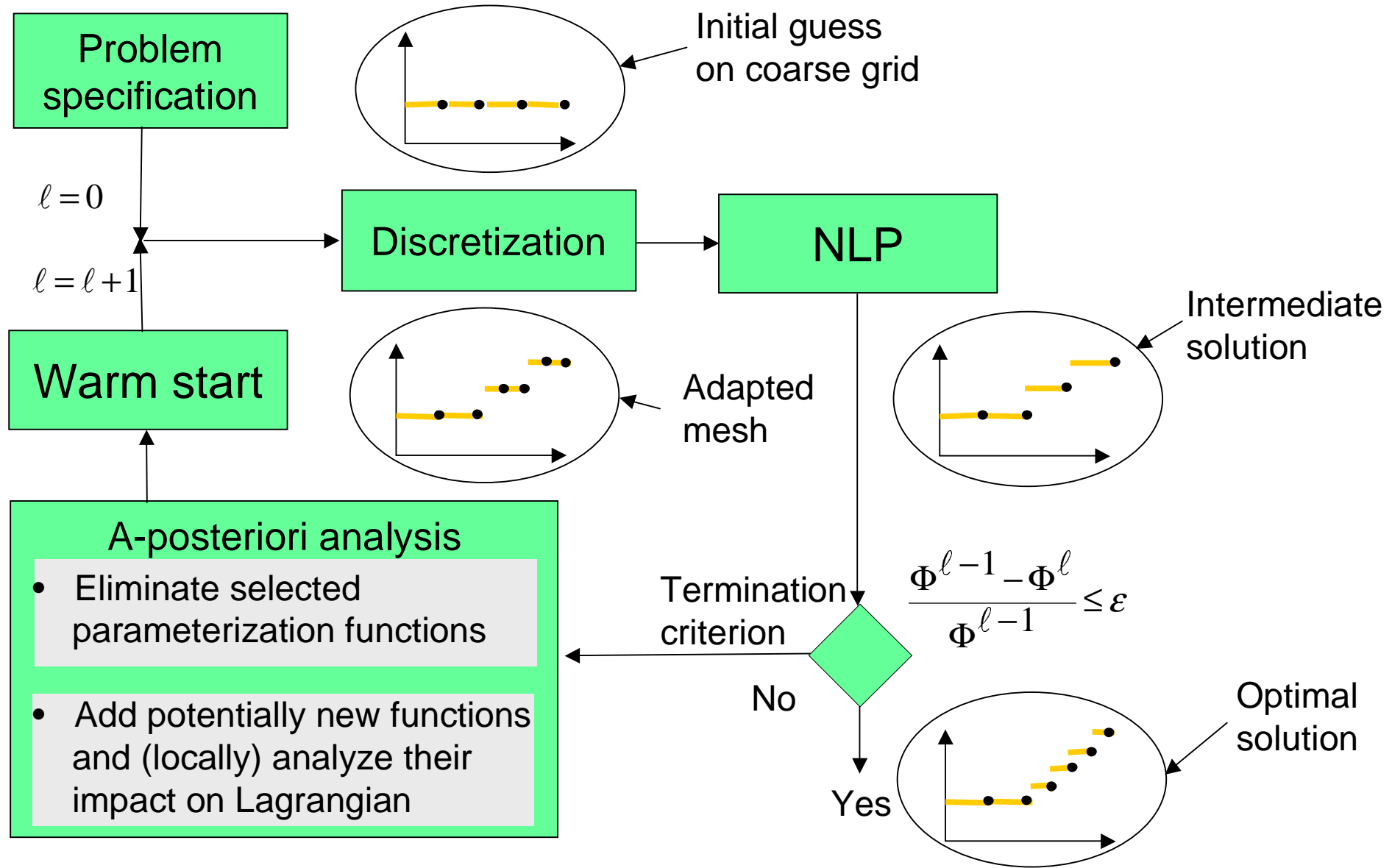
Element length as degree of freedom

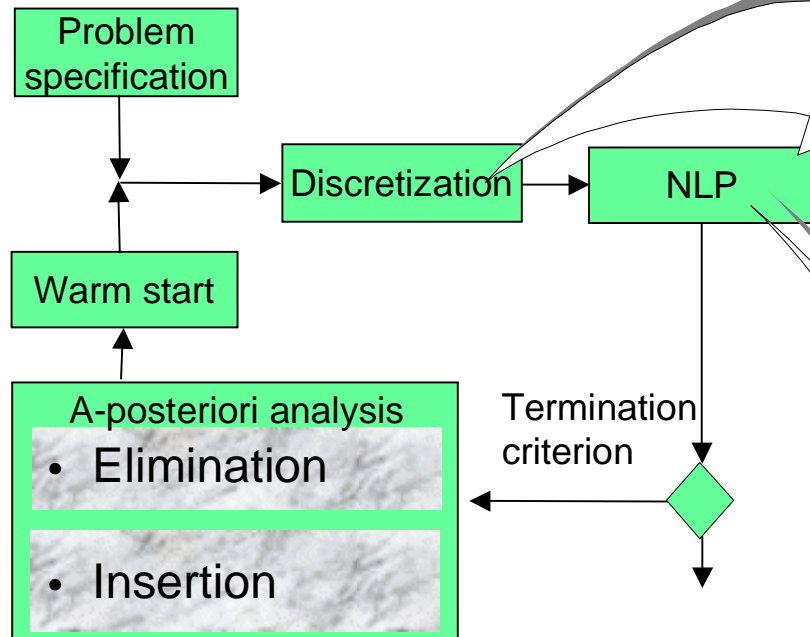
Grid point insertion and deletion



***Repetitive adaptation of grid points
based on a-posteriori wavelet analysis***

- Multiple control variables
- Adapted mesh for each control variable
- Lagrangian based refinement





Numerical cost strongly depends on **discretization** of each control variable.

Discretization of control variables:

$$u = \sum_{(j,k) \in \Lambda_\varphi} c_{j,k} \varphi_{j,k}(t)$$

Numerical solution of dynamic model as IVP with given initial conditions and controls.

