

A New Motorcycle Simulator Platform: Mechatronics Design, Dynamics Modeling and Control \star

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Abstract:

This paper gives a global dynamic analysis of a two wheeled riding simulator that we have built and instrumented for the study of drivers behavior. These studies concern drive situations in normal urban scenario as well as dangerous driving situations such as skidding. The instification of the choice of the platform movements for a good fading is discussed. Different

The justification of the choice of the platform movements for a good feeling is discussed. Different models for inverse kinematics and dynamics are updated (with new hypotheses) for the Low-level control to ensure an efficient trajectories tracking. For this last point, we have proposed a simple scheme of PD controller, using the inverse dynamics of the platform. The results illustrate the good behavior of the platform and support its use in closed-loop with the driver in the simulation loop.

1. INTRODUCTION

Road safety has become a major political and economical issue. While all matters were invested to improve the comfort and safety of drivers cars, those of two-wheeled vehicles remained of last priority. In recent years, public awareness and ecological challenge forced the government to react. After the blow-up of fuel prices and traffic congestion, especially in big agglomeration, the conversion to the use of two-wheeled vehicles know a continuing growth. For all this reasons, the research institutions endeavour as soon as possible to bring adapted answers to the problem of motorcyclists safety by developing works on riders behaviour, whose risk of fatal accident is much higher compared to car drivers.

Driving simulators were extensively used in aeronautical and automotive fields. It remains a secure, low cost and ecological tool for training future drivers and developping new technological features. The main theories used in this area are developed for flight simulation. However, adaptation of these techniques to other simulators (cars and motorcycles) is possible but not direct. Indeed, the dynamics of land vehicles is more constrained and humanmachine interaction is more rich. This situation is much more complicated for two-wheeled vehicles, minimization of risk and the lack of visibility leads to fatal consequences, knowing that the power to mass ratio is higher than that in the case of automobile.

Motorcycle simulator literature is very poor compared to those of car's one. The main works weres carried out by Honda, a leader manufacturer in the field of two-wheeled vehicles. Honda has developed several prototypes from 1988, one of which was heavily commercialized powered by a Japanese law requiring to validate some riding hours on simulator before attributing the driver's licence Chiyoda et al. [2000]. PERCRO laboratory within MORIS project launch into the construction of a motorcycle simulator inspired from a classical scheme based on a 6 DOF Stewart platform, on which a real scooter mock-up was mounted Ferrazzin et al. [2003]. Finally, a 5 DOF platform is designed at Mechanical Engineering Department at the University of Padova Cossalter et al. [2004].

Paradoxically, despite that the most of the previous prototypes are developed in the aim of rider control behavior studies, no psychophysical validation was published, excpet in Miyamaru et al. [2002] where authors explain the axes location impact of pitch and roll rotations on the motion perception.

2. PRELIMINARIES

The choice of the simulator architecture is guided by the necessary needs to have a sufficient perception during the riding simulation. Our goal is to reproduce the important inertial effects perceived for the application needs but not all the motorcycle movements. So, the real amplitude of the various DOF was not a dominating object during the design phase.

From these considerations, the number of DOF privileged for our architecture is determined by the simulator's application. We aim to conceive a mechanical platform for the training and the behavioral study of the two wheels vehicle users. After several investigations, three rotations were privileged:

• roll: for the reproduction of short cornering (slalom, way changes),

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- pitch: to restitute the accelerations movements illusion as well as fork movements,
- yaw: to reproduce the rear motorcycle wheel skid like in close accident situations. The skid of the front wheel is not reproduced because it is immediately fatal. Indeed, the time between the stable and instable states is extremely short in this case. So, it is difficult to feel it in a real situation and thus it is useless to restitute it to learn any correction technics which is impossible in reality.

Otherwise, the multiplication of the perception stimuli strongly increases the riding simulation sensations Neimer et al. [2005]. Based on this idea, a double haptic feedback is implemented on the handlebar. The first one enables to restitute an inertial delay on the rider bust during the acceleration and braking phases. An effort is created on the motorcyclist arms while varying the distance between the saddle and the handlebar. The second force feedback have the aim to restitute the torque resulting from the tire - road contact, gyroscopic effects and of the front wheel trail Mohellebi et al. [2004].



