



# Nordic Process Control Workshop.

## 15-16 January 2015

### Technical program

**Thursday 08:40-09:00 Welcome and introduction**

**Chair: Sigurd Skogestad, NTNU**

**Thursday 09:00-10:20 Oral presentations 1 . Industrial process control**

**Chair: Bjarne Foss, NTNU**

1. (21)

**The "hidden" process control discipline and its link to operational profit for oil- and gas production**

Olav Slupphaug

ABB, Oslo, Norway

2. (50)

**Industrial control structures practice: some observations**

Krister Forsman

Perstorp AB, Sweden

3. (44)

**Control of granulation processes**

Bjørn Glemmestad, Vidar Alstad, Trude Odberg Nysæter

Yara, Porsgrunn, Norway

4. (16)

**Improved Feed Control with Feed-forward for Producing Aggregates**

Pasi Airikka

Metso Corporation, Tampere, Finland

**Thursday 10:50-12:30 Oral presentations 2. MPC and optimization**

**Chair: Kurt Häggblom. Åbo Univ.**

5. (12)

**Optimal control of uncertain systems using Dual Model Predictive Control (DMPC)**

Tor Aksel N. Heirung\*, B. Erik Ydstie\*\*, Bjarne Foss\*

\*Dept. of Chemical Engineering, Carnegie Mellon University, Pittsburgh, PA, USA

\*\* Dept. of Engineering Cybernetics, NTNU

6. (31)

**Efficient solvers for soft-constrained MPC**

Gianluca Frison, John Bagterp Jørgensen

Technical University of Denmark, DTU, Department of Applied Mathematics and Computer Science, Lyngby, Denmark

7. (46)

**Sensitivity-based economic model predictive control**

Johannes Jäschke, Xue Yang, Lorenz T. Biegler

NTNU & Carnegie-Mellon University, Pittsburgh, USA

8. (2)

**On the Convergence Rate of Extremum Seeking Control**

Olle Trollberg and Elling W. Jacobsen  
Automatic Control, KTH, Stockholm

9. (4)

#### **Model Predictive Control of Pasteurization Processes**

Patrick Hammer, Martin Mayer  
evon GmbH, Gleisdorf, Austria

### **Thursday 13:40-15:20 Oral presentations 3. PID and decentralized control**

**Chair: Elling Jacobsen, KTH**

10. (3)

#### **Software-based optimal PID design with PI versus PID performance comparison**

Olof Garpinger, Tore Hägglund  
Department of Automatic Control, Lund University, Lund, Sweden

11. (30)

#### **Industrial setup for autotuning of PID controllers in large-scale processes: Applied to Tennessee Eastman process**

Selvanathan Sivalingam, Esmaeil Jahanshahi  
*Technology & Innovation Department, Siemens AS, Trondheim, Norway*

12. (6)

#### **Derivative Backoff: A Process Value Saturation Problem for PID Controllers**

Alfred Theorin, Tore Hägglund  
LTH, Lund, Sweden

13. (38)

#### **Wireless process control - Handling of variable latency and sampling rates in PI controllers**

Ivar J. Halvorsen,  
SINTEF, Applied Cybernetics, Trondheim

14. (26)

#### **Reconfiguration of Decentralized Controllers Using Closed-Loop Sensitivity Factorization**

Wolfgang Birk  
Control Engineering Group, Luleå University of Technology, Sweden

### **Thursday 15-20-16:40: Poster session**

### **Thursday 16:40-18:00 Oral presentations 4. Applications**

**Chair: Tore Hägglund, Lund Univ.**

15. (5)

#### **A mid-ranging control strategy for non-stationary processes and its application to dissolved oxygen control in a bioprocess**

O. Johnsson\*, D. Sahlin\*\*, J. Linde\*\*\*, G. Liden\*\*\*, T. Hägglund\*

\*Department of Automatic Control, Faculty of Engineering LTH, Lund University, Sweden

\*\*Novozymes A/S, Hallas Alle 1, 4400 Kalundborg Denmark

\*\*\* Department of Chemical Engineering, Faculty of Engineering LTH, Lund University, Sweden

16. (10)

#### **Integrated Process Design and Control of Reactive Distillation Processes**

Sayed Soheil Mansouri\*, Mauricio Sales Cruz\*\*, Jakob Kjøbsted Huusom\*, John M. Woodley\*, Rafiqul Gani\*

