Frequency Domain Methods for Analysis and Design

I. H-INFINITY METHODS AND ROBUST CONTROL

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These notes consists of two parts. Part I gives an overview of modern frequency-domain methods, including H-infinity methods and robust control using the structured singular value, μ. Part II gives a tutorial introduction to controllability analysis for scalar systems using the frequency domain. Some readers may find it useful to read Part II first. This part I is based on some lecture notes for a short-course given by Postlethwaite and Skogestad (1993) at the 1993 European Control Conference.

Abstract

The purpose of the paper is to introduce the reader to multivariable frequency domain methods including \( H^{\infty} \)-design. These methods provide a direct generalization of the classical loop-shaping methods used for SISO systems. It also aims at providing a basic understanding of how robustness problems arise, and what analysis and design tools are available to identify and to avoid them.

As an introduction to the robustness problems in multivariable systems we discuss the control of a distillation column. Because of strong interactions in the plant, a decoupling control strategy is extremely sensitive to input gain uncertainty (caused by actuator uncertainty). These interactions are analyzed using singular value decomposition (SVD) and relative gain array (RGA) methods.

We then discuss possible sources of model uncertainty, and look at the traditional methods for obtaining robust designs, such as gain margin, phase margin and maximum peak criterions (\( M \)-circles). However, these measures are difficult to generalize to multivariable systems. In such cases a more detailed modelling of the uncertainty in terms of norm-bounded perturbations (\( \Delta \)'s) is used. The frequency-domain is particularly well suited for representing non-parametric (unstructured) uncertainty. To test for robust stability and performance in the presence of model uncertainty, the structured singular value, \( \mu \), provides a powerful tool.

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1 Introduction

The main goal of this introduction is to answer the following question: Why use the frequency domain (H∞-norm) for defining performance and describing uncertainty? We will also discuss the two main approaches to H∞-design, namely the loop-shaping and the signal-oriented approaches.

We use ||M||∞ to denote the H∞-norm of a linear transfer function M(s). For the scalar case, ||M||∞ is simply equal to the peak magnitude \( \sup_\omega |M(j\omega)| \), where \( \sup \) denotes the least upper bound, which for all practical purposes is equal to the maximum value. For the multivariable case we, “sum up” the channels using the singular value and we have

\[ ||M||_\infty \overset{\text{def}}{=} \sup_\omega \sigma(M(j\omega)) \]  

1.1 Notation

- \( G \) - nominal plant model
- \( M \) - matrix used to test for robust stability (section 1-4) or coprime factor of \( G \) (section 5)
- \( \text{RGA} \) - matrix of relative gains, \( = G \times (G^{-1})^T \) where \( \times \) represents element-by-element multiplication.
- \( s \) - Laplace variable (\( s = j\omega \) yields the frequency response)
- \( S = (I + GC)^{-1} \) - sensitivity function
- \( T = GC(I + GC)^{-1} \) - closed-loop transfer function
- \( T_I = CG(I + CG)^{-1} \) - closed-loop transfer function from the plant input \( w \) and \( W_I \) - frequency-dependent weighting functions

Greek letters
- \( \Delta \) - overall perturbation block used to represent uncertainty
- \( \Delta_I \) - perturbation block for input uncertainty perturbations
- \( \gamma(A) = \tilde{\sigma}(A)/\sigma(A) \) - condition number of matrix \( A \)
- \( \mu(A) \) - structured singular value of matrix \( A \)
- \( \omega \) - frequency [rad/s or rad/min]
- \( \tilde{\sigma}(A) \) - maximum singular value of matrix \( A \)
- \( \sigma(A) \) - minimum singular value of matrix \( A \)

Subscripts
- \( p \) - perturbed (with model uncertainty)
- \( P \) - performance

1.2 The loop shaping approach

This approach to control system design could also be called the classical approach, the engineering approach, the frequency domain approach or the transfer function approach.

![Conventional feedback control system](image.png)

Figure 1.1: Conventional feedback control system.
Consider the conventional feedback system in Fig. 1.1 where \( G(s) \) is the plant and \( C(s) \) the feedback controller.

By "loop shaping" one traditionally means a design approach where one specifies directly the shape of the magnitude of the open-loop transfer function \( L = GC \). However, we shall use the term in a wider sense and also allow the specification of closed-loop transfer functions such as \( S = (I + GC)^{-1} \). We use the following definition: Loop-shaping is any design method that involves directly specifying the magnitude of one or more nominal transfer functions. To distinguish between various approaches we will talk about "shaping \( L \)" or "shaping \( S \)", and so on.

**Shaping \( L \).** For single-input single-output (SISO) systems the specifications in terms of the *open-loop* transfer function \( L = GC \) typically include:

1. Crossover frequency, \( \omega_c \) (defined as \( |L(j\omega_c)| = 1 \)).
2. System type (defined as number of integrators in \( L(s) \)).
3. The shape of \( L(j\omega) \), e.g., in terms of the slope of \( |L(j\omega)| \) in certain frequency ranges.
4. Phase margin, PM (given by the phase of \( L(j\omega_c) \)).
5. Gain margin, GM (given by the gain of \( L \) at the frequency where its phase is \(-180^\circ\)).

The first three specifications have to do with performance in terms of speed of response and allowable tracking error. The last two specifications are included to avoid some of the potential difficulties with feedback: 1) the closed-loop system may become unstable, 2) noise and disturbances in a certain frequency range close to the bandwidth frequency may get amplified.

Specifications directly on \( L = GC \) make the design procedure simple as it is clear how changes in the controller affect \( L(s) \), and this approach is well suited for non-formalized design procedure. Indeed, towards the end of this paper we shall discuss the MacFarlane-Glover loop-shaping procedure where the initial step in the controller design is to select a reasonable \( L(s) \).

**Shaping closed-loop transfer functions.** In many cases one prefers to define specifications in terms of a *closed-loop* transfer function for the following reasons: 1) The final performance we want to evaluate is that of the closed-loop system. 2) The robustness specifications in terms of GM and PM are difficult to generalize to MIMO systems. 3) Synthesis is difficult if the specifications are in terms of \( L \) (one may have to resort to numerical procedures such as the Method of Inequalities (MOI) described towards the end of the paper).

**Shaping \( S \).** The closed-loop sensitivity function, \( S = (I + GC)^{-1} \), is a very good indicator of performance. Typical specifications in terms of \( S \) include:

1. Minimum bandwidth frequency \( \omega_B \) (defined as the smallest frequency at which \( \bar{\sigma}(S(j\omega)) = 0.707 \))
2. Allowable tracking error at selected frequencies.
3. System type, or if system contains no integrators, the allowed static tracking error, \( A \).
4. The shape of \( S \) over selected frequency ranges.
5. Maximum allowed peak magnitude for \( S \), \( ||S(j\omega)||_\infty = M_s \).

The peak specification prevents amplification of noise at high frequencies, and also introduces a margin of robustness; typically we select \( M_s = 2 \). Mathematically, these specifications may be captured simply by an upper bound, \( 1/|w_p|^2 \) on the magnitude of \( S \), namely

\[
\bar{\sigma}(S(j\omega)) \leq 1/|w_p(j\omega)|, \forall \omega \iff ||w_pS||_\infty \leq 1
\]  

(2)

A typical upper bound is shown in Fig. 1.2. The weight illustrated on that plot may be represented as

\[
w_p(s) = \frac{s/M_s + \omega_B}{s + \omega_B A}
\]

and we see that \( |w_p(j\omega)|^{-1} \) is equal to \( A \leq 1 \) at low frequencies, is equal to \( M_s \geq 1 \) at high frequencies, and the asymptote crosses 1 at the bandwidth frequency, \( \omega_B \).

\(^1\)Subscript \( P \) stands for performance since \( S \) is mainly used as a performance indicator.
The loop shape $L = \omega_P/s$ yields an $S$ which exactly matches the bound (3) at frequencies just below the bandwidth and easily satisfies the bound at other frequencies. This $L$ has a slope ("roll-off") in the frequency range below the bandwidth of about -1 on a log-log plot (-20 dB/decade). In many cases, in order to improve performance, we may want a steeper slope for $L$ (and $S$) in some frequency range below the bandwidth, and a higher-order weight may be selected.

**Stacked requirements.** The specification $\|w_P S\|_\infty \leq 1$ does not allow us to specify an upper bound on the bandwidth or the "roll-off" of $L(s)$ above the bandwidth. To specify this one needs to make a specification on another transfer function, for example, on the complementary sensitivity $T = I - S = GCS$. Also, one may want to bound other transfer functions, to achieve robustness or to avoid too large input signals.

As an example, one may define an upper bound, $1/|w_T|$ on the magnitude of $T$ to make sure the system behaves "nicely" at high frequencies, and an upper bound, $1/\|w_d\|_\infty$, on the magnitude of $CS$ to avoid large input signals. To combine these specifications, the "stacking approach" is usually used, resulting in the following specification:

$$\|M\|_\infty = \sup_\omega \bar{\sigma}(M(j\omega)) \leq 1; \quad M = \begin{pmatrix} w_P S \\ w_T GCS \end{pmatrix}$$  \hspace{1cm} (4)

The "mixed-sensitivity" specification with $M = \begin{pmatrix} w_P S \\ w_T GCS \end{pmatrix}$ is used, for example, by Chiang and Safonov (1988, 1992) in the Matlab Robust Control Toolbox Manual.

The "stacking procedure" is selected for mathematical convenience as it does not allow us to exactly specify the bounds on the individual transfer functions as was described above. For example, assume that $\phi_1(C)$ and $\phi_2(C)$ are two real scalars (here we could have $\phi_1(C) = \|w_P S\|_\infty$ and $\phi_2(C) = \|w_T GCS\|_\infty$) and that we want to achieve

$$\phi_1 \leq 1 \quad \text{and} \quad \phi_2 \leq 1$$  \hspace{1cm} (5)

This is not quite the same as the "stacked" requirement

$$\bar{\sigma} \left( \begin{pmatrix} \phi_1 \\ \phi_2 \end{pmatrix} \right) = \sqrt{\phi_1^2 + \phi_2^2} \leq 1$$  \hspace{1cm} (6)

The two requirements are quite similar when either $\phi_1$ or $\phi_2$ is small, but in the worst case when $\phi_1$ and $\phi_2$ are equal, we get from (6) that $\phi_1 \leq 0.707$ and $\phi_2 \leq 0.707$, that is, there is a possible "error" equal to a factor $\sqrt{2} \approx 3$ dB. In general, with $n$ stacked requirements the resulting error is at most $\sqrt{n}$. This inaccuracy in the specifications is something we are probably willing to sacrifice in the interests of mathematical convenience. In any case, the specifications are in general rather rough, and are effectively knobs for the engineer to select and adjust until a satisfactory design is reached.

