

## **466f Performance of Surface Feed with Pbtu and Varying Reaction Kinetics**

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The importance of feeding to a zone of high turbulence to minimize by-product formation is a classical problem of mixing sensitive reactions. Previous work has shown that by using an up-pumping impeller at the surface of the tank, the by-product formation can be minimized to match the performance of sub-surface feed. Initial work with the third Bourne reaction is combined with new work on the iodide-iodate reaction, and rms velocity measurements at the surface to quantify the Damkohler number. This allows us to quantify the effectiveness of the up-pumping configuration for a range of reaction kinetics, and to define the key design variables.