

## **442e Engineering Microorganisms for Plant Estrogen Production**

*Joseph E. Leonard, Yajun Yan, and Mattheos Koffas*

Flavonoids are plant derived estrogens with potent pharmacological properties. We present the simultaneous expression of a gene ensemble which consists of 4CL-2 (4-coumarate:CoA ligase), chsA (chalcone synthase), and chiA (chalcone isomerase) in *Escherichia coli* and the baker's yeast *Saccharomyces cerevisiae* that led to the biosynthesis of flavanones, the precursors of the vast majority of flavonoids, from phenylpropanoid acids. Further incorporation of FSI or FSII (flavone synthases), FHT (flavanone 3'-hydroxylase), FLS (flavonol synthase), and 7-OMT1A (7-O-methyltransferase) into the recombinant microorganisms resulted in the biosynthesis of various phytoestrogen molecules. More specifically, the microbial factories generated the flavones chrysin (4mg/L), apigenin (3.5mg/L), luteolin (2.6mg/L), genkwanin (0.2mg/L) and the flavonol kaempferol (0.045mg/L). In general, the yeast recombinant strains proved to be superior to *E. coli* as they were able to generate up to 1000-fold more flavonoid compounds. Finally, we also present the functional expression of a P450 monooxygenase, flavonoid 3'5'-hydroxylase, in *E. coli* that was achieved by modifying its N-terminal as well as by fusing it at its C-terminus with a P450 reductase gene. Introduction of the chimeric enzyme into *E. coli* recombinant strains allowed the biosynthesis of 3' and 3'5'-hydroxylated flavonoids, such as quercetin and myricetin.