NLP problem formulation:

$$\min_{c_{j,k}, p} \Phi(x(c_{j,k}, t_f))$$

$$\text{subject to: } 0 \leq h(x(c_{j,k}), u(c_{j,k}), p),$$

$$0 \leq g(x(c_{j,k}, t_f)).$$

$$\text{Lagrangian: } L = \Phi + \mu_g g + \mu_h h$$

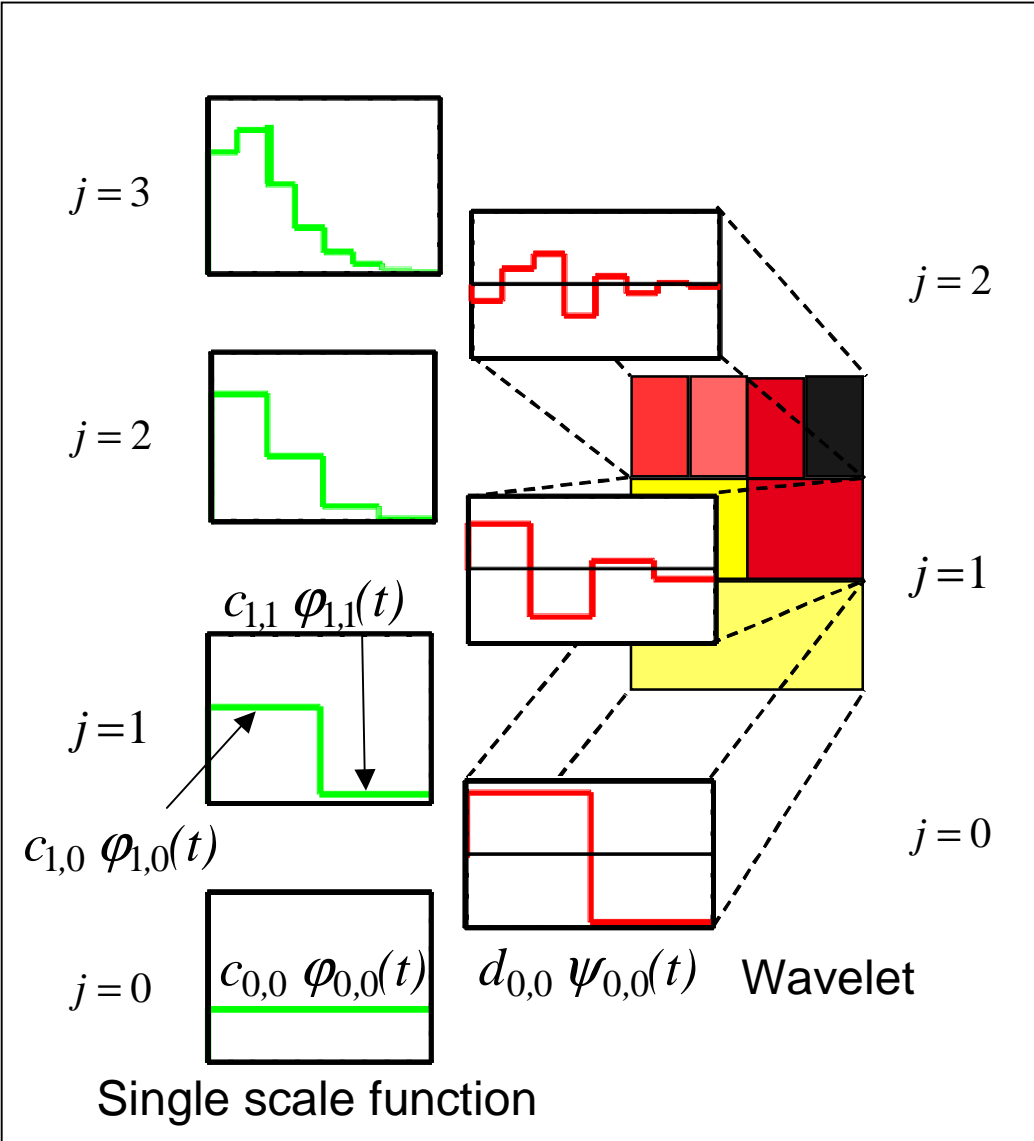
Different **representations** of the **same function** ...

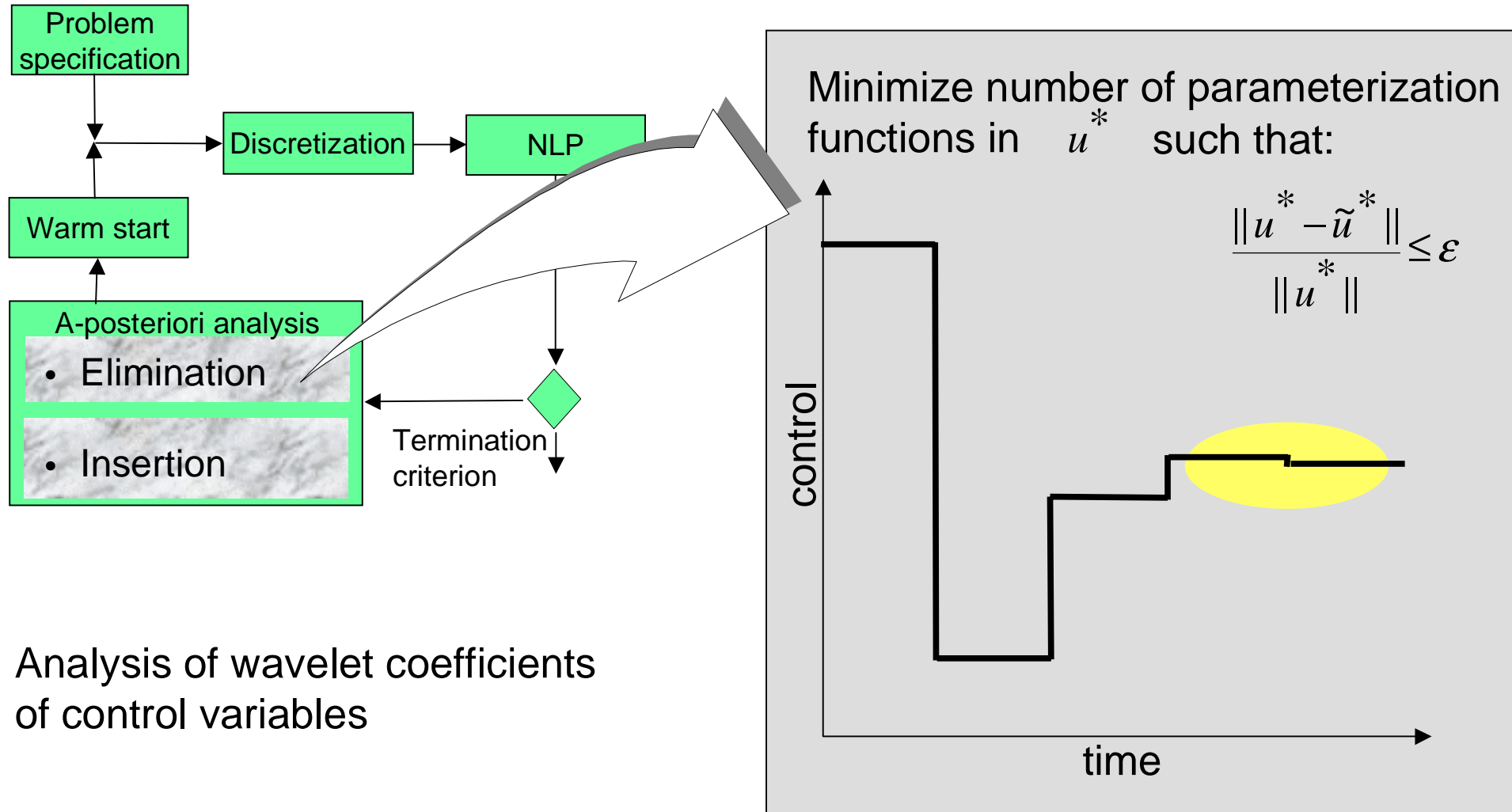
... for problem discretization:

$$u = \sum_{(j,k) \in \Lambda_\varphi} c_{j,k} \varphi_{j,k}(t)$$

... for grid point elimination analysis:

$$u = c_{0,0} \varphi_{0,0}(t) + \sum_{(j,k) \in \Lambda_\psi} d_{j,k} \psi_{j,k}(t)$$