The $H^\infty$-optimal controller is obtained by solving the problem

$$\min_C \|M(C)\|_\infty$$  \hspace{1cm} (7)
Figure 1.3: Block diagram corresponding to stacked requirement in (4).

Provided $M$ can be written as a linear fractional transformation (LFT) of $C$, $M(C) = N_{11} + N_{21}C(I - N_{22}C)^{-1}N_{12}$, the solution is easily obtained with standard software (e.g., the Robust Control or Mu Toolbox in Matlab). In practice, to be able to write a stacked $M$ as an LFT of $C$, one must be able to represent $M$ by a block diagram with the input (or output) at only one location. For example, the $M$ in (4) may be represented in a block diagram with a single input entering at the output of the plant as shown in Fig.1.3.

Let $\gamma_0 = \min_{C} \|M(C)\|_{\infty}$ denote the optimal $H^\infty$-norm for the problem in (7). An important property of the $H^\infty$-optimal controllers is that it will yield a flat frequency response, that is, it will yield $\delta(M(j\omega)) = \gamma_0$ at all frequencies. The practical implication is that, except for at most a factor $\sqrt{n}$, the transfer functions resulting from solving (7) will be very close to $\gamma_0$ times the bounds selected by the designer. This means, that the designer may almost exactly specify the final shape of, for example,

**Remark.** There are cases where $M$ cannot be written as an LFT of $C$, for example

$$M = \begin{pmatrix} w_1(I + GC)^{-1} \\
 w_2(I + CG)^{-1} \end{pmatrix}$$

Actually, this $M$ is a special case of the Hadamard-weighted $H^\infty$-problem studied by van Diggelen and Glover (1991, 1992), but the solution to the $H^\infty$-problem in (7) remains intractable. Van Diggelen and Glover (1991, 1992) do, however, present a solution for a similar problem where the Frobenius norm is used instead of the singular value to “sum up the channels” in the $H^\infty$-norm.

**Summary.** The classical loop-shaping approach to controller design involves direct specifications of how the final solution should be in terms of the magnitude frequency response. It requires the engineer to be able to formulate bounds that lead to acceptable robustness and closed-loop performance. This approach is often preferred because it has few adjustable design parameters (knobs) and directly involves the engineer in the design. We shall return with a more detailed discussion on the physical significance of some transfer functions which the engineer may want to bound in Section 5.1.

### 1.3 The signal-oriented approach

The signal-oriented approach is very general, and may be more appropriate for multivariable problems in which a number of objectives must be taken into account simultaneously. Here we define the plant, including possibly the model uncertainty, define the class of external signals affecting the system and define the norm of the “error signals” we want to keep small. Direct bounds on selected transfer functions, such as the closed-loop bandwidth, cannot be specified in this case. On the other hand, one may argue that the concept of bandwidth is difficult to use for complex systems.

The “modern” state space methods from the 60’s, such as LQG control, are based on the signal-oriented approach. Here the input signals are assumed to be stochastic (or alternatively impulses in a deterministic setting) and the output signals are measured in terms of the 2-norm. These
methods may be generalized to include frequency dependent weights on the signals leading to what is called the Wiener-Hopf or $H_2$-norm design method.

**Sinusoidal signals and the $H^\infty$-norm.** We may also consider the system response to persistent sinusoidal signals of varying frequency. This leads to the signal-oriented $H^\infty$-norm approach used, for example, by Doyle et al. (1987) in their space-shuttle application. A signal-oriented problem specification with disturbances, commands and noise, and with bounds on both the input and outputs is shown in Fig. 1.4. The overall performance objective is that $\|E\|_\infty \leq 1$. For more details the reader is referred to Lundström et al. (1991).

The $H^\infty$-norm may be interpreted in other ways, such as the induced 2-norm from inputs to outputs. In any event, as far as signals are concerned there does not seem to be an overwhelming case for using the $H^\infty$-norm rather than the more traditional $H_2$-norm (LQG). When we begin to consider issues of model uncertainty, however, the frequency domain approaches such as $H^\infty$ are preferred.

**Model uncertainty.** The traditional method of dealing with robustness and model uncertainty within the framework of "optimal control" (LQG) has been to introduce uncertain signals (noise and disturbances). One particular approach is loop transfer recovery (LTR) where unrealistic noise is added specifically to obtain a robust design. Of course, one may say that model uncertainty generates some sort of disturbance, but this disturbance depends on the other signals in the system and thus introduces an element of feedback. Therefore there is a fundamental difference between these two sources of "uncertainty" (at least for linear systems): model uncertainty may introduce instability, whereas signal uncertainty can not.

A more direct way to handle robustness issues within the signal approach, is to model the uncertainty explicitly. It appears that the frequency domain is very well suited for describing model uncertainty, and in particular for describing non-parametric uncertainty, resulting, for example, by using a simplified low-order model of a high-order plant. Indeed, Owen and Zames (1991) make the following observation in a recent paper: "The design of feedback controllers in the presence of nonparametric and unstructured uncertainty ... is the raison d'être for $H^\infty$ feedback optimization, for if disturbances and plant models are clearly parameterized $H^\infty$-methods seem to offer no clear advantages over more conventional state-space and parametric methods."

If the $H^\infty$-norm is selected for the uncertainty, then, again for mathematical convenience, one may also want to select the $H^\infty$-norm for performance. This leads to a robust performance (RP) problem, for which there exists a very efficient analysis tool, namely the structured singular value,
\[ \mu. \] But, for controller synthesis there are difficulties: the \( \mu \)-synthesis problem, in its full generality, is not yet solved mathematically; where solutions exist the controllers tend to be high order; the available algorithms may not always converge and design problems are sometimes difficult to specify directly.

### 1.4 Combined approaches

The loop shaping approach and the signal approach above may, of course, be combined. One such approach is "loop-shaping with uncertainty" as used, for example, by Skogestad et al (1988). Here performance is specified in terms of an upper bound on the sensitivity \( S \), leading to the specification \( \|wP S\|_\infty \leq 1 \). One then takes a "worst-case" approach and requires that this bound is satisfied for all plants as defined by the uncertainty description. For the case of input uncertainty of relative magnitude \( w_I \) this leads to the following robust performance analysis condition (see Eq.49)

\[ R P \iff \mu(N(j\omega)) < 1, \forall \omega; \quad N = \begin{pmatrix} w_C S G & w_C S \\ w_P S G & w_P S \end{pmatrix} \tag{9} \]

where \( \mu \) is the structured singular value computed with respect to a special block-diagonal structure. This is similar to the \( H^\infty \)-condition in (4), but in (9) the bounds on the transfer functions are specified indirectly, and it is not clear what nominal transfer functions \( C S G, C S, S G \) and \( S \) are allowed. Specifically, recall that the \( H^\infty \)-optimal controller would essentially result in a controller which matches all the bounds at all frequencies (except for at most a factor \( \sqrt{n} \)). On the other hand, the \( \mu \)-optimal design may result in a design where, for example, \( \sigma(w_P S) \) is very small at some frequency and large at another frequency. It is therefore not clear from the specifications what the final (nominal) design will be.

However, the \( \mu \)-approach does have definite advantages since we do know that the worst-case sensitivity function \( S_p \) (\( p \) stands for perturbed) will exactly satisfy our requirements, i.e., for all possible perturbed plants \( \|w_P S_p\|_\infty \leq 1 \). Whereas for the \( H^\infty \)-problem we only specify nominal transfer functions and must make sure by specifying these carefully that robustness is achieved. When applied to design, the approach (9) has the usual problems associated with \( \mu \)-synthesis: computational difficulties, high-order controllers, and the indirect specification of individual transfer functions. From the above discussion then, it follows that \( \mu \)-analysis may be very useful for checking the robustness of designs obtained, for example, by an \( H^\infty \) design procedure.

Another "combined approach" is the the "Glover-McFarlane loop-shaping procedure". In this, one first specifies the desired open-loop shape \( L(s) \) for performance using simple pre- and post-compensators. One then "robustifies" this design by considering a particular robust stability condition, which involves solving an \( H^\infty \)-problem. This procedure is further described in Section 5 and used in the design example in Section 6.

### 1.5 Summary

We have considered two alternative approaches to controller design: the loop-shaping approach and the signal approach. In both cases we find the frequency-domain to be the natural setting. The loop-shaping approach, with direct specifications on bandwidth etc., is directly based in the frequency domain so here there is no alternative. For the signal-oriented approach there are a variety of ways to define the signals. The reason why the frequency-domain (\( H^\infty \)-norm) is again preferred is that it is very well suited to handling unstructured model uncertainty.

In a practical design situation, the above two approaches may be combined. For example, one may design the controller (Step B below) by some loop-shaping approach (involving \( H^\infty \)-synthesis) and then analyze the solution (Step C below) using a signal-oriented approach with model uncertainty explicitly included (involving \( \mu \)-analysis).

This paper is concerned with analysis and design of control systems for industrial plants. In this case the designer must usually go through the following steps:

**Step A.** Controllability analysis: This is where the plant is analysed and we discover what closed-loop performance can be expected, what the limitations are, how good the control might be.

**Step B.** Controller design: This is where the design problem is formulated and the controller synthesized.
Step C. Control system analysis: This is where the feedback control system is assessed by analysis and simulation to judge how well it might behave in practice.

With the above steps in mind, the following topics are covered in the remainder of this paper.

Section 2: Analysis of the plant - controllability

Section 3: Robustness problems - Introductory distillation example

Section 4: Tools for robustness analysis

Section 5: Robust control system design

2 Analysis of the plant - Controllability

Before attempting to start any controller design one should have some idea of how easy the plant actually is to control. Is it a difficult control problem? Indeed, does there even exist a controller which meets the required performance objectives? It appears that the frequency-domain is very well suited for answering such problems in a general setting. One reason for this is the very useful idea of “bandwidth” which is a purely frequency-domain concept. The concept of right half plane (RHP) zeros is also of fundamental importance in answering questions of the kind.

We use the term (input-output) controllability to denote the “achievable performance” of the plant (irrespective of the controller). More precisely, (input-output) controllability is the ability to achieve acceptable control performance, that is to keep the outputs \( y \) within specified bounds or displacements from their setpoints \( r \), in spite of unknown variations such as disturbances \( d \) and plant changes using available inputs \( u \) and available measurements \( e.g., y_m \) or \( d_m \).

