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EXAM IN TMA4275 LIFETIME ANALYSIS

Wednesday June 4th 2008

Time: 09:00–13:00

Support material:

All printed and handwritten material.
Calculator HP30S.

Result of exam due: June 25th 2008.

ENGLISH TRANSLATION

Problem 1

The table given below shows the tensile strength (Y in mg) for 21 wire connections. There are two types of failures (M):

$M=1$: rupture in the wire itself .

$M=2$: rupture in the wire attachment.

Wire	Y	M
1	550	2
2	750	1
3	950	2
4	950	1
5	1150	2
6	1150	2
7	1150	1
8	1150	1

9	1150	1
10	1250	2
11	1250	2
12	1350	1
13	1450	2
14	1450	2
15	1450	1
16	1550	2
17	1550	1
18	1550	1
19	1850	1
20	2050	2
21	3150	2

As a model, it is assumed that for each wire connection there is a potential tensile strength T for rupture in the wire itself, and a tensile strength S for rupture in the wire connection. Throughout the problem it is assumed that T and S are independent random variables, with reliability functions $R_T(t) = P(T > t)$ and $R_S(t) = P(S > t)$ respectively, for all $t \geq 0$.

The observed tensile strength Y for a wire is now given as

$$Y = \min(T, S),$$

while the type of failure is given by the corresponding M .

The 21 observations are assumed to be independent.

We are primarily interested in estimating the distribution of the tensile strength T for rupture in the wire itself.

- a) Explain why $R_T(t)$ under the given conditions can be estimated from the Kaplan-Meier estimator (the KM-estimator).

What type of censoring do we have in this situation, and which value of M corresponds to censoring of T ?

- b) Perform the estimation of $R_T(t)$. Draw the Kaplan-Meier plot.

Use the plot to estimate the lower quartile and the median in the distribution of T .

Why cannot the KM-estimator be used to estimate the upper quartile in the distribution of T ?

- c) One wants to find out if an exponential distribution is an appropriate distribution for T . Explain how a plot of the (estimated) cumulative hazard function $Z_T(t)$ can be used to give an idea about the appropriateness of an exponential distribution for T .

By using a relation between the reliability function $R_T(t)$ and the cumulative hazard function $Z_T(t)$, use the KM-estimate from point (b) to plot an estimate for $Z_T(t)$.

Does the plot indicate that T is exponentially distributed?

Alternatively one decides to fit a lognormal distribution for T . The following is a part of a printout from MINITAB.

Distribution Analysis: T

Estimation Method: Maximum Likelihood

Distribution: Lognormal

Parameter Estimates

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Location	7,41163	0,114869	7,18650	7,63677
Scale	0,413893	0,0951003	0,263819	0,649335

- d) Express the density and the reliability function for the lognormal distribution by the density ϕ and the cumulative distribution function Φ in the standard normal distribution. (You may use that T is lognormal with location μ and scale σ if $\ln T \sim N(\mu, \sigma^2)$).

Use this to write down an expression for the likelihood function which is maximized in the MINITAB analysis. Explain shortly.

- e) Use the MINITAB printout to calculate estimates for:

- (i) The median in the distribution for T .
- (ii) The expectation in the distribution for T .
- (iii) The upper and lower quartile in the distribution for T .
- (iv) A 95% confidence interval for the median of T .

Compare (i) and (iii) with the results in point (b). Why is it now possible to estimate the upper quartile in the distribution of T ?

Assume in the following that both S and T are lognormally distributed. Fitting a lognormal distribution to the distribution of S gave the following result when using MINITAB:

Parameter	Estimate
Location	7,39094
Scale	0,432850

f) Calculate an estimate for the probability $P(S > T)$.

What does this probability express (in words)?

Can this probability be estimated from the data if no assumptions are made about the distributions of S and T ? In that case, what estimate do you find?

Problem 2

Consider a type of pumps where the time to failure for a new pump (T in months) has the reliability function

$$R(t) = e^{-t(t^2 + 2t + 2)}/2, \quad \text{for } t > 0$$

a) Show that the cumulative hazard rate for T is given by

$$Z(t) = t - \ln(t^2 + 2t + 2) + \ln 2, \quad \text{for } t > 0$$

where \ln is the natural logarithm.

Use this to find the hazard rate for T .

Show that the MTTF for the pump, i.e. $E(T)$, is 3 (months).

(Here you may use that for all integers $k \geq 0$, $\int_0^\infty t^k e^{-t} dt = k!$).

The pump is repaired when it fails and is then put back into operation immediately (the repair times are assumed to be 0).

Let $N(t)$ be the number of failures for the pump in the time interval $(0, t]$, defined for all $t > 0$.

b) Assume in this point that after each repair, the pump is as good as new.

What kind of process is $N(t)$ in this case?

What is (approximately) the expected number of failures during the first two years?

(Here you may use a result that is valid when the time goes to infinity).

In the remaining problems, we assume that only minimal repair is performed for every failure.

- c) Explain shortly what is meant by minimal repair, and explain why we then have a Poisson process with ROCOF given by

$$w(t) = \frac{t^2}{t^2 + 2t + 2}, \quad \text{for } t > 0$$

Write down the cumulative ROCOF $W(t)$.

Find the expected number of failures for the component during the first two years.

Compare the result with the answer in point (b) and comment.

- d) What is the probability that the pump is functioning without failures the first 6 months? Given that the first failure for the pump occurs after exactly 6 months, what is then the probability that the pump will not fail during the next 6 months?