Analysis of wavelet coefficients of control variables

Approximation: Norm equivalence $\|u\|_{L_2} \sim \|d\|_{l_2}$ \rightarrow Discarding small $d_{j,k}$ causes only small changes in approximate representation

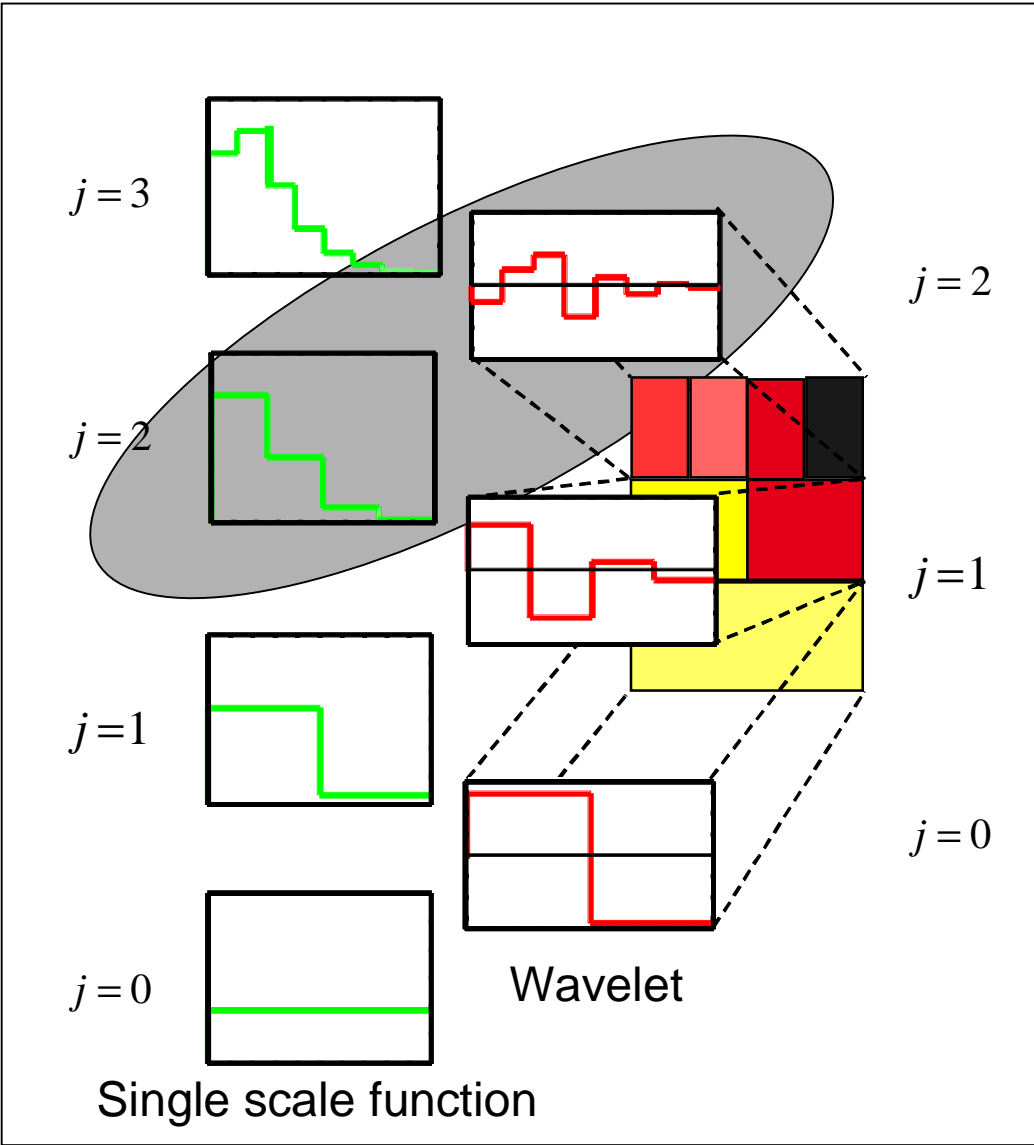
Different **representations** of the same function ...

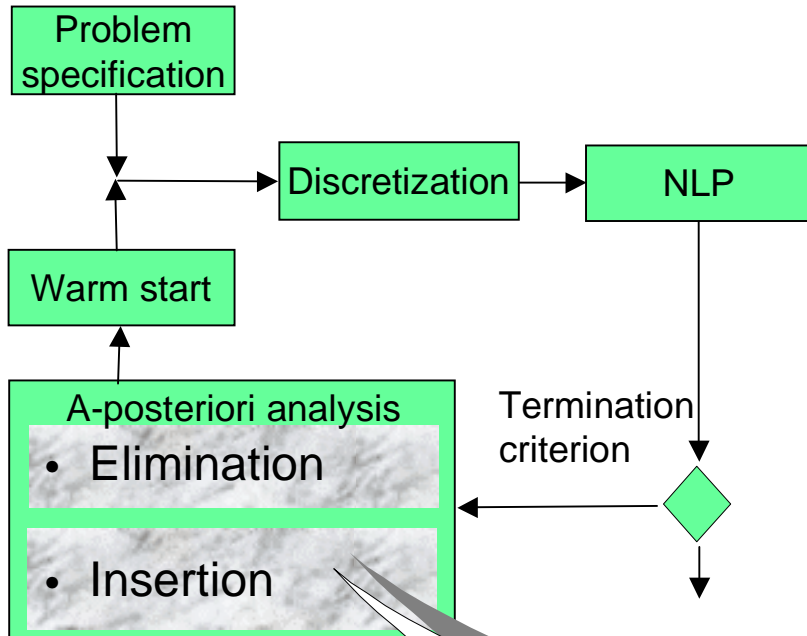
... for problem discretization:

$$u = \sum_{(j,k) \in \Lambda_\varphi} c_{j,k} \varphi_{j,k}(t)$$

... for mesh refinement analysis:

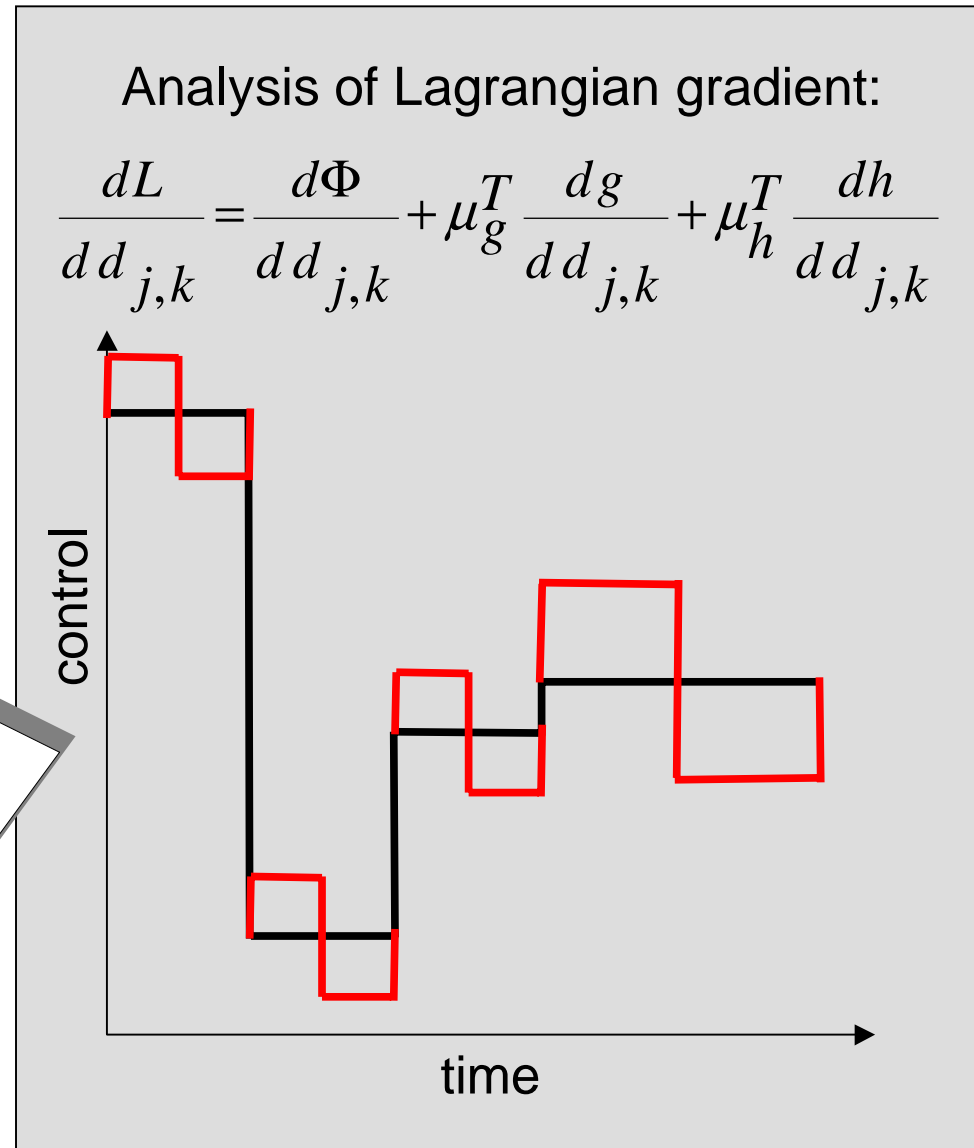
$$u = \sum_{(j,k) \in \Lambda_\varphi} c_{j,k} \varphi_{j,k}(t) + \sum_{(j,k) \in \tilde{\Lambda}_\psi} d_{j,k} \psi_{j,k}(t)$$





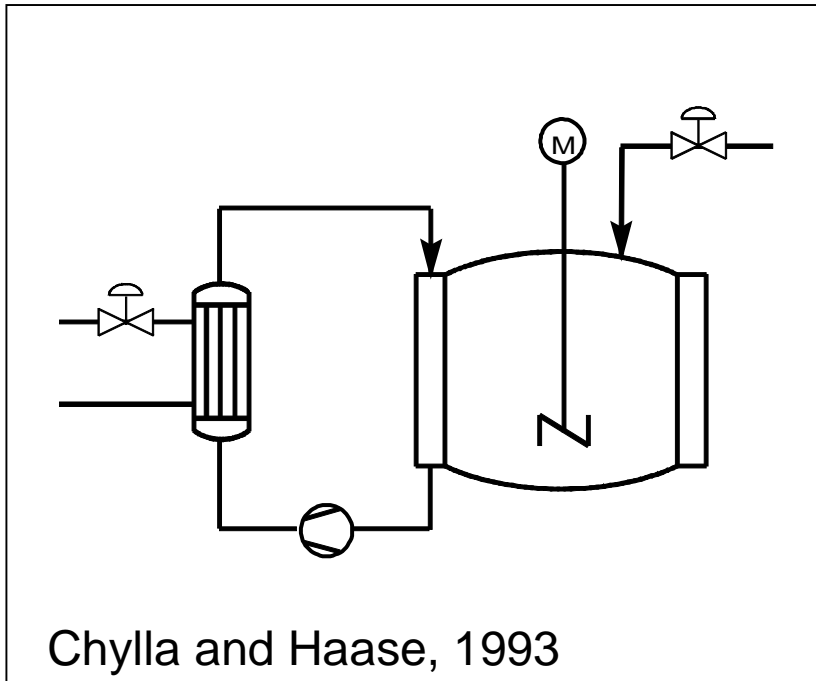
Analysis of Lagrangian gradient:

$$\frac{dL}{d d_{j,k}} = \frac{d\Phi}{d d_{j,k}} + \mu_g^T \frac{dg}{d d_{j,k}} + \mu_h^T \frac{dh}{d d_{j,k}}$$



Analysis of a parametric optimization problem in $d_{j,k}$ with $d_{j,k} = 0$.