\* DTU, Lyngby, Denmark

\*\*UAM, Mexico

17. (35)

#### **A Mean-Variance Objective for Robust Production Optimization in Uncertain Geological Scenarios**

Andrea Capolei a, Eka Suwartadi b, Bjarne Foss b, John Bagterp Jørgensen a

a Department of Applied Mathematics and Computer Science & Center for Energy Resources Engineering, Technical University of Denmark, Lyngby, Denmark.

b Department of Engineering Cybernetics, Norwegian University of Science and Technology (NTNU), Trondheim, Norway

18. (53)

### **Modelling and Model Predictive Control of ESP lifted wells**

Alexey Pavlov, Dinesh Krishnamoorthy, Elvira Marie.B Aske, Kjetil Fjalestad, Morten Fredriksen, Statoil Research Centre, Norway.

### **Thursday 18:00-18:30 NPC award: Rudolph Kalman interview (video)**

Chair: Sigurd Skogestad, NTNU.

Interview (video) by Johannes Jäschke, NTNU

### **Thursday 20:00: Dinner**

### **Friday 08:10-10:10 Oral presentations 5. Power and bio applications**

Chair: John Bagterp Jørgensen, DTU

19. (23)

#### **Remote light stress detection for greenhouse LED lighting control**

Anna-Maria Carstensen, Torsten Wik, Tessa Pocock  
Department of Signals and Systems, Chalmers University of Technology, Göteborg, Sweden

20. (51)

#### **Fault tolerant model predictive control for the BioPower 5 CHP plant**

J. Kortela, S-L. Jämsä-Jounela  
Aalto University School of Chemical Technology, Finland

21. (19)

#### **Relative Gain Measures for Once-through Circulating Fluidized Bed Boiler Control Design**

Matias Hultgren\*. Jenő Kovács\*\*. Enso Ikonen\*  
\* Systems Engineering Laboratory, University of Oulu, Finland.  
\*\* Foster Wheeler Energy Ltd, Varkaus, Finland.

22. (43)

#### **Model-based optimal design and control of an anaerobic digestion reactor**

Finn A. Haugen  
Telemark University College, Porsgrunn, Norway

23. (41)

#### **A study on the combustion dynamics of a biomass fuel bed in a BioGrate boiler**

<sup>1</sup>A. Boriouchkine, <sup>2</sup>V. Sharifi, <sup>2</sup>J. Swithenbank, <sup>1</sup>S.-L. Jämsä-Jounela,  
<sup>1</sup>School of Chemical Technology, Aalto University, Finland;  
<sup>2</sup>University of Sheffield, Department of Chemical and Biological Engineering, UK;

24. (8)

#### **Investigation of tuning of a fuzzy-logic control for biological wastewater treatment systems**

Riccardo Boiocchi, Krist V. Gernaey and Gürkan Sin  
Chemical Engineering, DTU, Lyngby, Denmark

### **Friday 10:40-12:40 Oral presentations 6. Modelling and identification**

Chair: Sirkka-Liisa Jämsä-Jounela, Aalto Univ.

25. (22)

#### **Dynamic modelling of a multiple hearth furnace for kaolin calcination**

Aleksi Eskelinen<sup>a</sup>, Alexey Zakharov<sup>\*a</sup>, Sirkka-Liisa Jämsä-Jounela<sup>a</sup>  
<sup>a</sup> Aalto University, School of Chemical Technology, Research group of Process Control and Automation, P.O. Box 16100, FI-00076 Espoo, Finland

26. (42)

#### **A Continuous-Discrete Extended Kalman Filter for State and Parameter Estimation in People with Type 1 Diabetes**

Dimitri Boiroux<sup>1,2</sup>, Vladimír Bátorá<sup>3</sup>, Morten Hagdrup<sup>1</sup>, Tinna Björk Aradóttir<sup>1</sup>, Caroline Johannsen<sup>1</sup>, Maríán Tárnik<sup>3</sup>, Ján Murgas<sup>3</sup>, Signe Schmidt<sup>2,4</sup>, Kirsten Nørgaard<sup>4</sup>, Niels Kjølstad Poulsen<sup>1</sup>, Henrik Madsen<sup>1</sup> and John Bagterp Jørgensen<sup>1</sup>