This usage is in agreement with most persons intuitive feeling about the term, and was also how the term was used historically in the control literature. For example, Ziegler and Nichols (1943) define controllability as “the ability of the process to achieve and maintain the desired equilibrium value”.

Unfortunately, in the 60’s Kalman defined the term “controllability” in the very narrow meaning of “state controllability”. This concept is of interest for realizations and numerical calculations, but as long as we know that all the unstable modes are both controllable and observable, it has little practical significance.

It would be desirable to have an even more precise definition of controllability, but on the other hand this is difficult and probably not useful. An exact definition would require selection of a certain norm to measure the control error, and would also require a detailed specification of all external signals such as noise, reference signals and disturbances. Indeed, Ziegler and Nichols (1943) note in their paper that although they “took the area under a recovery curve as one measure of controllability ... this is only one of many possible bases for comparison of control results”. They also stress that it is difficult to narrow controllability down to one single attribute of the plant. They say: “Unfortunately, the authors are not able to give a formula for controllability. It appears that when such a factor is devised it will consist of several factors. One might be called the “recovery factor”, the ability of the process to recover from the maximum change in demand or load. Another, a “load factor” must take into account the point in the process at which the disturbance occurs”. Later in the paper they state that the total integrated control error, \( \int |e(t)|dt \), is equal to: (Load Factor) \cdot (Recovery Factor).

Essentially, the “recovery factor” depends on the process model, \( g(s) \), and recovery is poor (and thus the recovery factor is large) if it contains large time delays or if the plant gain is small. The “load factor” expresses the effect of the disturbances and thus depends on the disturbance model, \( g_d(s) \). These concepts are very similar to the ideas summarized below in terms of upper and lower bandwidth limitations.

2.1 Summary of controllability results for SISO plants

A more detailed treatment is given in Part II of these notes.

Consider the control system in Fig. 1.1 for the case when all blocks are scalar. The control error
\[
e = y - r
\]
may be written
\[
e(s) = g(s)u(s) + g_d(s)d(s) - r(s)
\]
(10)

We assume that the signals are persistent sinusoids, and assume that \( g \) and \( g_d \) are scaled, such that at each frequency the allowed input \( |u(j\omega)| < 1 \), the expected disturbance \( |d(j\omega)| < 1 \), and the
outputs are scaled such that the allowed control error \( |e(j\omega)| \leq 1 \). The largest setpoint relative to the largest control error is \( R_{\text{max}} \), that is, in terms of scaled variables we have \( |r(j\omega)| < R_{\text{max}} \). In most cases \( R_{\text{max}} \geq 1 \).

Below we have given some “controllability” requirements which apply to the closed-loop bandwidth, \( \omega_B \). The requirements are fundamental, although the expressions given in terms of bounds on \( \omega_B \) are not exact. However, in practice they must be fulfilled. A detailed derivation is given in Part II of these notes.

1. **Disturbances.** Must require \( \omega_B > \omega_d \). Here \( \omega_d \) is the frequency at which \( |g_d(j\omega_d)| \) crosses 1 from above. Below this frequency the error will be unacceptable (\(|e| > 1\)) for a disturbance \( d = 1 \) unless control is used. More specifically, we must for feedback control require at frequencies lower than \( \omega_d \): \( |g_0(j\omega)| > |g_d(j\omega)| \).

2. **Commands (setpoints).** Specify directly minimum required \( \omega_B \). This requirement comes in addition to the bandwidth requirement imposed by the disturbances, and is usually relatively easy to specify.

3. **Open-loop unstable real pole at \( s = p \).** Must require \( \omega_B > 2 \). We need fast control to stabilize the system, and the bandwidth must approximately be greater than \( 2p \).

4. **Input constraints, must require** \( |g(j\omega)| > R_{\text{max}}, \forall \omega < \omega_B \). This is needed to avoid input constraints (\(|u(j\omega)| < 1\)) for perfect tracking of \( r(j\omega) = R_{\text{max}} \).

5. **Input constraints, must require** \( |g(j\omega)| > |g_d(j\omega)|, \forall \omega < \omega_d \). This is needed to avoid input constraints for perfect rejection of disturbance \( d(j\omega) = 1 \).

The above two conditions are requirements that the plant must satisfy in order to be able to apply tight control in a certain frequency range. They are independent of the controller, and can therefore be affected only by changing the plant \( g(s) \).

In the frequency range up to the bandwidth \( \omega_B \) there should not be any time delays, RHP-zeros and high-order plant dynamics that need to be counteracted. We get

6. **Time delay \( \theta \).** Must require \( \omega_B < 1/\theta \).

7. **Real RHP-zero at \( s = z \).** Must require \( \omega_B < z/2 \).

Note that RHP-zeros close to the origin are the worst. LHP-zeros pose no fundamental limitation, but a LHP-zero close to the origin yields an “overshoot” in the open-loop response which may be difficult to counteract. Therefore, to simplify controller design and avoid robustness problems, it is often best to have the LHP-zeros as far away from the origin as possible.

The above two constraints for time delays and RHP-zeros are fundamental, but the above relationships are rather approximate. Also, if there are combinations of both RHP-zeros and time delays then they must be considered combined, because they all make feedback control difficult (simply consider the overall phase lag).

8. **In most practical cases:** \( \omega_B < \omega_{180} \).

Here \( \omega_{180} \) is the frequency at which the phase of \( g(j\omega) \) is \(-180^\circ\). This condition is not a fundamental limitation, but more of a practical limitation. In particular it applies if the phase drops rather quickly around the frequency \( \omega_{180} \). The condition follows since in most cases the plant is not known sufficiently accurately to place zeros to counteract the poles at high frequency.

If there somehow is a conflict between the above requirements then the plant is not controllable. The above requirements provide a means of evaluating the controllability which goes beyond the traditional use of “controllability indicators” (which merely indicates that there may be a control difficulty). Note that the use of scaled variables is a key point in deriving most of these controllability requirements.

### 2.2 Controllability analysis for multivariable plants

We do not have space to go into detail about the controllability analysis of multivariable plants, but most of the ideas presented above may be generalized, e.g., see Wolff et al. (1992). Instead we will summarize some of the main tools which are used. All of them are based on the plant model \( G(s) \) and the disturbance model \( G_d(s) \).
1. Compute the multivariable RHP- poles and RHP-zeros and their associated directions. Test for functional controllability (the rank of $G$ should equal the number of outputs).

2. Perform a frequency-dependent SVD-analysis to understand the multivariable directions.

3. Perform a frequency-dependent RGA-analysis to check for fundamental limitations due to inherently coupled outputs. Compute the plant condition number.

4. Evaluate disturbance sensitivity. For decentralized control the use of the CLDG-matrix, $G_{\text{diag}}G^{-1}G_d$, directly generalizes the SISO results. Here $G_{\text{diag}}$ is a diagonal matrix consisting of the diagonal elements of $G$. For the general case it is more complicated, but an SVD-analysis of $G_d$ and $G^{-1}G_d$ yields useful information about which disturbances are difficult, and the bandwidth requirement in certain directions.

The above tools for controllability analysis are simple indicators which are easy to compute, and help the engineer to obtain insight into what the control problems are for the plant in question. In some cases a more detailed analysis which includes finding the optimal controller may be desirable. A suitable tool is the structured singular value $\mu$ (which must be minimized over all controllers to find the achievable performance for the problem). However, the use of such methods requires a careful definition of the performance specifications and model uncertainty which is often not available or which requires a significant effort to obtain.

Although, there has been good progress during the last few years, the area of controllability analysis is still a very interesting area for future research.

3 Robustness - Introductory distillation column example

An idealized distillation column example will be used to introduce the reader to the adverse effects of model uncertainty, in particular for multivariable plants. The example is taken mainly from Skogestad et al. (1988).

Before considering the example a short introduction to robustness and uncertainty seems in order.

3.1 Robustness and model uncertainty

A control system is robust if it is insensitive to differences between the actual system and the model of the system which was used to design the controller. Robustness problems are usually attributed to differences between the plant model and the actual plant (usually called model/plant mismatch or simply model uncertainty). Uncertainty in the plant model may have several origins:

1. There are always parameters in the linear model which are only known approximately or are simply in error.

2. Measurement devices have imperfections. This may even give rise to uncertainty on the manipulated inputs, since the actual input is often measured and adjusted in a cascade manner. For example, this is often the case with valves where we measure the flow. In other cases limited valve resolution may cause input uncertainty.

3. At high frequencies even the structure and the model order is unknown, and the uncertainty will exceed 100% at some frequency.

4. The parameters in the linear model may vary due to nonlinearities or changes in the operating conditions.

5. In addition, the controller implemented may differ from the one obtained by solving the synthesis problem, and one may include uncertainty to allow for controller order reduction and implementation inaccuracies.

Other considerations for robustness include measurement and actuator failures, constraints, changes in control objectives, opening or closing other loops, etc. Furthermore, if a control design is based on an optimization then robustness problems may also be caused by the mathematical objective function, that is, how well this function describes the real control problem.

In the somewhat narrow use of the term used in this paper, we shall consider robustness with respect to model uncertainty, and assume that a fixed (linear) controller is used. Intuitively, to be
able to cope with large changes in the process, this controller has to be detuned away from the best response we might have achieved if the process model was exact.

To consider the effect of model uncertainty, the uncertainty needs first to be quantified in some way. There are several ways of doing this. One powerful method is the frequency domain (so-called H-infinity uncertainty description) in terms of norm-bounded perturbations (Δ’s). With this approach one can also take into account unknown or neglected high-frequency dynamics.

The following terms are useful:

- Nominal stability (NS). The system is stable with no model uncertainty.
- Nominal Performance (NP). The system satisfies the performance specifications with no model uncertainty.
- Robust stability (RS). The system is stable for all perturbed plants about the nominal model up to the worst-case model uncertainty.
- Robust performance (RP). The system satisfies the performance specifications for all perturbed plants about the nominal model up to the worst-case model uncertainty.

### 3.2 The distillation column model

We consider two-point (dual) composition control of a distillation column. The overhead composition of a distillation column is to be controlled at \( y_D = 0.99 \) (output 1) and the bottom composition at \( x_B = 0.01 \) (output 2), with reflux \( L \) (input 1) and boilup \( V \) (input 2) as manipulated inputs for composition control, i.e.,

\[
y = \begin{pmatrix} \Delta y_D \\ \Delta x_B \end{pmatrix}, \quad u = \begin{pmatrix} \Delta L \\ \Delta V \end{pmatrix}
\]

By linearizing the steady-state model and assuming that the dynamics may be approximated by a first order response with time constant \( \tau = 75 \text{ min} \), we derive the following linear model in terms of deviation variables

\[
\begin{pmatrix} y_1 \\ y_2 \end{pmatrix} = G \begin{pmatrix} u_1 \\ u_2 \end{pmatrix}, \quad G(s) = \frac{1}{\tau s + 1} \begin{pmatrix} 87.8 & -86.4 \\ 108.2 & -109.6 \end{pmatrix}
\]

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\]

(11)

Here we have scaled the inputs and outputs to be less than 1 in magnitude (this corresponds to the outputs in 0.01 mole fraction units, and the inputs scaled relative to the feed rate). The gains are much larger than 1 indicating no problems with input constraints, but this is somewhat deceiving as the gain in the the low-gain direction (corresponding to the smallest singular value) is actually just above 1.