(Büskens, 1998)

**Objective:**

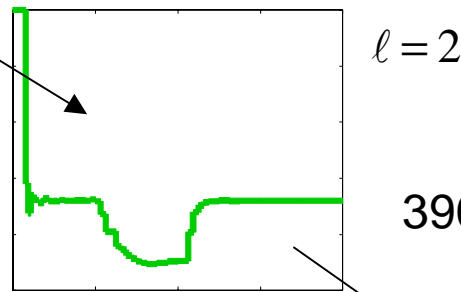
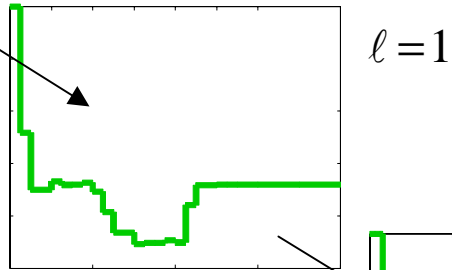
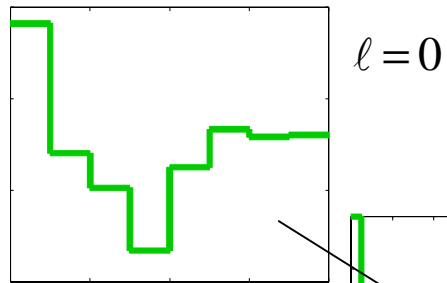
- Maintain reactor temperature at $T_r(t) = 355$ K constant over time

Control variable:

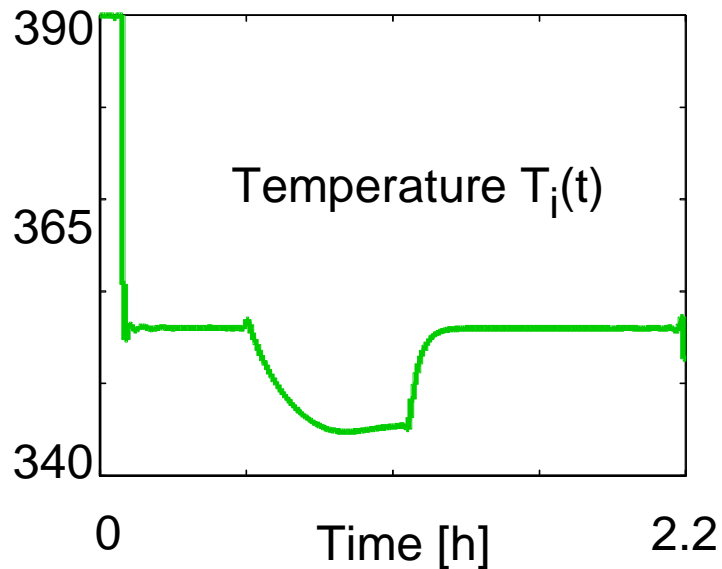
- Inlet temperature $T_i(t)$

Dynamic model:

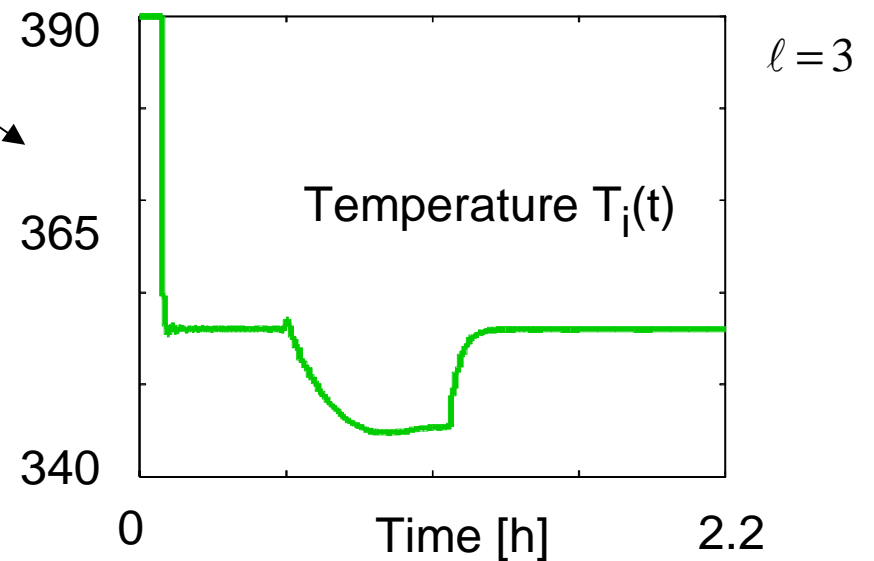
- 31 DAEs (6 differential equations)

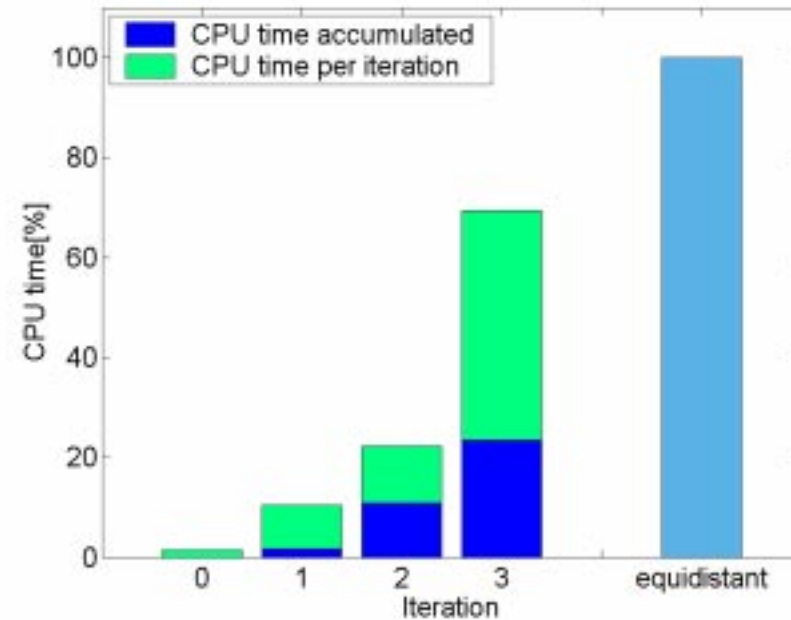
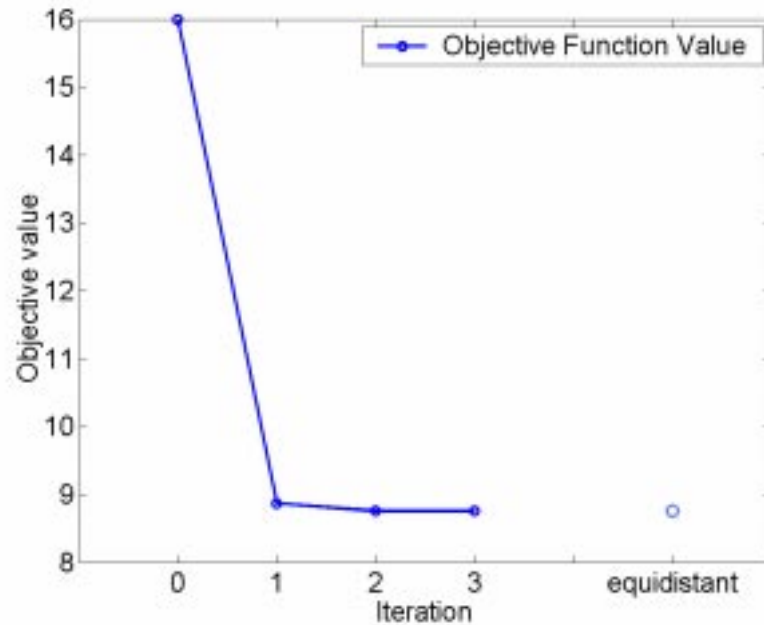