Fig. 1. CAD model of the simulator platform

The position of the various rotation axes is of great importance. No psychophysical study was carried out in the literature except some very simple cases Yamasaki et al. [1998]. Therefore, these axes are taken starting from the real motorcycle kinematics Cossalter [2002]. In order to produce the necessary vaw to feel the rear wheel skid, a slide is positioned on the back of the motorcycle frame. The roll axis is taken in the motorcycle symmetry plane with an ajustable height in order to test several configurations and to find the best perception results. Lastly, for the pitch axis, it is the deplacement of the front fork in the acceleration and braking phases which was privileged, therefore the axis passes by the back of the motorcycle frame. Figure 1 represents the CAD model of the platform simulator which will be described in the next sections.

3. THE SIMULATOR MECHANICS DESCRIPTION



Fig. 2. Upper and lower metallic frames and the yaw rear slide

The simulator platform is composed by an upper and a lower metallic frames. The first consists at two metal structures. An horizontal one, on which all the components of the platform are assembled. The other is vertical mounted at the back of the horizontal structure on which is fixed the slide drive system of the yaw motion (figure 2). The upper platform presents the motorcycle chassis frame.



Fig. 3. The two front legs for pitch and roll motion

Two legs are installed at the front of the platform frame (figure 3) to reproduce a rolling and pitching motion of the motorcycle chassis frame. They consist of two Electro-Thrust incorporating a high quality ball screw drive. Each leg is connected on the one hand to the lower frame of the simulator by a cylindric joint, and on the other hand to the motorcycle chassis by a spherical joint. The two Electro-Thrust are driven respectively with a brushless type servomotor.

For the yaw motion, a slide was fixed on the vertical structure and is driven by a belt actuated by a brushless servomotor via a reductor. A steel bar is fixed rigidly at the rear of the motorcycle chassis frame on one hand and to the rear slide spherical joint on the other hand, thus allowing a yaw motion.



Fig. 4. The modified motorcycle chassis frame

The upper mechanic frame of the mecanical platform presents the motorcycle chassis (figure 4). It is a modified version of a real Yamaha YBR $125cm^3$ mock-up. Three supports are designed in order to assemble this mock-up to the two front legs and the rear slide bar. The original wheels and suspensions are removed to reduce the mass and inertia of the mock-up. The main motorcycle commands (throttle, brake, clutch levers and the the gearbox selector) have been instrumented, which allow the acquisition of the rider actions. The original mock-up dashboard is used in order to get a visual feedback of the motorcycle speed, engine mode and all other signalling.



Fig. 5. The double haptic feedback system of the handelbar

The steering axis of the motorcycle handlebar was separated from the motocycle chassis frame. Both are connected by an Electro-Thrust leg driven by a Brushless servomotor to allow small displacements of the handlebar to vary its position with respect to the motorcycle saddle and thus, to simulate an inertial effect exerted on the rider arms during acceleration and braking phases. In addition, the steering rotation axis is driven by a DC motor which permits to simulate on the handlebar an haptic feedback, resulting from the tire/road contact (figure 5).

Finally, figure 6 shows the mechanical system that impose a symmetric displacement constraint of the two legs, and thus, preserving the roll rotation axis in the vertical motorcycle symmetric plane.



Fig. 6. The symmetric constraint for the O_1 and O_2 pivot joints

4. INVERSE KINEMATICS FORMULAION



Fig. 7. Kinematics scheme of the simulator's platform

Let $\Re(O, i, j, k)$ and $\Re_m(O_m, i_m, j_m, k_m)$ to be respectively the fixed and the platform's mobile references. O_1, O_2 and O_3 are repectively the attachment points of the two legs and the rear slide with the simulator's base. P_1, P_2 and P_3 are repectively the attachment points of the two legs and the rear slide with the upper mobile platform. The configuration of the reference frame \Re_m is characterized by the position (x_m, y_m, z_m) of its origin and three Euler orientation angles (ψ, θ, φ) , corresponding respectively to yaw, pitch and roll. Taking the Z-Y-X convention, rotation matrix is computed as following:

$$\mathbf{R} = R_{\psi} R_{\theta} R_{\varphi} = \begin{pmatrix} r_{11} & r_{12} & r_{13} \\ r_{21} & r_{22} & r_{23} \\ r_{31} & r_{32} & r_{33} \end{pmatrix}$$
(1)

or in a detailed form, where $c \equiv \cos$ and $s \equiv \sin$:

$$\mathbf{R} = \begin{pmatrix} c\theta c\psi \ s\varphi s\theta c\psi - c\varphi s\psi \ c\varphi s\theta c\psi + s\varphi s\psi \\ c\theta s\psi \ s\varphi s\theta s\psi + c\varphi c\psi \ c\varphi s\theta s\psi - s\varphi c\psi \\ -s\theta \ s\varphi c\theta \ c\varphi c\theta \end{pmatrix}$$
(2)