This is admittedly a very crude model of a distillation column. Specifically, a) the parameters may vary drastically with operating point, b) there should be a high-order lag in the transfer function from \( u_1 \) to \( y_2 \) to represent the liquid flow down to the column, and c) higher-order composition dynamics should also be included. However, the model is simple and displays important features of the distillation column behavior. The RGA-matrix for this model is at all frequencies

\[
RGA(G) = \begin{pmatrix} 35.1 & -34.1 \\ -34.1 & 35.1 \end{pmatrix}
\]

(12)

The large elements in this matrix indicate that this process is fundamentally difficult to control (see section 4.2).

#### 3.2.1 Interactions and ill-conditioned plants

From (11) we get

\[
y_1(s) = \frac{87.8}{75s + 1} u_1(s)
\]

Thus an increase in \( u_1 \) by only 0.01 (with \( u_2 \) constant) yields a steady-state change in \( y_1 \) of 0.878, that is, the outputs are very sensitive to changes in \( u_1 \). Similarly, an increase in \( u_2 \) by only 0.01 (with \( u_1 \) constant) yields \( y_1 = -0.864 \). Again, this is a very large change, but in the opposite direction of that for the increase in \( u_1 \).

We therefore see that changes in \( u_1 \) and \( u_2 \) counteract each other, and if we increase \( u_1 \) and \( u_2 \) simultaneously by 0.01, then the overall steady-state change in \( y_1 \) is only \( 0.878 - 0.864 = 0.014 \).
Physically, the reason for this small change is that the compositions in the column are only weakly dependent on changes in the internal flows (i.e., simultaneous changes in the internal flows \( L \) and \( V \)).

**Summary:** Since both \( u_1 \) and \( u_2 \) affect both outputs, \( y_1 \) and \( y_2 \), we say that the process is interactive. This is quantified by relatively large off-diagonal elements in \( G(s) \). Furthermore, the process is ill-conditioned, that is, some combinations of \( u_1 \) and \( u_2 \) have a strong effect on the outputs, whereas other combinations of \( u_1 \) and \( u_2 \) (corresponding to \( u_1 \approx u_2 \)) have a weak effect on the outputs. This is quantified by the condition number; the ratio between the gains in the strong and weak directions; which is large for this process (as seen below it is 141.7).

### 3.2.2 Singular Value Analysis of the Model

The above discussion shows that this distillation column is an ill-conditioned plant, where the effect (the gain) of the inputs on the outputs depends strongly on the direction of the inputs. To see this better, consider the SVD of the steady-state gain matrix

\[
G = USV^T
\]

or equivalently since \( V^T = V^{-1} \)

\[
G\tilde{u} = \tilde{\sigma}(G)\tilde{u}, \quad G\tilde{y} = \tilde{\sigma}(G)\tilde{y}
\]

where

\[
\Sigma = \text{diag}\{\tilde{\sigma}, \sigma\} = \text{diag}\{197.2, 1.39\}
\]

\[
V = \begin{pmatrix} \tilde{u}_1 & \tilde{u}_2 \end{pmatrix} = \begin{pmatrix} 0.707 & 0.708 \\ -0.708 & 0.707 \end{pmatrix}
\]

\[
U = \begin{pmatrix} \tilde{u}_1 & \tilde{u}_2 \end{pmatrix} = \begin{pmatrix} 0.625 & 0.781 \\ 0.781 & -0.625 \end{pmatrix}
\]

The large plant gain, \( \tilde{\sigma}(G) = 197.2 \), is obtained when the inputs are in the direction \( \begin{pmatrix} \tilde{u}_1 \\ \tilde{u}_2 \end{pmatrix} = \begin{pmatrix} 0.707 \\ -0.708 \end{pmatrix} \). From the direction of the output vector \( \tilde{u} = \begin{pmatrix} 0.625 \\ 0.781 \end{pmatrix} \), we see that these inputs cause the outputs to move in the same direction, that is, they mainly affect the average output \( \begin{pmatrix} y_1 + y_2 \end{pmatrix} \). The low plant gain, \( \sigma(G) = 1.39 \), is obtained for inputs in the direction \( \begin{pmatrix} \tilde{u}_1 \\ \tilde{u}_2 \end{pmatrix} = \begin{pmatrix} 0.707 \\ -0.708 \end{pmatrix} \). From the output vector \( \tilde{y} = \begin{pmatrix} 0.781 \\ -0.625 \end{pmatrix} \) we see that the effect then is to move the outputs in different directions, that is, to change \( y_1 - y_2 \). Thus, it takes a large control action to move the compositions in different directions, that is, to make both products purer simultaneously. Indeed, we see that in this direction it may be possible that one could be limited by input constraints (corresponding to \( |u| > 1 \)). The condition number of the plant, which is the ratio of the high and low plant gain, is

\[
\gamma(G) = \tilde{\sigma}(G)/\sigma(G) = 141.7
\]

The RGA is another indicator of ill-conditionedness, which is generally better than the condition number, because it is scaling independent. The sum of the absolute value of the elements in the RGA (denoted \( \|RGA\|_{\text{sum}} = \Sigma|RGA_{ij}| \)) is approximately equal to the minimized (with respect to input and output scaling) condition number, \( \gamma^*(G) = \min_{D_1,D_2} \gamma(D_1GD_2) \) where \( D_1 \) and \( D_2 \) are real diagonal “scaling” matrices. In our case we have \( \|RGA\|_{\text{sum}} = 138.275 \) and \( \gamma^*(G) = 138.268 \). (We note that the minimized condition number is quite similar to the condition number in this case, but this does not hold in general.)

### 3.3 Control of the column

#### 3.3.1 Decoupling control

For “tight control” of ill-conditioned plants the controller should compensate for the strong directions by applying large input signals in the directions where the plant gain is low, that is, a “decoupling” controller similar to \( G^{-1} \) in directionality is desired. However, because of uncertainty, the direction of the large inputs may not correspond exactly to the low plant-gain direction, and the amplification of these large input signals may be much larger than expected. As shown in the simulations below, this will result in large values of the controlled variables \( y \), leading to
poor performance or even instability. Consider the following decoupling controller (or equivalently a steady-state decoupler combined with a PI controller):

\[
C_1(s) = \frac{k_1}{s} G^{-1}(s) = \frac{k_1 (1 + 75s)}{s} \begin{pmatrix} 0.39942 & -0.31487 \\ 0.39432 & -0.31997 \end{pmatrix}, \quad k_1 = 0.7 \text{min}^{-1} \quad (15)
\]

We have \(GC = 0.7/s1\). In theory, this controller should counteract all the directions of the plant and give rise to two decoupled first-order responses with time constant 1/0.7 = 1.43 min. This is indeed confirmed by the solid line in Fig.3.1 which shows the simulated response to a setpoint change in \(y_1\). \textit{We thus conclude that the decoupling controller satisfies the nominal performance (NP) requirement.}

### 3.3.2 Robustness of decoupling control

We also note that this simple design yields an infinite gain margin (GM) and a phase margin (PM) of 90° in both channels. For multivariable systems such margins are however misleading as we shall see in the following.

To be specific consider the case with 20% error (uncertainty) in the gain in each input channel ("diagonal input uncertainty"): 

\[
u_1 = 1.2u_{1c}, \quad u_2 = 0.8u_{2c}\quad (16)
\]

Note that this expression is in terms of deviation variables. Here \(u_1\) and \(u_2\) are the actual changes in the manipulated flow rates, while \(u_{1c}\) and \(u_{2c}\) are the desired changes (what we believe the inputs are) as specified by the controller. It is important to stress that this diagonal input uncertainty, which stems from our inability to know the exact values of the manipulated inputs, is \textit{always} present. Note that the uncertainty is on the change in the inputs (flow rates), and not on their absolute values. A 20% error is reasonable for process control applications (some reduction may be possible, for example, by use of cascade control using flow measurements, but there will still be uncertainty because of errors in measurement sensitivity). Anyway, the main objective of this paper is to demonstrate the effect of uncertainty, and its exact magnitude is of less importance.

It is straightforward to see that the uncertainty in (16) does not by itself yield instability, thus \textit{we have robust stability (RS) for the decoupling controller. However, whereas for SISO systems we generally have that NP and RS imply robust performance (RP) this is often not the case for MIMO systems.}
This is clearly shown from the dotted lines in Fig.3.1 which shows the response with the uncertainty in (16). It differs drastically from the nominal response represented by the solid line, and even though it is stable the response is clearly not acceptable; it is no longer decoupled, and $y_1(t)$ and $y_2(t)$ reach a value of about 2.5 before settling at their desired values of 1 and 0. Thus RP is not satisfied for the decoupling controller.

There is a simple reason for the observed poor response to the setpoint change in $y_1$. To accomplish this change, which occurs mostly in the "bad" direction corresponding to the low plant gains, the inverse-based controller generates large changes in $u_1$ and $u_2$, while trying to keep the $u_1 - u_2$ very small. However, uncertainty with respect to the actual values of $u_1$ and $u_2$ makes it impossible to make them both large while at the same time keeping their difference small — the result is an undesired large change in the actual value of $u_1 - u_2$, which subsequently results in large changes in $y_1$ and $y_2$ because of the large plant gain in this direction.

Remark. The system satisfied RS because the uncertainty only occurs at the input to the plant. In practice, with for example a small time delay added to one of the outputs, this controller would give an unstable response.

3.3.3 A robust controller: Single-loop PID

Unless special care is taken, most multivariable design methods (MPC, DMC, QDMC, LQG, LQG/LTR, DNA/INA, IMC, etc.) yield similar inverse-based controllers, and do not generally yield acceptable designs for ill-conditioned plants. This follows since they do not explicitly take uncertainty into account, and the optimal solution is then to use a controller which tries to remove the interactions by inverting the plant model.

