Marine biofouling protection: design of controlled release antifouling paints

Søren Kiil, a Claus E. Weinell, Diego M. Yebra, Kim Dam-Johansen

Corresponding author: S. Kiil, <u>sk@kt.dtu.dk</u>, tel. +45-4525-2827, Fax: +45-4588-2258.

Introduction

This chapter is concerned with the design and improvement of chemically-active ship bottom paints known as antifouling paints. The aims have been to illustrate the challenges involved in working with such multi-component, functional products and to show which scientific and engineering tools are available. The research in this field includes both purely empirical formulation and test methods and advanced tools including mathematical modelling of paint behaviour.

First, the background of and problems associated with marine biofouling are presented. This is followed by a concise historical review showing the diverse ideas of biofouling control that have been tried over the years. The next section deals with the characterisation and working mechanisms of antifouling paints, detailing the various components and their function. Practical laboratory and field tests of antifouling paints are subsequently discussed. Then follows a section on mathematical modelling of antifouling paint behaviour illustrating how such quantitative tools can be used in the design and understanding of new and improved paint systems. The final issue raised is the approval of paint products, which is of great importance because antifouling paints contain active ingredients. The chapter ends with conclusions and a look ahead for new solutions to the marine biofouling challenge.

List of contents

INTRODUCTION1
LIST OF CONTENTS
MARINE BIOFOULINGERROR! BOOKMARK NOT DEFINED.
CHARATERISATION OF MARINE BIOFOULINGERROR! BOOKMARK NOT DEFINED. THE CONSEQUENCES OF BIOFOULINGERROR! BOOKMARK NOT DEFINED.
HISTORICAL ASPECTS OF ANTIFOULINGERROR! BOOKMARK NOT DEFINED.
CHARACTERIZATION OF ANTIFOULING PAINTERROR! BOOKMARK NOT DEFINED.
PAINT COMPONENTS
FORMULATION AND PAINT PRODUCTION

^aDepartment of Chemical Engineering, Technical University of Denmark, Building 229, DK-2800 Kgs. Lyngby, Denmark