Vector **OP**₃ is given in the fixed base reference by **OP**₃^{*O*} = $(-L, \rho_3, h)^T$. Using transformation matrix **R** the same vector can be written such as:

$$\mathbf{OP_3}^O = \mathbf{OO_m}^O + \mathbf{RO_mP_3}^m \tag{3}$$

where, $\mathbf{OO_m}^O = (x_m, y_m, z_m)^T$ and $\mathbf{O_mP_3}^m = (-l_m, 0, 0)^T$. Replacing the different vectors components in equation (3) we can deduce the coordinates of the mobile reference origin O_m and the rear slide displacement ρ_3 as following:

$$\begin{cases} x_m = -L + l_m r_{11} \\ y_m = 0 \\ z_m = h - l_m r_{31} \\ \rho_3 = -l_m r_{21} \end{cases}$$
(4)

where L, h and l_m are geometric constants (figure 7).

Now, the leg vector equation for
$$i = 1, 2$$
 is given by:
 $\mathbf{O_i P_i}^O = \mathbf{O_i O}^O + \mathbf{OO_m}^O + \mathbf{RO_m P_i}^m$
(5)

where, $\mathbf{O_m P_i}^m = l(0, (-1)^{i+1}, 0)^T$, $\mathbf{O_i O}^O = (-1)^i d\mathbf{j}$ and d is the coordinate of the two cylindrical joints O_1 and O_2 . l is the distance between P_1 and P_2 . Substituting in equation (5), the components of vectors $\mathbf{O_i P_i}^O = \rho_i u_i$ can be deduced as following:

$$\rho_i \mathbf{u}_i = \begin{pmatrix} -L + l_m r_{11} + (-1)^{i+1} l r_{12} \\ 0 \\ h + l_m r_{31} + (-1)^{i+1} l r_{32} \end{pmatrix}$$
(6)

and

$$d = lr_{22} \tag{7}$$

where, $\mathbf{u}_{\mathbf{i}}$ is the unit vector along the leg axis, $\mathbf{j} = (0, 1, 0)^T$ and $\rho_i^2 = \mathbf{O}_{\mathbf{i}} \mathbf{P}_{\mathbf{i}}^T \mathbf{O}_{\mathbf{i}} \mathbf{P}_{\mathbf{i}}$ are the legs lengths.

To determine the inverse Jacobian matrix, we note the Euler angle rates vector by $\dot{\mathbf{q}}_{\mathbf{r}} = (\dot{\psi}, \dot{\theta}, \dot{\varphi})^T$. The velocity of the leg elongation is given by:

$$\dot{\rho}_i = \mathbf{O_i} \mathbf{P_i}^T \mathbf{u_i} \tag{8}$$

Deriving equation (5) and replacing in (8) we find that:

$$\dot{\rho}_i = (-1)^i \mathbf{u}_i^T \dot{d}\mathbf{j} + \mathbf{u}_i^T \cdot \mathbf{O}\dot{\mathbf{O}}_{\mathbf{m}} + (\omega \times \mathbf{O}_{\mathbf{m}} \mathbf{P}_i)^T \mathbf{u}_i \qquad (9)$$

where $\omega = \gamma \dot{\mathbf{q}}_{\mathbf{r}}$ is the mobile platform angular velocity expressed in the fixed reference frame, and γ is the matrix transformation between the angular velocity and Euler angles rates. Equation (9) can be written using the mixed vector product property $(\mathbf{u} \times \mathbf{v}).\mathbf{w} = (\mathbf{w} \times \mathbf{u}).\mathbf{v}$ as following:

$$\dot{\rho}_i = (-1)^i \mathbf{u}_i^T \dot{d}_j + \mathbf{u}_i^T . \mathbf{O} \dot{\mathbf{O}}_m + (\mathbf{u}_i \times \mathbf{P}_i \mathbf{O}_m)^T \omega \quad (10)$$

For the rear slide velocity, we have $\rho_3 = \mathbf{j}^T \mathbf{O} \mathbf{\dot{P}}_3$. By deriving and rearranging, we get:

$$\dot{\rho}_3 = \mathbf{j}^T \mathbf{O} \dot{\mathbf{O}}_{\mathbf{m}} + (\mathbf{j} \times \mathbf{P}_3 \mathbf{O}_{\mathbf{m}})^T \boldsymbol{\omega}$$
(11)