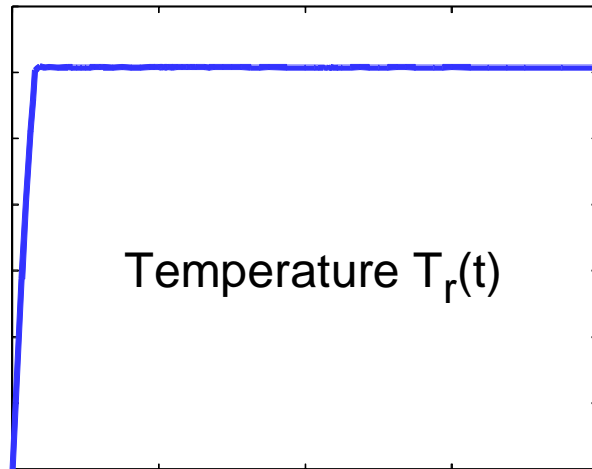
Equidistant mesh with 256 trial functions



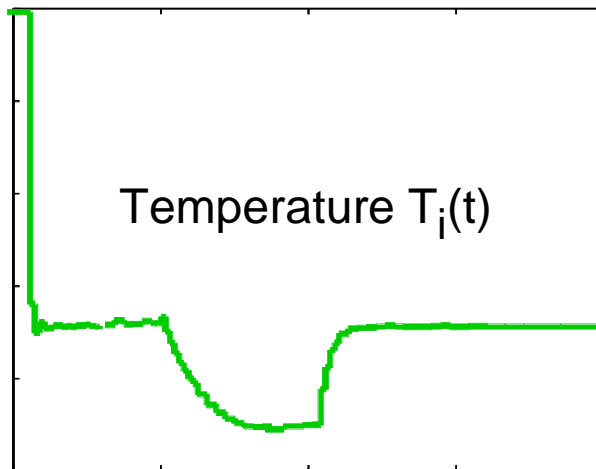
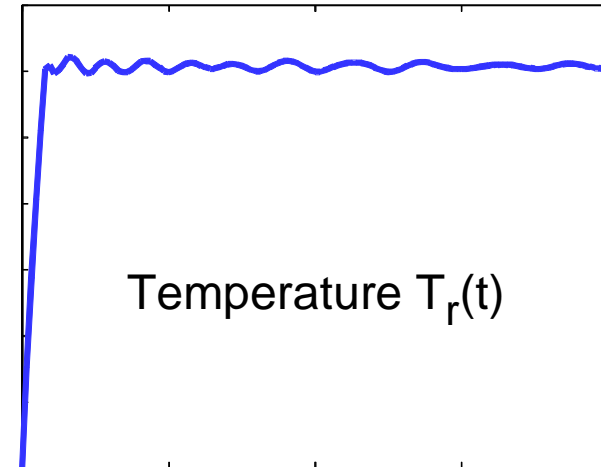
Adapted mesh with 133 trial functions