<sup>1</sup> DTU Compute, Technical University of Denmark, Kgs. Lyngby, Denmark

<sup>2</sup> Danish Diabetes Academy, Odense, Denmark

<sup>3</sup> Faculty of Electrical Engineering and Information Technology, Slovak University of Technology, Bratislava, Slovakia

<sup>4</sup> Department of Endocrinology, Hvidovre Hospital, Denmark  
27. (20)

**Output-Error System Identification in the Presence of Structural Disturbances**

Amir H. Shirdel, Jari Böling, Hannu T. Toivonen  
Department of Chemical Engineering, Åbo Akademi University, Finland  
28. (52)

**Iterative Sub Network component analysis**

Nadav Bar, Lasse Aasgaard, Naresh D. Jayavelu  
Department of Chemical Engineering, NTNU, Trondheim  
29. (34)

**Balanced input excitation for identification of ill-conditioned  $n \times n$  systems with  $n > 2$**

Ramkrishna Ghosh, Kurt E. Häggblom, Jari M. Böling  
Department of Chemical Engineering, Åbo Akademi University, Finland  
30. (18)

**Advanced optimization of C5 and C6 fermentation by the use of state estimators with pH measurements**

Miguel Mauricio-Iglesias, Krist V. Gernaey, Jakob K. Huusom.  
CAPEC-PROCESS, Department of Chemical and Biochemical Engineering, Technical University of Denmark. Lyngby.

## POSTERS (Thursday and Friday)

1. (P1)

### **Self-tuning of predictive controller based on step response model in real-time framework**

Dejan Dovzan, Igor Skrjanc

Faculty of Electrical Engineering, Ljubljana, Slovenia

2. (P9)

### **Modeling the Automotive SCR Catalyst**

Andreas Åberg\*, Anders Widd\*\*, Jens Abildskov\*, Jakob Kjøbsted Huusom\*

\*DTU, Lyngby, Denmark

\*\* Haldor Topsøe A/S, Lyngby, Denmark

3. (P11)

### **A Trajectory-based Bumpless Switching Control of Multi-Evaporator Air-Conditioning Systems**

Tushar Jain, 1, Joseph J. Yame, 2

1 Aalto University, School of Chemical Technology, Finland

1. Universit'e de Lorraine, Vandoeuvre-l'es-Nancy, France

4. (P13)

### **Active Disturbance Rejection Control of the Newell-Lee forced circulation evaporator – a simulation study**

Rainer Dittmar, West Coast University of Applied Sciences at Heide, Germany

5. (P14A)

### **Nonlinear Model Predictive Control of a High-Pressure**

Polyethylene Tubular Reactor in Stenungsund, Sweden

Staffan Skålén and Fredrik Josefsson

Advanced Process Control group, Borealis AB, SE-444 86 Stenungsund, Sweden.

6. (P14B)

### **Automation experiences during projects in Abu Dhabi**

Staffan Skålén

Advanced Process Control group, Borealis AB, SE-444 86 Stenungsund, Sweden.

7. (P15)

### **Enabling High-Performance Industrial Embedded Model Predictive Control using Code Generation and High-speed Solvers**

D. K. M. Kufoalor\*, B. J. T. Binder\*, L. Imsland\*, T. A. Johansen\*, G. O. Eikrem\*\*, A. Pavlov\*\*

\* Department of Engineering Cybernetics, NTNU, Trondheim, Norway

\*\* Statoil ASA, Rotvoll & Porsgrunn.

8. (P17)

### **Model Selection and Estimation of Neural Networks by Using Weight Dropout**

Mikael Manngård, Jari M. Böling

Department of Chemical Engineering, Åbo Akademi University, Finland

9. (P24)

### **Using Fluorescence as Control Parameter to Decide Optimal Light Spectrum for Plant Growth**

Linnéa Ahlman, Torsten Wik, Daniel Bånkestad

Department of Signals and Systems, Chalmers University of Technology, Göteborg, Sweden

10. (P25)

### **Dynamic Effects of Diabatization in Distillation Columns**

Thomas Bisgaard, Jakob K. Huusom, Jens Abildskov

CAPEC-PROCESS, Technical University of Denmark, Lyngby, Denmark

11. (P27)