From equations (10) and (11) and knowing that $\mathbf{u}_{\mathbf{i}}^{T}\mathbf{j} = 0$, we can deduce that:

$$\dot{\rho} = J_{-1} \mathbf{W} \tag{12}$$

where, $\dot{\rho} = (\dot{\rho}_1, \dot{\rho}_2, \dot{\rho}_3)^T$, $\mathbf{W} = (\mathbf{O}\dot{\mathbf{O}}_{\mathbf{m}}^T, \omega^T)$ and the inverse Jacobian matrix is:

$$J_{-1} = \begin{bmatrix} \mathbf{u_1}^T & (\mathbf{u_1} \times \mathbf{P_1} \mathbf{O_m})^T \\ \mathbf{u_2}^T & (\mathbf{u_2} \times \mathbf{P_2} \mathbf{O_m})^T \\ \mathbf{j}^T & (\mathbf{j} \times \mathbf{P_3} \mathbf{O_m})^T \end{bmatrix}$$
(13)

The platform is designed to perform three rotations of maximum $\pm 15^{\circ}$, The inverse Jacobian matrix is always invertible within this intervall, so there is no singularity of the platform within its workspace.

5. DYNAMICS OF THE PLATFORM

In this section, we look to develop a dynamic model of the mechanical platform to characterize the simulator's capabilities. Applying Newton principal on the mobile platform gives (Dasgupta and Mruthyunjaya [1998]):

$$m_p \mathbf{g} + \sum_{i=1}^{2} \mathbf{F}_{\mathbf{u}i} + \sum_{i=1}^{2} \mathbf{F}_{\mathbf{n}i} + \mathbf{F}_{\mathbf{3}} = m_p \ddot{\mathbf{O}}\mathbf{G}_p \qquad (14)$$

where $\mathbf{F_3} = f_3 \mathbf{j}$ is the reaction force on the rear spherical joint with f_3 is the motor actuation. The Euler equation of the platform is then written to express the rotational dynamics with respect to the mobile reference frame \Re_m , so:

$$m_{p}\mathbf{G}_{\mathbf{p}} \times \mathbf{g} + \sum_{i=1}^{2} \mathbf{O}_{\mathbf{m}}\mathbf{P}_{i} \times \mathbf{F}_{\mathbf{u}i} + \sum_{i=1}^{2} \mathbf{O}_{\mathbf{m}}\mathbf{P}_{i} \times \mathbf{F}_{\mathbf{n}i} + \mathbf{O}_{\mathbf{m}}\mathbf{P}_{\mathbf{u}} \times \mathbf{F}_{\mathbf{n}i} + \mathbf{G}_{\mathbf{u}i} + \mathbf{G}_$$

where $\mathbf{G}_{\mathbf{p}} = \mathbf{O}_{\mathbf{m}} \mathbf{G}_{\mathbf{p}}$ is the position of the mobile platform center of gravity G_p with respect to point O_m expressed in the base reference. $\mathbf{I}_{\mathbf{p}}, m_p$ are respectively the platform inertia tensor and mass. ω is the rotational velocity. The platform center of gravity acceleration is given by the following equations:

$$\mathbf{O}_{\mathbf{m}}\ddot{\mathbf{G}}_{\mathbf{p}} = \mathbf{O}\ddot{\mathbf{O}}_{\mathbf{m}} + \dot{\omega} \times \mathbf{O}_{\mathbf{m}}\mathbf{G}_{\mathbf{p}} + \omega \times (\omega \times \mathbf{O}_{\mathbf{m}}\mathbf{G}_{\mathbf{p}}) \quad (16)$$

Combining Newton and Euler equations (14) and (15) into one formula and replacing $\mathbf{O}_{\mathbf{m}}\mathbf{G}_{\mathbf{p}}$ by its expression, we obtain the dynamics equation of the platform as:

$$\mathbf{A}\dot{\mathbf{W}} + \mathbf{C}_{\omega} + \mathbf{G}_{g} + C_{q}^{T}\lambda = J_{-1}^{T}\mathbf{F}$$
(17)

where J_{-1}^T is the transpose of the inverse jacobian matrix established in the inverse kinematics section. **M** is the mass matrix, \mathbf{C}_{ω} vector including the nonlinear terms and function of ω and \mathbf{G}_q the gravity term.