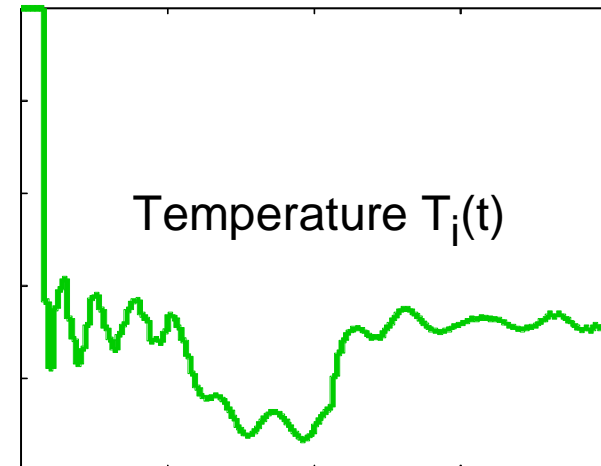




Unscaled model,
low tolerances

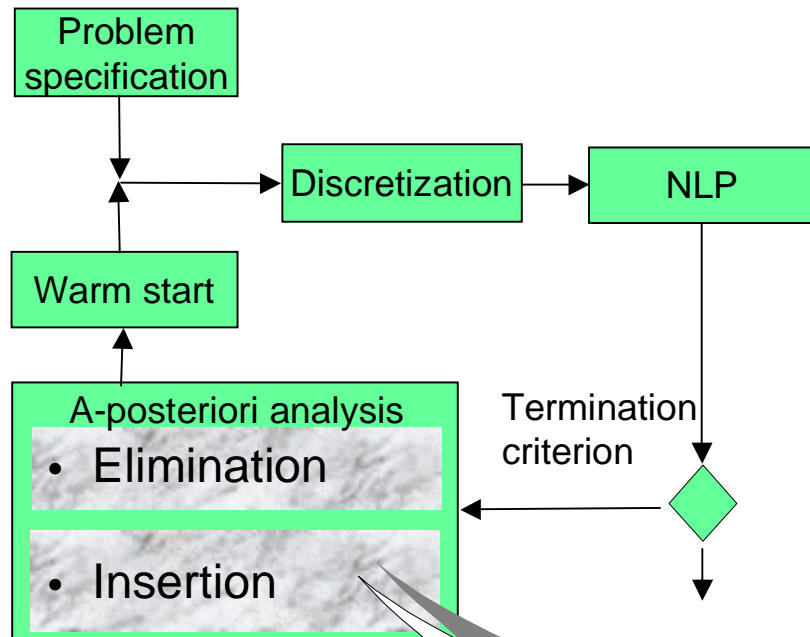


Lagrangian based
adaptation leads to
inherent scaling of
the gradients

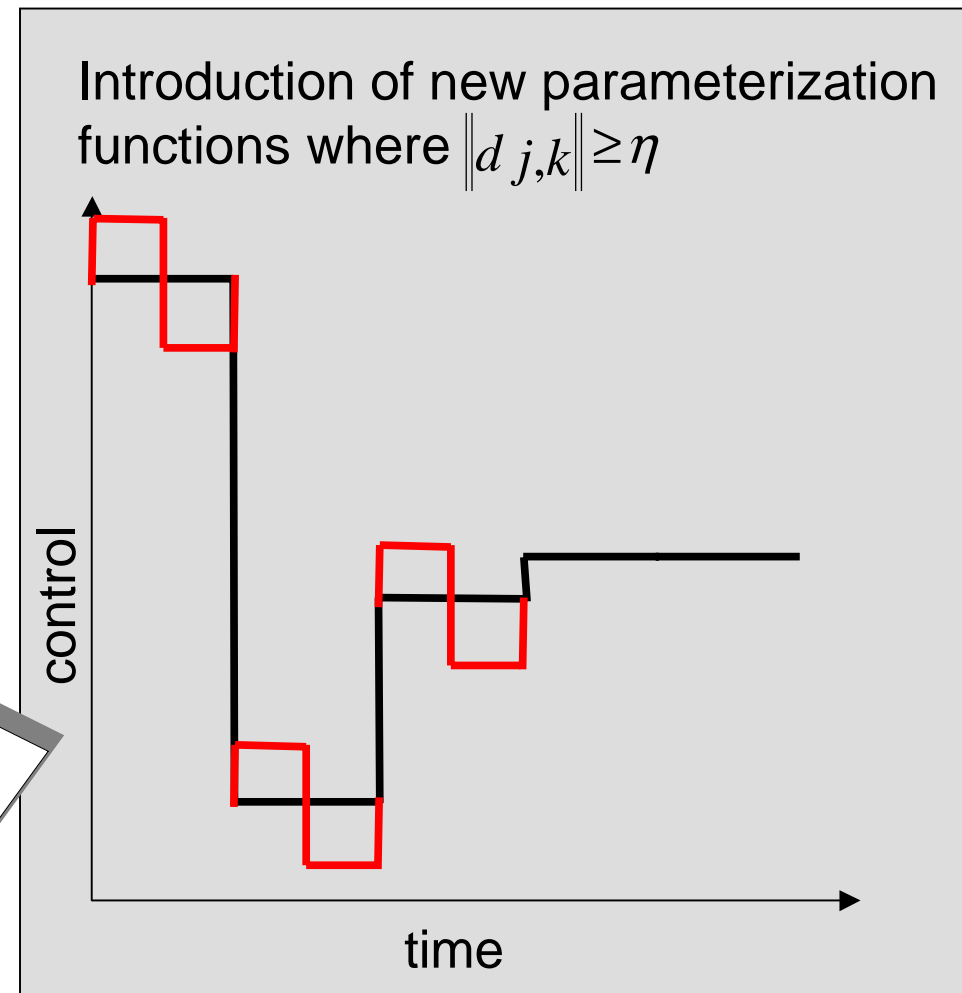


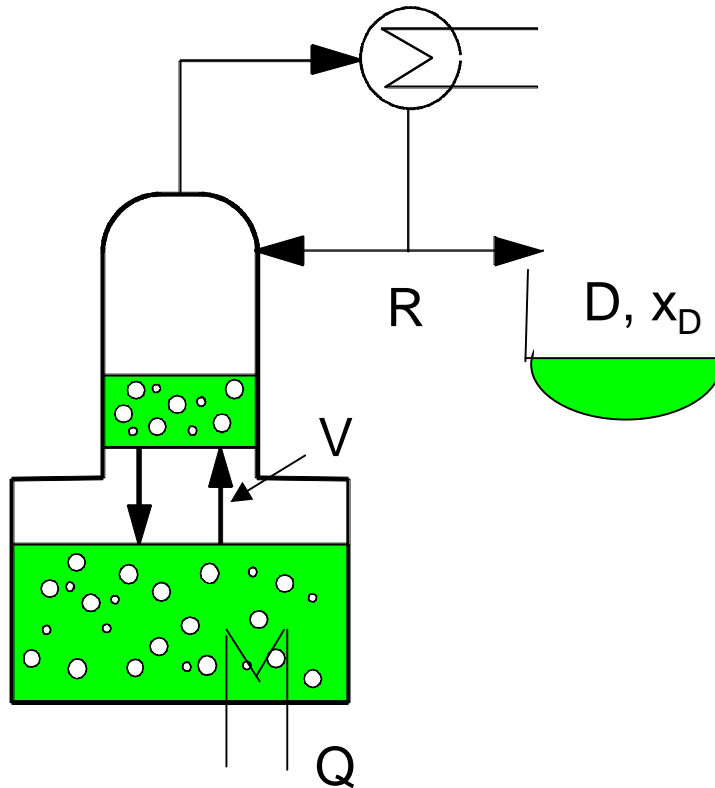
Optimal profiles with
repetitive grid adaptation

Optimal profiles with highly
resolved, equidistant mesh



Analysis of wavelet coefficients of control variables



**Objective:**

Minimize energy demand with given:

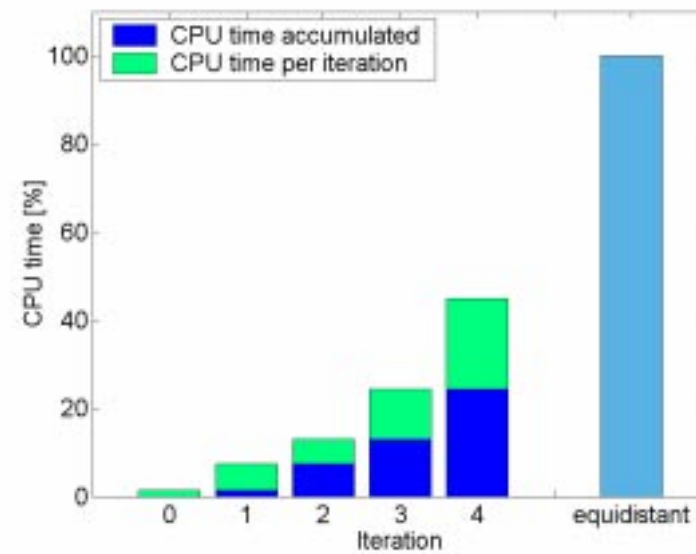
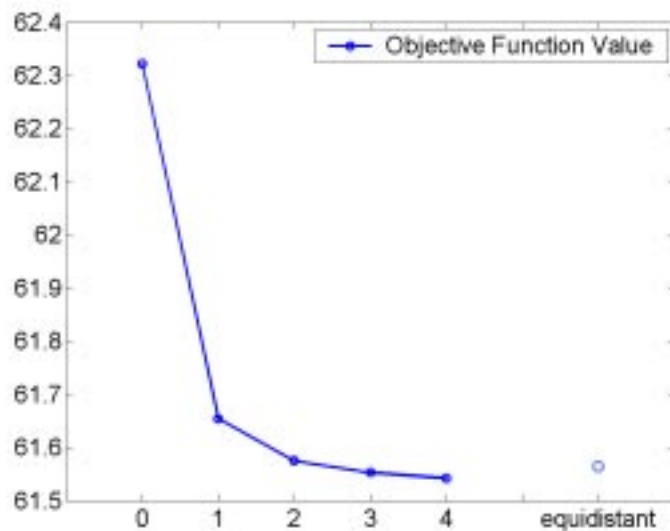
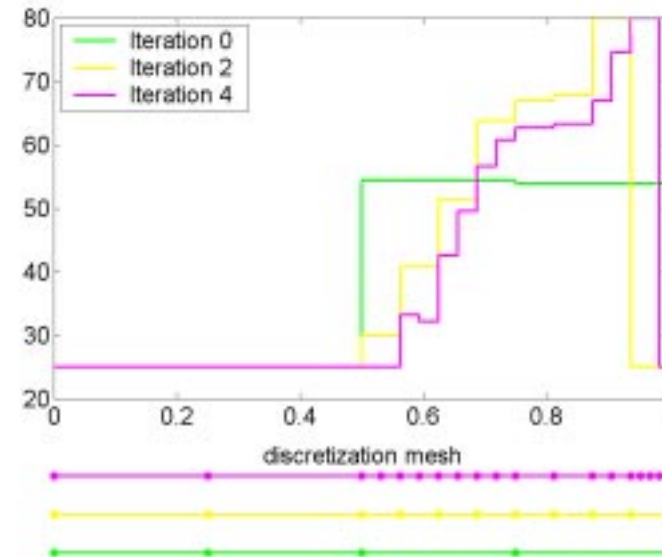
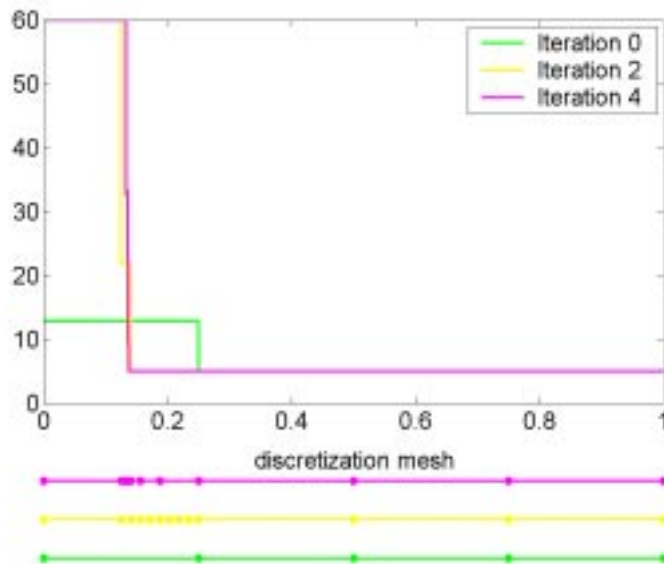
- Fixed batch time
- Amount of distillate $D \geq 6.0$ kmol
- Product purity $x_D \geq 0.46$

