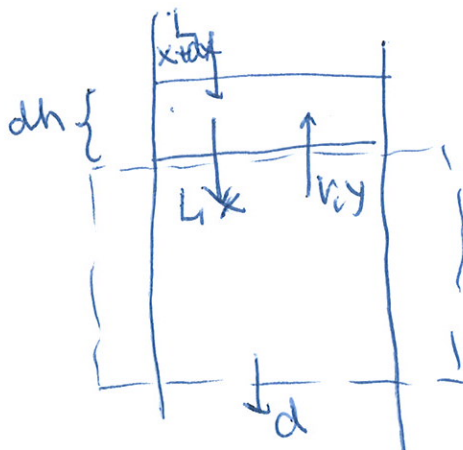
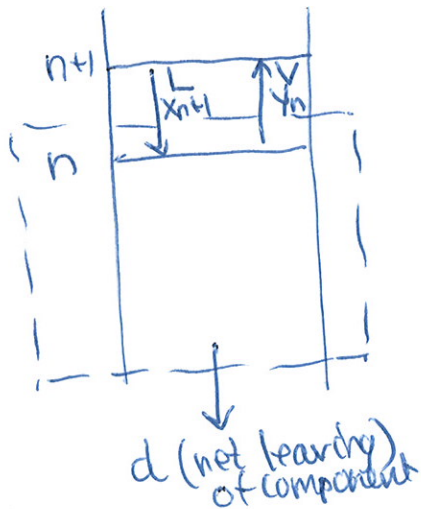


NO! see yellow striker below

Sis  
10/8-07  
9/11-09

Derivation of equivalence between stage model and rate-based model

STAGE



Mass balance of a given component

$$Lx_{n+1} = Vy_n + d$$

Assume equilibrium

$$y_n = y_n^* (=f(x_n))$$

Rewrite mass balance

$$x_{n+1} - x_n = \frac{V}{L} y_n^* - x_n + \frac{d}{L}$$

$$Lx = Vy + d$$

Mass transfer in liquid phase over differential height dh

$$L(x+dx) - Lx = k_y a \int_{y^*}^y dy (y^* - y)$$

assume constant (vapor phase limited)

Get

$$\frac{dx}{dh} = \frac{k_y a S}{L} (y - y^*)$$

or  $\frac{V}{k_y a S} \frac{dx}{dh} = y - y^*$

Let  $H_{OG} = \frac{V}{k_y a S}$  be "height of transfer unit" (stage)  
and assume  $\frac{dx}{dh}$  is constant over length  $H_{OG}$ ,

Then

$$\frac{dx}{dh} \approx \frac{x_{n+1} - x_n}{H_{OG}}$$

and mass balance becomes

$$x_{n+1} - x_n = \frac{V}{L} (y^* - y) = \frac{V}{L} y^* - x + \frac{d}{L}$$

q.e.d.

This assumption of piecewise linearity is OK if many stages + OK in high-purity region