However, the simulator platform has only three DOF corresponding to Euler rotations, then $\dot{\mathbf{OO}}_{\mathbf{m}} = \Gamma \dot{\mathbf{q}}_{\mathbf{r}}$ and $\omega = \gamma \dot{\mathbf{q}}_{\mathbf{r}}$, so it is well convenient to express the dynamic formulation in function of $\dot{\mathbf{q}}_{\mathbf{r}}$ rather then **W**. Introducing Lagrange multipliers λ , the dynamics of the simulator's platform is given by:

$$\mathbf{M}\Phi\ddot{\mathbf{q}}_{\mathbf{r}} + M\dot{\Phi}\dot{\mathbf{q}}_{\mathbf{r}} + \mathbf{C}_{\omega} + \mathbf{G}_{g} = \begin{bmatrix} J_{-1}^{T} & -C_{q}^{T} \end{bmatrix} \begin{bmatrix} F\\ \lambda \end{bmatrix} \quad (18)$$

 $\Phi = [\Gamma^T \gamma^T]^T$ and C_q^T is transpose of the Jacobian matrix of the constraint equation (4).

6. EXPERIMENTATION

Several experiments were conducted on the simulator's platform (figure 8) to characterize the actuation system dynamics as well as to deduce the platform's capabilities to restitute a defined maneuvers of known frequency distribution. Some observations are discussed here after.

On the mechanical platform, each rotation axis is equipped with a brushless actuator controlled by a dedicated power drive. Each drive offers multiple choices of pre-defined command solutions (in torque, velocity or external position loop). Acquisition system is based on CAN BUS architecture driven at a frequency of 200Hz. The entire simulation components and the used motion cueing algorithms are well described in Nehaoua et al. [2007], Nehaoua et al. [2006]).



Fig. 8. Constructed riding motorcycle simulator



Fig. 9. Control scheme used to drive the simulator's platform

A simple Controller is implemented based on a Proportionnal-Derivative to track the reference trajectory and a gravity compensation (figure 9). The control law is given by:

$$F = -J_{-1}^{-T} (\mathbf{M} \Phi \dot{\mathbf{q}}_{\mathbf{r}} + \mathbf{C}_{\omega} + \mathbf{G}_g) + J_{-1}^{-T} \mathbf{M} \Phi (K_p \mathbf{e} - K_d \dot{\mathbf{e}})$$
(19)

where, K_p , K_d are the PD gains, $\mathbf{e} = \mathbf{q_{ref}} - \mathbf{q}_r$ tracking error and $\mathbf{q_{ref}}$ is the reference trajectory.

Figure 10.a shows the two legs elongation corresponding to pitch motion, the reference trajectory consists at sinusoidal signal of variable frequency. Legs positioning is done by optimizing nested regulation loops parameters implemented in the drive without an external control. Platform, with this control scheme, shows a poorly tracking with a major attenuation over 1.2Hz. We can deduce without prior identification that the platform present a frequency bandwidth of 1.2Hz. Knowing that transitory movements of the motorcycle longitudinal dynamics has significant spectral content of approximately 3Hz, we conclude that the previous control solution does not offer a sufficient motion cueing. The inverse dynamic model allows, from the reference trajectories, to calculate the required torque to overcome the external perturbation (not modeled load, friction) for a better tracking performences and consequently, to increase the actuation system bandwidth (Figure 10.b). The same comments are true for figure 11.a

and 11.b which correspond to transient acceleration / braking manoeuvers.



Fig. 10. Measured and reference legs elongation (a)without correction (b)with correction



Fig. 11. Reference leg elongation ρ_1 , ρ_2 and tracked trajectories using dynamic modeling in an acceleration/braking maoeuver



Fig. 12. Measured developed actuator's torques corresponding to Figure 10.b

Developped actuator's torques τ_1 and τ_2 are directly obtained by measured current from power drives. Figure 12 shows the measured torques corresponding to reference trajectory of figure 10.b. It's noted that leg's forces in the inverse dynamics of equation (18) are related to joint torques by the following transformation $f_i = \frac{2\pi\eta}{p}\tau_i$, where, p and η are respectively the screw-nut lead and effeciency. Consequently, the platform is sufficiently actionned to reach the required dynamic for a given driving situation.

7. CONCLUSION

In the first part of this paper, the important points retained to conceive a two wheels riding simulator have been listed. The application to which it is dedicated and the necessary perception guided us to choose the mechanical architecture.

The mechanical design has been described and CAD model of each part is illustrated. The inverse kinematics of the platform was presented allowing to transform the motion cueing algorithm trajectories into actuator inputs.

Also, a detailed dynamics modeling of the simulator's platform is developed. The validation experiments of performances are satisfactory and permits to reach our objectives for normal, dangerous or extreme situations. The use of control law based on the inverse dynamics prove its effectiveness compared to results obtained by using just the inverse kinematics model.

Future work will be concern three principle axes. Firstly, a more detailed dynamic model will be implemented by introducing friction terms. Secondly, an online identification method to get a more accurate platform parameters. Finally, more effort to be devoted on robust controllers.

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