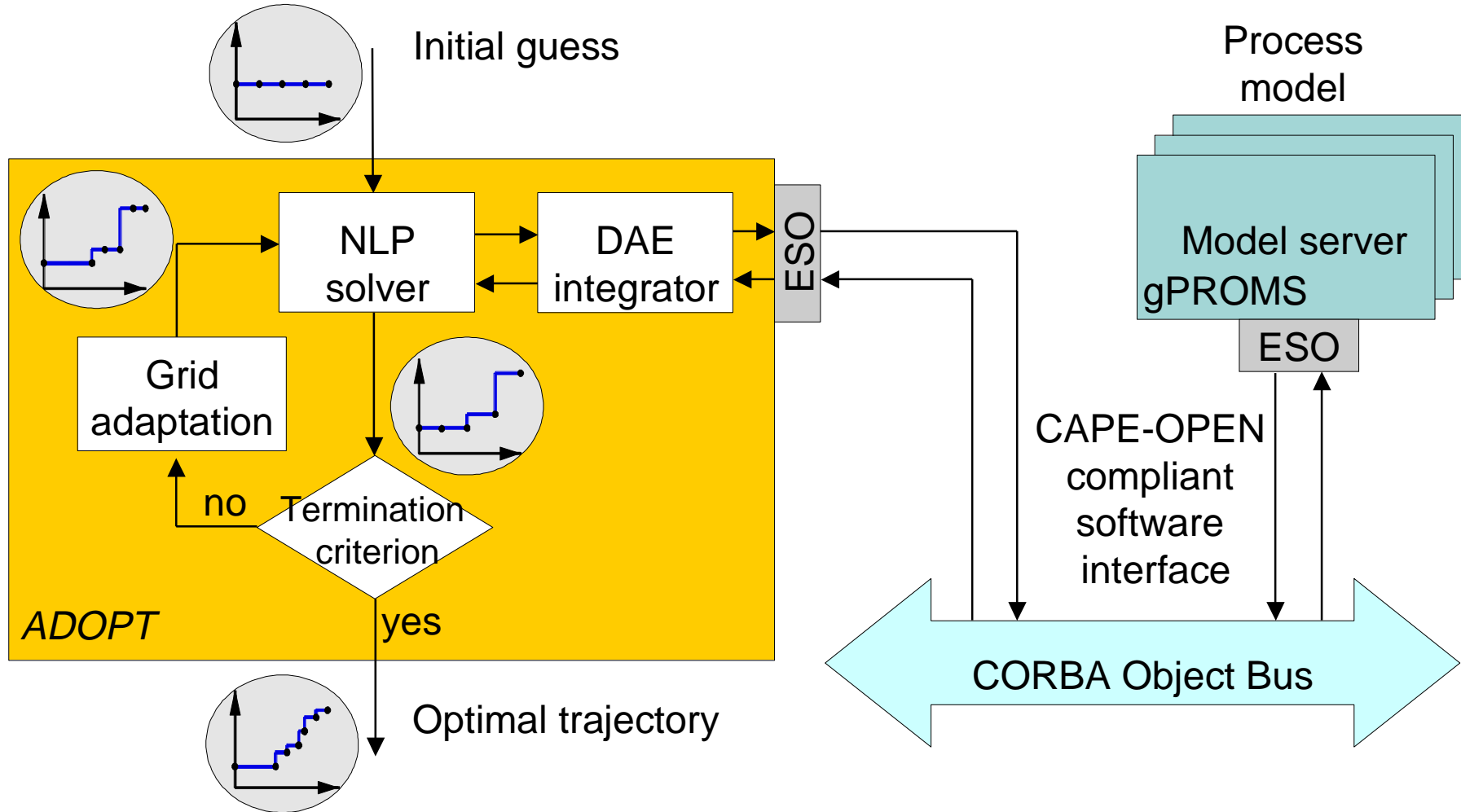
Controls:

- Reflux ratio $R(t)$
- Vapor rate $V(t)$

Dynamic model:

- 10 theoretical trays
- gPROMS model contains 418 DAEs (63 differential equations)





Adaptive discretization strategy for solving dynamic optimization problems:

- Applicable to **general constrained optimization problems**.
- Reduced overall **numerical cost**.
- Improved **robustness** through gradient *scaling*.
- Intermediate solutions are suboptimal but **feasible**.

Future work:

- **Higher order** parameterization functions.
- Improvement of **warm start** functionality.
- Better understanding of refinement strategies /
Appropriate threshold tolerances.