The simplest way to make the closed-loop system insensitive to input uncertainty is to use a simple controller, for example two single-loop PID controllers, which does not try to make use of the details of the directions in the plant model. The problem with such a controller is that little or no correction is made for the strong interactions in the plant, and then even the nominal response (with no uncertainty) is relatively poor. This is shown in Fig.3.2 where we have used the following PID controllers (Lundström et al., 1991)

$$y_1 - u_1 : \quad K_c = 1.62; \tau_l = 41 \text{ min}; \tau_D = 0.38 \text{ min} \quad (17)$$

$$y_2 - u_2 : \quad K_c = -0.39; \tau_l = 0.83 \text{ min}; \tau_D = 0.29 \text{ min} \quad (18)$$

The controller tunings yield a relatively fast response for $y_2$, and a slower response for $y_1$. As seen from the dotted line in Fig.3.2 the response is not very much changed by introducing the model error in Eq.16.
In Fig. 3.3 we show the response with the $\mu$-optimal controller (see Lundström et al., 1991) which is designed to optimize the worst-case response (robust performance) as discussed towards the end of this paper. Although this is a multivariable controller, we note that the response is not too different from that with the simple PID controllers, although the response settles faster to the new steady-state.

### 3.3.4 Limitations with the example: Real columns

It should be stressed again that the column model used above is not representative of a real column. In a real column the liquid lag, $\theta_L$, from the top to the bottom, makes the initial response less interactive and the column is easier to control than found above. It turns out that the important parameter to consider for controllability is *not* the RGA at steady-state (with exception of the sign), but rather the RGA at frequencies corresponding to the closed-loop bandwidth. For a model of a real distillation column the RGA is large at low frequencies (steady-state), but it drops at high frequencies and the RGA-matrix becomes close to the identity matrix at frequencies greater than $1/\omega_L$.

Thus, since the interactions are much less at high frequencies, control is simple, even with single-loop PI or PID controllers, if we are able to achieve very tight control of the column. However, if there are significant measurement delays (these are typically 5 min or larger), then we are forced to operate at a low bandwidth, and the responses in Figs. 3.1-3.3 are more representative. Furthermore, it holds in general that one should *not* use a steady-state decoupler if the steady-state RGA-elements are large (typically larger than 5).

### 4 Tools for robustness analysis

In this section we will first introduce some simple tools, such as the frequency-dependent RGA, to understand the poor responses observed in the distillation example in the last section. Then we consider more general methods, which allow for a detailed description of the model uncertainty. This leads into a discussion of the structured singular value, $\mu$, as an analysis tool for evaluating whether a system satisfies robust stability (RS) and robust performance (RP). Readers who want to learn more about $\mu$ are referred to Doyle (1982), Doyle et al. (1982), Skogestad et al. (1987), or to the texts by Morari and Zafiropulos (1989) and Maciejowski (1989).
4.1 Simple tools for robustness analysis

4.1.1 SISO systems

For single-input-single-output (SISO) systems one has traditionally used gain margin (GM) and phase margin (PM) to avoid problems with model uncertainty. Consider a system with open-loop transfer function \( g(s)c(s) \), and let \( gc(j\omega) \) denote the frequency response. The GM tells by what factor the loop gain \( |gc(j\omega)| \) may be decreased before the system becomes unstable. The GM is thus a direct safeguard against steady-state gain uncertainty (error). Typically we require \( GM > 1.5 \).

The phase margin tells how much negative phase we can add to \( gc(s) \) before the system becomes unstable. The PM is a direct safeguard against time delay uncertainty: If the system has a crossover frequency equal to \( \omega_c \) (defined as \( |gc(j\omega_c)| = 1 \)), then the system becomes unstable if we add a time delay of \( \theta = PM/\omega_c \). For example, if \( PM = 30^\circ \) and \( \omega_c = 1 \text{ rad/min} \), then the allowed time delay error is \( \theta = (30/57.3) [\text{rad}] / 1[\text{rad/min}] = 0.52 \text{ min} \).

**Maximum peak criteria.** In practice, we do not have pure gain and phase errors. For example, in a distillation column the time constant will usually increase when the steady-state gain increases. A more general way to specify stability margins is to require the Nyquist locus of \( gc(j\omega) \), to stay outside some region of the -1 point (the “critical point”) in the complex plane. Usually this is done by considering the maximum peak, \( M_t \) of the closed-loop transfer function \( T \) or the peak \( M_s \) of the sensitivity function. The reader may be familiar with M-circles drawn in the Nyquist plot or in the Nichols chart. Typically, we require that \( M_s \) and \( M_t \) are less than 2 (6 dB). \( 1/M_s \) is simply the minimum distance between \( gc(j\omega) \) and the -1 point. In most cases the values of \( M_t \) and \( M_s \) are closely related, especially when the peak is large. There is a close relationship between \( M_t/M_s \) and PM and GM. Specifically, for a given \( M_t \) we are guaranteed

\[
GM \geq \frac{M_s}{M_s - 1}, \quad PM \geq 2\arcsin\left(\frac{1}{2M_s}\right) \geq \frac{1}{M_t}[\text{rad}]
\]

(19)

For example, with \( M_s = 2 \) we have \( GM \geq 2 \) and \( PM \geq 29.0^\circ \geq 1/M_t[\text{rad}] \) = 28.8°. Similarly, for a given value of \( M_t \) we are guaranteed \( GM \geq 1 + \frac{1}{M_t} \) and \( PM \geq 2\arcsin\left(\frac{1}{2M_t}\right) \geq \frac{1}{M_t} \).

4.1.2 MIMO systems

It is difficult to generalize GM and PM to MIMO systems. On the other hand, the maximum peak criteria may be generalized easily. The most common generalization is to replace the absolute value by the maximum singular value, for example, by considering

\[
M_t = \max_\omega \sigma(T(j\omega)); \quad T = GC(I + GC)^{-1}
\]

(20)

Even though we may easily generalize the maximum peak criterion to multivariable systems, it is often not useful for the following three reasons:

1) In contrast to the SISO case, it may be not sufficient to look at only the transfer function \( T \). Specifically, for SISO systems \( GC = CG \), but this does not hold for MIMO systems. This means that although the peak of \( T \) (in terms of \( \sigma(T(j\omega)) \)) is low, the peak of \( T_T = CG(I + CG)^{-1} \) may be large.

2) The singular value may be a poor generalization of the absolute value. There may be cases where the maximum peak criterion, e.g. in terms of \( \sigma(T) \), is not satisfied, but in reality the system may be robustly stable. The reason is that the uncertainty generally has “structure”, whereas the use of the singular value assumes unstructured uncertainty. As shown below one should rather use the structured singular value, i.e. \( \mu(T) \).

3) In contrast to the SISO case, the response with model error may be poor (RP not satisfied), even though the stability margins are good (RS is satisfied) and the response without model error is good (NP satisfied). For example, recall the distillation example above where for the decoupling controller \( GC(s) = CG(s) = 0.7/sI \), and the values of \( M_t \) and \( M_s \) are both 1. Yet, the response with only 20% gain error in each input channel is extremely poor. To handle such effects in general one has to define the model uncertainty and compute the structured singular value for RP.

The conclusion of this section is that most of the tools developed for SISO systems, and also their direct generalizations such as the peak criterions, are not sufficient for MIMO systems. A more detailed analysis based on the structured singular value is discussed below.
4.2 The RGA as a simple tool to detect robustness problems

4.2.1 RGA and input uncertainty

We have seen that a decoupler performed very poorly for the distillation model. To understand this better consider the loop gain $GC$. The loop gain is an important quantity because it determines the feedback properties of the system. For example, the transfer function from setpoints, $r$, to control error, $e = y - r$, is given by $e = -Sr = -(I + GC)^{-1} r$. We therefore see that large changes in $GC$ due to model uncertainty will lead to large changes in the feedback response. Consider the case with diagonal input uncertainty, $\Delta_I$. Let $\Delta_1$ and $\Delta_2$ represent the relative uncertainty on the gain in each input channel. Then the actual ("perturbed") plant is

$$G_p(s) = G(s)(I + \Delta_I); \quad \Delta_I = \begin{pmatrix} \Delta_1 & 0 \\ 0 & \Delta_2 \end{pmatrix}$$ (21)

Note that $\Delta_I$ is not normalized to be less than 1 in this case. The perturbed loop gain with model uncertainty becomes

$$G_pC = G(I + \Delta_I)C = GC + G\Delta_IC$$ (22)

If a diagonal controller $C(s)$ (e.g., two PI's) is used then we simply get (since $\Delta_I$ is also diagonal) $G_pC = GC(I + \Delta_I)$ and there is no particular sensitivity to this uncertainty. On the other hand, with a perfect decoupler (inverse-based controller) we have

$$C(s) = k(s)G^{-1}(s)$$ (23)

where $k(s)$ is a scalar transfer function, for example, $k(s) = 0.7/s$, and we have $GC = k(s)I$ where $I$ is the identity matrix, and the perturbed loop gain becomes

$$G_pC = G(I + \Delta_I)C = k(s)(I + G\Delta_IG^{-1})$$ (24)

For the distillation model (11) studied above the error term becomes

$$G\Delta_IG^{-1} = \begin{pmatrix} 35.1\Delta_1 - 34.1\Delta_2 & -27.7\Delta_1 + 27.7\Delta_2 \\ 43.2\Delta_1 - 43.2\Delta_2 & -34.1\Delta_1 + 35.1\Delta_2 \end{pmatrix}$$ (25)

This error term is worse (largest) when $\Delta_1$ and $\Delta_2$ have opposite signs. With $\Delta_1 = 0.2$ and $\Delta_2 = -0.2$ as used in the simulations (Eq.16) we find

$$G\Delta_IG^{-1} = \begin{pmatrix} 13.8 & -11.1 \\ 17.2 & -13.8 \end{pmatrix}$$ (26)

The elements in this matrix are much larger than one, and the observed poor response with uncertainty is not surprising.

The observant reader may have noted that the RGA-elements appear on the diagonal in the matrix $G\Delta_IG^{-1}$ in (25). This turns out to be true in general as diagonal elements of the error term prove to be a direct function of the RGA (Skogestad and Morari, 1987)

$$(G\Delta G^{-1})_{ii} = \sum_{j=1}^{n} \lambda_{ij}(G)\Delta_j$$ (27)

Thus, if the plant has large RGA elements and an inverse-based controller is used, the overall system will be extremely sensitive to input uncertainty.