^b Hempel A/S, Lundtoftevej 150, DK-2800 Kgs. Lyngby, Denmark

	Error! Bookmark not defined.
Biocides	Error! Bookmark not defined.
Solvents	Error! Bookmark not defined.
Pigment Volume Concentration (PVC)	Error! Bookmark not defined.
Wetting agents	Error! Bookmark not defined.
Thixotropic agents	
Paint production	
PAINTING SHIP HULLS	ERROR! BOOKMARK NOT DEFINED.
PAINT TESTINGEF	RROR! BOOKMARK NOT DEFINED.
MECHANICAL TESTING	ERROR! BOOKMARK NOT DEFINED.
Adhesion test	Error! Bookmark not defined.
Impact	Error! Bookmark not defined.
Mandrel Bending Test	Error! Bookmark not defined.
MAN-H - Hydraulic Mandrel Bending Tes	
Wooden Block Settings	
ACCELERATED EXPOSURE TESTING	
Blister Box Test	
Cyclic Blister Box Test	
Immersion	
DYNAMIC TESTING USING ROTARY SET-UP	
Drag resistance	
STATIC PERFORMANCE TESTING.	
FULL SHIP TESTING	
BIOCIDE RELEASE MEASUREMENTS	
OPTICAL AND SCANNING ELECTRON MICROSCO	OPICAL EXAMINATION OF PAINTERROR! BOOKMARK
DEFINED.	
Microscopical examination of paint (MEP)	
Microscopical examination of paint (MEP, Scanning electron microscopy coupled with)
Microscopical examination of paint (MEP)	
Microscopical examination of paint (MEP, Scanning electron microscopy coupled with	h energy-dispersive X-ray analysis (SEM-EDX) Erro
Microscopical examination of paint (MEP, Scanning electron microscopy coupled with Bookmark not defined.	th energy-dispersive X-ray analysis (SEM-EDX) Erro RROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELSEF SIMULATION TOOLS	th energy-dispersive X-ray analysis (SEM-EDX) Erro RROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS SIMULATIONS OF THE EFFECT OF PAINT FO	The energy-dispersive X-ray analysis (SEM-EDX) Error RROR! BOOKMARK NOT DEFINED. COMMULATION PARAMETERS ON THE ANTIFOULING PROPERTY.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELSEF SIMULATION TOOLS	The energy-dispersive X-ray analysis (SEM-EDX) Error RROR! BOOKMARK NOT DEFINED. COMMULATION PARAMETERS ON THE ANTIFOULING PERROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS SIMULATIONS OF THE EFFECT OF PAINT FOR BEHAVIOUR	The energy-dispersive X-ray analysis (SEM-EDX) Error RROR! BOOKMARK NOT DEFINED. CORMULATION PARAMETERS ON THE ANTIFOULING P. CORMULATION PROPERTY P. CORMULATION PROPERTY P. CORMULATION P. CORMULATION PROPERTY P. CORMULATION PROPERTY P. CORMULATION
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS EF SIMULATIONS OF THE EFFECT OF PAINT FOR BEHAVIOUR DYNAMIC SIMULATIONS OF PAINT BEHAVIOUR SEAWATER-SOLUBLE PIGMENTS AND THEIR PO	The energy-dispersive X-ray analysis (SEM-EDX) Error RROR! BOOKMARK NOT DEFINED. COMMULATION PARAMETERS ON THE ANTIFOULING PERROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS SIMULATIONS OF THE EFFECT OF PAINT FOR BEHAVIOUR	RROR! BOOKMARK NOT DEFINED. CROR! BOOKMARK NOT DEFINED. COMMULATION PARAMETERS ON THE ANTIFOULING P. CROR! BOOKMARK NOT DEFINED. COMMULATION PARAMETERS ON THE ANTIFOULING P. COMMULATION PARAMETERS ON THE ANTIFOULING P. COMMULATION PARAMETERS ON THE ANTIFOULING P. COMMULATION PARAMETERS ON THE ANTIFOULING PAINTS ERROR! BOOKMARK NOT DEFINED. COMMUNICATION PAINTS ERROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS SIMULATIONS OF THE EFFECT OF PAINT FOR BEHAVIOUR DYNAMIC SIMULATIONS OF PAINT BEHAVIOUR SEAWATER-SOLUBLE PIGMENTS AND THEIR POR NOT DEFINED. TIN-FREE SYSTEMS	RROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ORMULATION PARAMETERS ON THE ANTIFOULING P. ERROR! BOOKMARK NOT DEFINED. TERROR! BOOKMARK NOT DEFINED. TERROR! BOOKMARK NOT DEFINED. TENTIAL USE IN ANTIFOULING PAINTSERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS SIMULATIONS OF THE EFFECT OF PAINT FOR BEHAVIOUR DYNAMIC SIMULATIONS OF PAINT BEHAVIOUR