### **Fault propagation analysis by merging process causality and plant topology**

R. Landman, J. Kortela, S-L. Jämsä-Jounela

Aalto University, School of Chemical Technology, Process Control and Automation Research Group, Finland

12. (P28)

### **Relative Gain Array Estimation Based on Non-parametric Process Identification for Uncertain Systems**

Ali M. H. Kadhim\*, Wolfgang Birk and Thomas Gustafsson

Control Engineering Group, Luleå University of Technology, Sweden

13. (P29A)

### **Convex optimization as a design tool for feedforward controllers**

Martin Hast, Tore Häggglund

Department of Automatic Control, Lund University, Sweden

14. (P29B)

**Autotuning Based on Asymmetric Relay**

Josefin Berner, Karl Johan Åström, Tore Hägglund  
Department of Automatic Control, Lund University, Lund,

15. (P32)

**A reduced observer design for a freezing process**

Christoph Josef Backi, Jan Tommy Gravdahl  
Department of Engineering Cybernetics, NTNU, Trondheim

16. (P33)

**Decoupling approach in fluidized bed combustor control**

Szabó, Z.\*, Kovács, J.\*\*, Szentannai P.\*

\* *Budapest University of Technology and Economics, Department of Energy Engineering  
Budapest, Hungary*

\*\**University of Oulu, System Engineering Laboratory, Oulu, Finland*

17. (P36)

**A performance optimization algorithm in fault tolerant distributed model predictive control**

Alexey Zakharov, , Elena Zattoni, Miao Yu, Sirkka-Liisa Jämsä-Jounela  
Aalto University, Department of Biotechnology and Chemical Technology, Finland  
Alexey Zakharov

18. (P37)

**Modeling Vapor Compression Cycles for Dynamic Simulation of Supermarket Refrigeration Systems**

S. N. Mohd. Azam a, R. Izadi-Zamanabadi b, J. B. Jørgensen a  
A Department of Applied Mathematics and Computer Science, Technical University of Denmark, Lyngby, Denmark  
B Danfoss A/S, Electronic Controllers & Services, DK-6430 Nordborg, Denmark

19. (P39)

**Data Reconciliation method for improving performance and reliability of MPC control strategy for a BioGrate boiler**

Palash Sarkar, Jukka Kortela, Alexandre Boriouchkine, Sirkka-Liisa Jämsä-Jounela  
Aalto University, School of Chemical Technology, Process Control and Automation Research Group, Finland

20. (P40)

**An indirect fuel moisture content estimation approach for BioGrate boilers**

Alexandre Boriouchkine\*, Miao Yu, Sirkka-Liisa Jämsä-Jounela  
Aalto University, School of Chemical Technology, Department of Biotechnology and Chemical Technology, FI-00076 Aalto,  
Finland.

21. (P47)

**Dynamic Real-Time Optimization for a Reactor, Separator and Recycle Processes**

Vladimiro Minasidis, Sigurd Skogestad  
Department of Chemical Engineering, Norwegian University of Science and Technology, Trondheim, Norway

22. (P48)

**Robust anti-slug control**

Vinicius de Oliveira, Sigurd Skogestad, Johannes Jäschke  
NTNU

23. (P49)

**Non-robustness and limitations of Smith Predictor Control**

Chriss Grimholt, Sigurd Skogestad  
NTNU

24. (P7)

**NOVEL STRATEGIES FOR CONTROL OF FERMENTATION PROCESSES**

Lisa Mears<sup>1</sup>, Stuart Stocks<sup>2</sup>, Gürkan Sin<sup>1</sup>, Krist V. Gernaey<sup>1</sup>, Kris Villez<sup>3</sup>

*1. Department of Chemical and Biochemical Engineering,*

*Technical University of Denmark, Building 229, 2800 Lyngby, Denmark*

*2. Novozymes A/S, Pilot plant, Krogshoejvej 36, 2880 Bagsværd, Denmark*

*3. Eawag: Swiss Federal Institute of Aquatic Science and Technology, Dübendorf, Switzerland*

25 (P55)

**From Tweets to Optimality in the Smart and Sustainable Factory**

Bengt Lennartson  
Chalmers University of Technology, SE-412 96 Göteborg, Sweden

26 (P56)

**Optimal controller design for balancing input/output disturbance rejection response with robust stability condition**

Bo Sun, Shanghai Jiao Tong University, China