Control implications. Consider a plant with large RGA-elements in the frequency-range corresponding to the closed-loop time constant. A diagonal controller (e.g., single-loop PI's) is robust (insensitive) with respect to input uncertainty, but will be unable to compensate for the strong couplings (as expressed by the large RGA-elements) and will yield poor performance (even nominally). On the other hand, an inverse-based controller which corrects for the interactions may yield excellent nominal performance, but will be very sensitive to input uncertainty and will not yield robust performance. In summary, plants with large RGA-elements around the crossover-frequency are fundamentally difficult to control, and decouplers or other inverse-based controllers should never be used for such plants (The rule is never to use a decoupling controller for a plant with large RGA-elements). However, one-way decouplers may work satisfactorily.
4.2.2 RGA and element uncertainty/identification

Above we introduced the RGA as a sensitivity measure with respect to input gain uncertainty. In fact, the RGA is an even better sensitivity measure with respect to element-by-element uncertainty in the matrix.

Consider any complex matrix $G$ and let $\lambda_{ij}$ denote the $ij$th element in its RGA-matrix. The following result holds (Hovd and Skogestad, 1992):

*The (complex) matrix $G$ becomes singular if we make a relative change $-1/\lambda_{ij}$ in its $ij$th element, that is, if a single element in $G$ is perturbed from $g_{ij}$ to $g'_{ij} = g_{ij}(1 - 1/\lambda_{ij})$.*

Thus, the RGA-matrix is a direct measure of sensitivity to element-by-element uncertainty and matrices with large RGA-values become singular for small relative errors in the elements.

**Example.** The matrix $G$ in (11) is non-singular. The 1,2-element of the RGA is $\lambda_{12}(G) = -34.1$. Thus the matrix $G$ becomes singular if $g_{12} = -86.4$ is perturbed to $g'_{12} = -86.4(1 - 1/(-34.1)) = -88.9$.

The result above is primarily an important algebraic property of the RGA, but it also has some important control implications:

1) Consider a plant with transfer matrix $G(s)$. If the relative uncertainty in an element at a given frequency is larger than $|1/\lambda_{ij}(j\omega)|$ then the plant may be singular at this frequency. This is of course detrimental for control performance. However, the assumption of element-by-element uncertainty is often poor from a physical point of view because the elements are usually always coupled in some way. In particular, this is the case for distillation columns: We know that the elements are coupled such that the model will not become singular due to small individual changes in the elements. The importance of the result above as a “proof” of why large RGA-elements imply control problems is therefore not as obvious as it may first seem.

2) However, for process identification the result is definitely useful: Models of multivariable plants, $G(s)$, are often obtained by identifying one element at the time, for example, by using step or impulse responses. From the result above it is clear this method will most likely give meaningless results (e.g., the wrong sign of the steady-state RGA) if there are large RGA-elements within the bandwidth where the model is intended to be used. Consequently, identification must be combined with first principles modelling if a good multivariable model is desired in such cases.

**Example.** Assume the true plant model is

$$
G = \begin{pmatrix} 87.8 & -86.4 \\ 108.2 & -109.6 \end{pmatrix}
$$

By extremely careful identification we obtain the following model:

$$
G_p = \begin{pmatrix} 87 & -88 \\ 109 & -108 \end{pmatrix}
$$

This model seems to be very good, but is actually useless for control purposes since the determinant of $G$ and the RGA-elements have the wrong sign (the 1,1-element in the RGA is $-47.9$ instead of $+35.1$). A controller with integral action based on $G_p$ would yield an unstable system.

To learn more about the RGA the reader is referred to Hovd and Skogestad (1992) where additional references can be found.

4.3 Advanced tools for robustness analysis: $\mu$

So far in this paper we have pointed out the special robustness problems encountered for MIMO plants, and we have used the RGA as our main tool to detect these robustness problems. We found that plants with large RGA-elements are 1) fundamentally difficult to control because of sensitivity to input gain uncertainty, and decouplers should not be used, and 2) very difficult to identify because of sensitivity to element-by-element uncertainty.

We have not yet addressed the problem of analyzing the robustness of a given system with plant $G(s)$ and controller $C(s)$. In the beginning of this section we mentioned that the peak criterions in terms of $\mu$ were useful for robustness analysis for SISO systems both in terms of stability (RS) and performance (RP). However, for MIMO systems things are not as simple. We shall first consider uncertainty descriptions and robust stability and then move on to performance. The calculations and plots in the remainder of this paper refer to the simple distillation model (11), using as a controller a steady-state decoupler plus PI-control.
4.3.1 Uncertainty modelling

Before considering how to analyze uncertain systems, we will consider the $\mathbf{H}^\infty$-approach to modelling plant uncertainty.

Linear Fractional Transformations (LFT) provide a general framework for modelling uncertainty (Doyle, 1984). A LFT may be written in the following form (see Fig. 4.1)

$$ z = F_u(P, \Delta)w = (P_{22} + P_{21}\Delta(I - P_{11}\Delta)^{-1}P_{12})w $$  \hspace{1cm} (28)

Here $P_{22}$ is the nominal mapping from $w$ to $z$ and $\Delta$ is a $\mathbf{H}^\infty$-norm bounded perturbation,

$$ \|\Delta\|_{\infty} = \sup_w \bar{\rho}(\Delta(j\omega)) \leq 1 $$  \hspace{1cm} (29)

Several sources of uncertainty may be combined and then $\Delta = \text{diag}\{\Delta_i\}$ is a block-diagonal matrix with perturbation blocks $\Delta_1, \Delta_2$ etc. These blocks may represent parametric uncertainty, in which case they are scalars $\Delta_i$, possibly repeated, or they may represent unstructured uncertainty in which case they may be matrix-valued.

Each of these perturbations is bounded in terms of its $\mathbf{H}^\infty$-norm. For parametric uncertainty this is actually not very convenient as it would allow for complex variations in the parameter, $|\Delta_i| \leq 1$. Therefore for parametric uncertainty we generally restrict $\Delta_i$ to be real. Thus, it clear that the frequency domain does not offer any advantage for parametric uncertainty. On the other hand, the frequency bounds come in nicely when handling non-parametric uncertainty such as neglected dynamics. Also, it is very convenient for lumping several sources of uncertainty, although this must be done with some care to avoid being too conservative (when the uncertainty description allows unrealistic plants).

For unstructured uncertainty we have to make a choice of where to place the perturbation representing the uncertainty in question. Some alternatives are shown in Fig.4.2. These may all be represented by the LFT in Eq. (28).

There is no definite rule on which unstructured uncertainty to use, but the following may be useful: 1) Use the multiplicative (relative) uncertainty to represent neglected and uncertain dynamics occurring between the plant and the controller (e.g., neglected or uncertain actuator and measurement dynamics). 2) Use the “feedforward” (additive) forms when the zero uncertainty is large (in particular if a zero may go from the LHP to RHP) 3) Use the “feedback” (inverse additive) forms when the pole uncertainty is large (in particular if a pole may cross the $j\omega$-axis). One particular combination of the feedforward and feedback forms, which appears to be useful, is the coprime uncertainty used in the Glover-McFarlane loop shaping procedure described in the next section.

However, care must be taken when representing uncertainty in an unstructured form. For example, for our distillation column example, it may be tempting to add some unstructured additive uncertainty to the plant. It turns out that this uncertainty description would be extremely conservative for this plant as the sign of the plant (represented by the sign of $\text{det} G(s)$ or by the signs in the RGA-matrix) is extremely sensitive to such changes. In practice, as noted earlier, this kind of uncertainty does not occur for distillation columns as there are strong couplings between the elements in $G(s)$.

Two examples illustrate the usefulness of the general uncertainty description given above.

Neglected dynamics. Assume that the real set of plants is something like

$$ g' = k'e^{-\theta s}, \quad k' \in [0.8k, 1.2k] $$  \hspace{1cm} (30)

where $k$ is the nominal (“average”) gain, and we allow for gain variations of $\pm 20\%$. To simplify the controller design we want to use a simple nominal model with no delay, i.e.,

$$ g = k $$  \hspace{1cm} (31)
Figure 4.2: Alternative ways of representing unstructured uncertainty. (a) Additive uncertainty, (b) Multiplicative input uncertainty, (c) Multiplicative output uncertainty, (d) Inverse additive uncertainty, (e) Inverse multiplicative input uncertainty, (f) Inverse multiplicative output uncertainty.

The uncertainty in the gain may be handled directly as parametric uncertainty, but the neglected delay must clearly be represented in a non-parametric manner. In order to simplify the uncertainty description we choose to lump together gain variations and the neglected delay as unstructured multiplicative (relative) uncertainty:

\[ g_p(s) = k(1 + w_I \Delta_I) ; \quad |\Delta_I(j\omega)| \leq 1, \quad \forall \omega \]  

(32)

Here \( \Delta_I \) is a complex scalar. The modelled set \( g_p \) must include the real set of plants \( g'(s) \). Let \( r_k \) represent the relative uncertainty in the gain. Then the following approximation for the weight is derived using a first-order Padé-approximation

\[ \frac{g_p - g}{g} = (1 + r_k)e^{-\theta s} - 1 \approx (1 + r_k) \frac{1 - \frac{\theta}{2}s}{1 + \frac{\theta}{2}s} - 1 \]  

(33)

Since it is only the magnitude that matters we make this expression minimum phase and derive the following simple weight

\[ w_I(s) = r_k \frac{1 + (\frac{1}{r_k} + \frac{1}{2})\theta s}{1 + \frac{\theta}{2}s} \]  

(34)

The weight is somewhat optimistic (too small) at intermediate frequencies. In our case with \( r_k = 0.2 \) the magnitude of the weight is \( r_k = 0.2 \) at low frequencies, crosses 1 at about frequency \( 1/\theta \) and approaches \( 2(1 + r_k/2) = 2.2 \) at high frequencies.

Note that even though the uncertainty weight only has 1 state it will allow for an infinite number of plants of arbitrary high order. On the other hand, (32) is not an exact representation of the original set of plants \( g'(s) \) (and oddly shaped complex region would be exact but not a disc) and may be conservative for that reason. For a scalar case it is probably not very conservative as the delay is generally the “worst case”. However, in the multivariable case this may not always be true.

**Pole variations represented as parametric uncertainty.** Consider the set of plants \( g' = 1/(s + a') \) where \(-1 \leq a' \leq 3\). This may be exactly represented as

\[ g_p = \frac{1}{s + a + 2\Delta} ; \quad a = 1, \quad |\Delta| \leq 1 \]  

(35)

where \( \Delta \) is a real scalar perturbation. This is in fact an inverse additive uncertainty (see Fig 4.2) with nominal model \( g(s) = 1/(s + a) \) and \( w_{ia} = 2 \). Note also that poles crossing from the left to the right half plane may be modelled tightly with this uncertainty.
### 4.3.2 Conditions for Robust Stability

By Robust Stability (RS) we mean that the system is stable for all possible plants as defined by the uncertainty set (using the Δs as discussed above). This is a “worst case” approach, and for this reason one must be careful about not including unrealistic or impossible parameter variations. With this caution in mind, it turns out that the $H^\infty$-norm (for completely unstructured uncertainty) and the structured singular value (for diagonally structured uncertainty) provide an exact way of analyzing robust stability.