SEAWATER-SOLUBLE PIGMENTS AND THEIR PONOT DEFINED. TIN-FREE SYSTEMS EXPERIMENTAL MODEL INPUTS	RROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ORMULATION PARAMETERS ON THE ANTIFOULING P. ERROR! BOOKMARK NOT DEFINED. TERROR! BOOKMARK NOT DEFINED. TENTIAL USE IN ANTIFOULING PAINTSERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS	RROR! BOOKMARK NOT DEFINED. Error! Bookmark not defined. ORMULATION PARAMETERS ON THE ANTIFOULING P. Error! Bookmark not defined. OTENTIAL USE IN ANTIFOULING PAINTSERROR! BOOKMARK NOT DEFINED. TERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. RROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS	RROR! BOOKMARK NOT DEFINED. Error! Bookmark not defined. ORMULATION PARAMETERS ON THE ANTIFOULING P. Error! Bookmark not defined. OTENTIAL USE IN ANTIFOULING PAINTSERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. RROR! BOOKMARK NOT DEFINED. RROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS SIMULATIONS OF THE EFFECT OF PAINT FOR BEHAVIOUR	RROR! BOOKMARK NOT DEFINED. COMMULATION PARAMETERS ON THE ANTIFOULING PERROR! BOOKMARK NOT DEFINED. COMMULATION PARAMETERS ON THE ANTIFOULING PERROR! BOOKMARK NOT DEFINED. COMMULATION PARAMETERS ON THE ANTIFOULING PERROR! BOOKMARK NOT DEFINED. COMMULATION PARAMETERS ON THE ANTIFOULING PERROR! BOOKMARK NOT DEFINED. COMMUNICATION PROBLEM PROBLEM PROBLEM PERROR! BOOKMARK NOT DEFINED. COMMUNICATION PROBLEM PERROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS EF SIMULATIONS OF THE EFFECT OF PAINT FOR BEHAVIOUR DYNAMIC SIMULATIONS OF PAINT BEHAVIOUR SEAWATER-SOLUBLE PIGMENTS AND THEIR PONOT DEFINED. TIN-FREE SYSTEMS EXPERIMENTAL MODEL INPUTS EF APPROVAL OF PAINT PRODUCTS EF AF PAINT REGISTRATION/REGULATION SCHEM REGIONAL AND LOCAL SCHEMES	RROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ORMULATION PARAMETERS ON THE ANTIFOULING P. ERROR! BOOKMARK NOT DEFINED. TENTOR! BOOKMARK NOT DEFINED. TENTIAL USE IN ANTIFOULING PAINTSERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. RROR! BOOKMARK NOT DEFINED. RROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. EES. ERROR! BOOKMARK NOT DEFINED. EES. ERROR! BOOKMARK NOT DEFINED. EERROR! BOOKMARK NOT DEFINED. EERROR! BOOKMARK NOT DEFINED. EERROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS	RROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ORMULATION PARAMETERS ON THE ANTIFOULING P. ERROR! BOOKMARK NOT DEFINED. TENTOR! BOOKMARK NOT DEFINED. TENTIAL USE IN ANTIFOULING PAINTSERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. RROR! BOOKMARK NOT DEFINED. RROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. EES. ERROR! BOOKMARK NOT DEFINED. EES. ERROR! BOOKMARK NOT DEFINED. EERROR! BOOKMARK NOT DEFINED. EERROR! BOOKMARK NOT DEFINED. EERROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS EF SIMULATIONS OF THE EFFECT OF PAINT FOR BEHAVIOUR DYNAMIC SIMULATIONS OF PAINT BEHAVIOUR SEAWATER-SOLUBLE PIGMENTS AND THEIR POR NOT DEFINED. TIN-FREE SYSTEMS EXPERIMENTAL MODEL INPUTS EF APPROVAL OF PAINT PRODUCTS EF AF PAINT REGISTRATION/REGULATION SCHEM REGIONAL AND LOCAL SCHEMES	RROR! BOOKMARK NOT DEFINED. Error! BOOKMARK NOT DEFINED. ORMULATION PARAMETERS ON THE ANTIFOULING P. Error! BOOKMARK NOT DEFINED. TERROR! BOOKMARK NOT DEFINED. OTENTIAL USE IN ANTIFOULING PAINTSERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. RROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED. ERROR! BOOKMARK NOT DEFINED.
Microscopical examination of paint (MEP) Scanning electron microscopy coupled with Bookmark not defined. MATHEMATICAL PAINT MODELS EF SIMULATION TOOLS SIMULATIONS OF THE EFFECT OF PAINT FOR BEHAVIOUR	RROR! BOOKMARK NOT DEFINED. CREATER BOOKMARK NOT DEFINED.