As an example, consider the the case with multiplicative input uncertainty shown in Fig. 4.3. We assume that the system without uncertainty ($\Delta = 0$) is stable (we have NS). Instability may then only be caused by the “new” feedback paths caused by the Δ-block. Therefore, to test for robust stability (RS) we rearrange the feedback system with uncertainty into the standard form in Fig.4.4 with the two blocks $\Delta$ and $M$. Here the interconnection matrix $M$ is the transfer function from the output, $u_\Delta$, to the input, $y_\Delta$, of the Δ-block. For the case of multiplicative input uncertainty we have $\Delta = \Delta_I$ and obtain $M = wC(I + GC)^{-1}G = w_I T_I = w_I CSG$ (the negative sign has been dropped as it does not matter). To test for stability we make use of the “small gain theorem”.

Since the Δ-block is normalized to be less than 1 at all frequencies, this theorem says that the system is stable if the $M$-block is less than 1 at all frequencies. Robust stability is then satisfied if

$$\hat{\sigma}(M) = \hat{\sigma}(w_I T_I(j\omega)) < 1, \quad \forall \omega$$  \hspace{1cm} (36)

**Unstructured uncertainty.** One crucial point is that this condition is also necessary (it is clearly sufficient) for RS provided we allow for all Δ’s satisfying $\hat{\sigma}(\Delta) \leq 1, \forall \omega$. That is, we have for the general block diagram in Fig.4.4:

$$RS \forall \|\Delta\|_\infty \leq 1 \quad \text{iff} \quad \|M\|_\infty < 1$$  \hspace{1cm} (37)

The same robust stability condition applies for each of the six forms of unstructured uncertainty shown in Fig. 4.2 when we use

$$M_a = W_A C S, \quad M_b = W_I C S G, \quad M_c = W_O G S$$  \hspace{1cm} (38)

$$M_d = S C W_{iA}, \quad M_e = (I + CG)^{-1} W_I, \quad M_f = S W_{iO}$$  \hspace{1cm} (39)

However, even though (37) is mathematically correct it will generally be conservative for the following two reasons: 1) It allows for Δ to be complex, 2) It allows for Δ to be a full matrix.

It is actually the second point which is the main problem in most cases. However, before discussing it we shall introduce the coprime uncertainty description which will be used in the next section.
**Coprime uncertainty description.** Consider the uncertainty description in Fig.4.5 where the nominal plant is $G = M^{-1}N$ (note that the $M$ in that figure denotes one coprime factor of the plant and not the interconnection matrix). This uncertainty description is rather general, as it allows for both zeros and poles crossing into the right half plane, and has proved to be very useful in applications. To test for RS we rearrange the block diagram to match Fig.4.4 with

$$\Delta = \begin{pmatrix} \Delta_N \\ \Delta_M \end{pmatrix}; \quad M_{RS} = \begin{pmatrix} C \\ I \end{pmatrix} (I + GC)^{-1} M^{-1}$$  \hspace{1cm} (40)

where $M_{RS}$ is the interconnection matrix. We get

$$RS \iff \| \begin{pmatrix} \Delta_N \\ \Delta_M \end{pmatrix} \|_\infty \leq 1 \text{ iff } \|M_{RS}\|_\infty < 1$$  \hspace{1cm} (41)

The reason why we get a tight condition (if and only if) in terms of the $H^\infty$-norm even though we have two uncertainty blocks is that the blocks enter into the same point in the block diagram, and the uncertainty $\begin{pmatrix} \Delta_N \\ \Delta_M \end{pmatrix}$ becomes a "full" matrix.

**Structured uncertainty.** We will now consider the general case where (37) does not provide a tight bound because we have several $\Delta$-blocks caused by individual sources of uncertainty.

For example, if the input uncertainty represents neglected dynamics in the individual channels then the set of possible plants is given by

$$G_p(s) = G(I + \omega_I \Delta_I); \quad \Delta_I = \begin{pmatrix} \Delta_1 \\ 0 \\ \Delta_2 \end{pmatrix}$$  \hspace{1cm} (42)

where $\Delta_I$ represents the independent uncertainty in each input channel such that the overall $\Delta_I$ is a diagonal matrix (it has "structure"). ((42) is identical to Eq.(21), except that $\omega_I$ yields the magnitude, since $\Delta_I$ is now normalized to be less than 1.) In this case the interconnection matrix $M = W_I CSG$ is the same as $M_b$ in (38), but the uncertainty $\Delta_I$ is now a diagonal rather than a full matrix.

**Location of uncertainty.** Also, for multivariable plants it makes a difference whether the uncertainty is at the input or the output of the plant. Thus, we may want to consider combined input and output uncertainty. This may be represented in the general form in Fig.4.4 with $M$ as $2 \times 2$ block matrix and $\Delta = \text{diag} \{ \Delta_I, \Delta_O \}$. Again, we note that $\Delta$ has a diagonal structure and (37) is conservative.

**Improved condition for structured uncertainty.** To improve the tightness of condition (37) we first note that the issue of stability should be independent of scaling. We then have the improved condition

$$RS \text{ if } \min_{D(\omega)} \sigma(DMD^{-1}) < 1, \forall \omega$$  \hspace{1cm} (43)
Figure 4.6: \( \mu \)-plots for distillation example with decoupling controller.

where \( D \) is a real block-diagonal scaling matrix with structure corresponding to that of \( \Delta \), such that \( \Delta D = D\Delta \). A further refinement of this idea led to the introduction of the structured singular value, \( \mu(M) \) (Doyle, 1982). We have (essentially this is the definition of \( \mu \))

\[
RS \forall \text{ structured } \Delta \iff \mu_\Delta(M) < 1
\]

(44)

This is a tight condition provided the uncertainty description is tight. Note that for computing \( \mu \) we have to specify the block-structure of \( \Delta \) and also if \( \Delta \) is real or complex. Today there exists very good software for computing \( \mu \) when \( \Delta \) is complex. The most common method is to approximate \( \mu \) by a “scaled” singular value as introduced in (43):

\[
\mu_\Delta(M) \leq \min_D \sigma(DMD^{-1})
\]

(45)

This upper bound is exact when \( \Delta \) is complex and has three or fewer “blocks”, and the largest deviation found so far for more blocks is 10-15\% (Doyle, 1982) but it is usually within 3-4\%.

**Distillation example revisited.** Consider the distillation example from the previous section and consider multiplicative input uncertainty in each of the two input channels

\[
w_I(s) = 0.2 + \frac{0.9s}{0.5s + 1} = 0.2 \cdot \frac{5s + 1}{0.5s + 1}
\]

(46)

With reference to (34) we see that this corresponds to 20\% gain error and a neglected time delay of about 0.9 min. The weight levels off at 2 (200\% uncertainty) at high frequency. The dotted line in Fig.4.6 shows \( \mu(M) = \mu(w_IT_I) \) for RS with this uncertainty using the decoupling controller. The \( \mu \)-plot for RS shows the inverse of the margin we have with respect to our stability requirement. For example, the peak value of \( \mu_{\Delta_1}(M) \) as a function of frequency is about 0.53. This means that we may increase the uncertainty by a factor \( 1/\mu = 1.89 \) before the worst-case model yields instability. This means that we tolerate about 38\% gain uncertainty and a time delay of about 1.7 min before we get instability.

**Remark:** For the decoupling controller we have \( GC = 0.5I \), and \( T_I = T = \frac{1}{1.43s+1}I \). For this particular case it turns out that the structure of \( \Delta \) does not matter, and we get \( \mu_\Delta(M) = \sigma(w_IT_I) = [0.2, 0.5s+1][1.43s+1] \). However, in other cases it may be critical to use the right structure, e.g., see Fig. 16 in Skogestad et al. (1988).

### 4.3.3 Conditions for Robust Performance

An additional bonus of using the \( H^\infty \)-norm both for uncertainty and performance is that the robust performance (RP) problem may be recast as a special case of the RS-problem (Doyle et
than 0.37 after 20 minutes, less than 0.13 after 40 minutes, and less than 0.02 after 80 minutes, and with no large overshoot or oscillations in the response.

Conclusion. The structured singular value, $\mu$, provides an excellent tool for analyzing the robustness of control systems. Within the $\mathcal{H}_\infty$-framework it is possible to consider most sources of model uncertainty, including parametric and unstructured uncertainty, and with help of $\mu$ one can essentially directly pick out the worst-case plant and see if it satisfies the specifications for RS or RP. However, for a number of reasons $\mu$ seems to be best suited for analysis, i.e., to answer "what if" questions. It may also be suited for evaluating the upper bound on achievable performance, i.e., as a kind of ultimate controllability tool. However, for actual controller design it seems like simpler methods, as the ones described in the next section, are more appropriate.

5 Robust Control System Design

In this section, we will focus on a loop shaping methodology for the design of robust multivariable control systems.

The classical loop shaping approach to control system design has been applied to industrial systems over several decades. For single-input single-output systems and loosely coupled systems, the approach has worked well. But for truly multivariable systems it has only been in the last decade that a reliable generalization of the approach has emerged. Multivariable loop shaping is based on the idea that a satisfactory definition of gain (range of gain) for a matrix transfer function is given by the singular values of the transfer function. By multivariable loop shaping, therefore, we mean the shaping of singular values of appropriately specified transfer functions.

5.1 Trade-offs in multivariable feedback design

In February 1981, the IEEE Transactions on Automatic Control published a Special Issue on Linear Multivariable Control Systems, the first six papers of which were on the use of singular values in the analysis and design of multivariable feedback systems. The paper by Doyle and Stein (1981) was particularly influential: it was primarily concerned with the fundamental question of how to achieve the benefits of feedback in the presence of unstructured uncertainty, and through the use of singular values it showed how the classical loop shaping ideas of feedback design could be generalized to multivariable systems. To see how this was done, consider the one degree of freedom configuration shown in figure 5.1.

![Figure 5.1: One degree of freedom feedback configuration](image)

The plant $G$ and controller $C$ interconnection is driven by reference commands $r$, output disturbances $d$, and measurement noise $n$. $y$ are the outputs to be controlled, and $u$ are the control signals. In terms of the sensitivity function $S = (I + GC)^{-1}$ and the closed-loop transfer function $T = GC(I + GC)^{-1} = I - S$, we have the following important relationships:

$$y(s) = T(s)r(s) + S(s)d(s) - T(s)n(s)$$  \hspace{1cm} (51)
\[ u(s) = C(s)S(s)[r(s) - n(s) - d(s)] \]  

(52)

These relationships determine several closed-loop objectives, in addition to the requirement that C stabilizes G; namely:

1. For disturbance rejection make \( \bar{\sigma}(S) \) small.
2. For noise attenuation make \( \bar{\sigma}(T) \) small.
3. For reference tracking make \( \bar{\sigma}(T) \cong \sigma(T) \cong 1 \).
4. For control energy reduction make \( \bar{\sigma}(CS) \) small.

If the unstructured uncertainty in the plane model G is represented by an additive perturbation i.e. \( G_p = G + \Delta \), then a further closed-loop objective is (recall (38)):

5. For robust stability make \( \bar{\sigma}(CS) \) small.

Alternatively, if the uncertainty is modelled by a multiplicative output perturbation such that \( G_p = (I + \Delta)G \), then we have:

6. For robust stability make \( \bar{\sigma}(T) \) small.

The closed-loop requirements 1 to 6 cannot all be satisfied simultaneously. Feedback design is therefore a trade-off over frequency of conflicting objectives. This is not always as difficult as it sounds because the frequency ranges over which the objectives are important can be quite different. For example, disturbance rejection is typically a low frequency requirement while noise mitigation is often only relevant at higher frequencies.

In classical loop-shaping, it is the magnitude of the open-loop transfer function GC which is shaped, whereas the above design requirements are all in terms of closed-loop transfer functions. However, it is relatively easy to convert the closed-loop requirements into the following open-loop objectives:

1. For disturbance rejection make \( \sigma(GC) \) large.
2. For noise attenuation make \( \sigma(GC) \) small.
3. For reference tracking make \( \sigma(GC) \) large.
4. For control energy reduction make \( \sigma(C) \) small.

5 & 6. For robust stability make \( \bar{\sigma}(C) \) small.

Typically, requirements 1 and 3 are important at low frequencies, while 2, 4, 5 and 6 are high frequency conditions as illustrated in Figure 5.2.

To shape the gains (singular values) of GC by selecting C is a relatively easy task but to do this in a way which also guarantees closed-loop stability is in general non-trivial. Doyle and Stein (1981) suggested that an LQG controller could be used in which the regulator is designed using a "sensitivity recovery" procedure of Kwakernaak (1969) to give desirable properties (gain and phase margins) in GC. They also gave a dual "robustness recovery" procedure for designing the filter in an LQG controller to give desirable properties in CG. Recall that CG is not in general equal to GC which implies that stability margins vary from one break point to another in a multivariable system. Both these loop transfer recovery procedures had problems:

- they were unsuitable for directly achieving specified loop shapes
- the guaranteed stability margins were only guaranteed as limiting properties in the design
- in the limit the controllers effectively inverted the plant and so the procedure broke down for nonminimum phase systems.

It was not until 1990, that a satisfactory loop shaping design procedure was developed by McFarlane and Glover (1990). This will be described in section 5.3, but first it will be necessary to consider a related robust stabilization problem.
5.2 Robust Stabilization

As previously discussed in this paper, gain and phase margins are unreliable indicators of robust stability for multivariable systems because they do not take account of the coupling between loops. In section 4, several uncertainty descriptions were presented in which the uncertainty was captured by a norm bounded perturbation. Robustness levels could then be quantified in terms of the maximum singular values of various closed-loop transfer functions.

For example, in the feedback configuration of figure 5.1, if $G$ is replaced by $G_p = G + \Delta$, where $\delta[\Delta(j\omega)] < \epsilon(\omega)$, then the closed-loop remains stable if $\delta[C(j\omega)S(j\omega)] < \epsilon^{-1}(\omega)$ for all $\omega$. A design objective, for robust stabilization, might therefore be to find a $C$ which stabilizes $G$ and minimizes $\|CS\|_\infty$. A more general uncertainty description, which allows for both poles and zeros crossing into the RHP, is the coprime uncertainty description used by Glover and McFarlane (1989). This leads to an attractive robust stabilization problem formulated in an $H^\infty$ framework. The main results are summarized below.

5.2.1 Normalized coprime factorization

The plant model

$$G = M^{-1}N,$$  \hspace{1cm} (53)

is a normalized left coprime factorization (LCF) of $G$ if $M, N \in RH_\infty$ (the set of stable real rational transfer function matrices) and $MM^* + NN^* = I$ where for a real rational function of $s$, $X^*$ denotes $X^T(-s)$.

With the notation

$$G(s) = D + C(sI - A)^{-1}B \cong \begin{bmatrix} A & B \\ C & D \end{bmatrix}$$  \hspace{1cm} (54)

a state-space realization of a normalized coprime factorization of $G$ is given (Vidyasagar, 1988) by

$$\begin{bmatrix} N \\ M \end{bmatrix} \cong \begin{bmatrix} A + HC & B + HD \\ R^{-1/2} & R^{-1/2} \end{bmatrix}$$  \hspace{1cm} (55)

where

$$H = -(BD^T + ZC^T)R^{-1}$$  \hspace{1cm} (56)

$$R = I + DD^T$$  \hspace{1cm} (57)

and the matrix $Z \geq 0$ is the unique stabilizing solution to the algebraic Riccati equation (ARE)

$$(A - BS^{-1}D^T)Z + Z(A - BS^{-1}D^T) - ZC^TR^{-1}CZ + BS^{-1}B^T = 0$$  \hspace{1cm} (58)

where

$$S = I + D^TD.$$  \hspace{1cm} (59)
5.2.2 Perturbed plant model

A perturbed model $G_p$ can be defined as

$$G_p = (M + \Delta_M)^{-1}(N + \Delta_N)$$  \hspace{1cm} (60)

where $\Delta_M, \Delta_N \in RH_\infty$ and $\left\| \frac{\Delta_N}{\Delta_M} \right\|_\infty < 1$, as illustrated in figure 5.3.

\[ 
\text{Figure 5.3: Perturbed plant model and controller} 
\]

5.2.3 Robust stabilization

The robust stability condition for the class of perturbed models defined by (59) was derived previously in (41). For $\left\| \frac{\Delta_N}{\Delta_M} \right\|_\infty < 1$ we have

$$RS \iff \gamma \eqdef \left\| \begin{bmatrix} C \\ I \end{bmatrix} (I + GC)^{-1}M^{-1} \right\|_\infty \leq 1$$  \hspace{1cm} (61)

A reasonable objective is therefore to find the stabilizing controller that minimizes $\gamma$ and thus allows for the largest perturbations. This is the problem of robust stabilization of normalised coprime factor plant descriptions as introduced by Glover and McFarlane (1989). The minimum value of $\gamma$ for all stabilizing controllers C is

$$\gamma_0 = \inf_{C\text{ stabilising}} \left\| \begin{bmatrix} C \\ I \end{bmatrix} (I + GC)^{-1}M^{-1} \right\|_\infty$$  \hspace{1cm} (62)

and is given in Glover and McFarlane (1989) by

$$\gamma_0 = \left(1 - \| [N, M] \|_H^2 \right)^{-1/2},$$  \hspace{1cm} (63)

where $\| \cdot \|_H$ denotes the Hankel norm. From (Glover and McFarlane, 1989)

$$\| [N, M] \|_H^2 = \lambda_{\text{max}}(ZX(I + ZX)^{-1}),$$  \hspace{1cm} (64)

where $\lambda_{\text{max}}(.)$ represents the maximum eigenvalue, and $X \geq 0$ is the unique stabilizing solution of the ARE

$$(A - BS^{-1}D^T)PX + X(A - BS^{-1}D^TC) - XBS^{-1}B^TX + C^TR^{-1}C = 0.$$  \hspace{1cm} (65)

Hence, it can be shown that

$$\gamma_0 = (1 + \lambda_{\text{max}}(ZX))^{1/2}.$$  \hspace{1cm} (66)
A controller which achieves $\gamma_0$ is given in (McFarlane and Glover, 1990) by

$$C \triangleq \begin{bmatrix} \frac{A + BF + \gamma_0^2(Q^T)^{-1}ZC^T(C + DF)}{B^TX} & \gamma_0^2(Q^T)^{-1}ZC^T \end{bmatrix} \begin{bmatrix} -D^T \end{bmatrix},$$

(67)

where

$$F = -S^{-1}(D^T C + B^TX),$$

(68)

and

$$Q = (1 - \gamma_0^2)I + XZ.$$  

(69)

The above results on robust stabilization are particularly attractive because the optimal $\gamma$ and the corresponding optimal controller can be found without an iterative search on $\gamma$ which is normally required to solve $H^\infty$ problems.

In the next section, it is shown how the robust stabilization problem can be used in conjunction with the ideas of Doyle and Stein on singular value loop shaping to arrive at a reliable multivariable loop shaping design procedure.

### 5.3 Loop shaping design

Robust stabilization alone is not much used in practice because the designer is not able to specify the desired performance requirements. To do this McFarlane and Glover (1990) proposed pre- and post-compensating the plant to shape the open-loop singular values prior to robust stabilization of the "shaped" plant.

If $W_1$ and $W_2$ are the pre- and post-compensators respectively, then the shaped plant $G_s$ is given by

$$G_s = W_2GW_1$$

(70)

as shown in figure 5.4. The controller $C$ is synthesised by solving the robust stabilization problem of section 5.2 for the shaped plant $G_s$ with a normalized left coprime factorization $G_s = M_s^{-1}N_s$. The feedback controller for the plant $G$ is then $C = -W_1C_sW_2$.

![Figure 5.4: The shaped plant and controller](image)

The above procedure contains all the essential ingredients of classical loop shaping, and can be easily implemented using reliable algorithms in, for example, Matlab. Skill is required in the selection of weights, but experience on real applications has shown that robust controllers can be designed with relatively little effort by following a few simple guidelines. Hyde (1991) offers a step by step procedure for weights selection developed during his Ph.D work with Glover on the robust control of VSTOL aircraft. These guidelines are summarised below in subsection 5.3.1. Successful application of the procedure has also been reported by Postlethwaite and Walker (1992) in their work on advanced control of high performance helicopters some of which will be described in section 6.
5.3.1 A loop shaping design procedure

The following procedure is a summary of that found in (Hyde, 1991):

1. Scale the outputs so that the same amount of cross coupling into each of the outputs is equally undesirable.

2. Scale the inputs to reflect the relative actuator capabilities or expected usage. This may involve a few iterations based on the control signals which result from successive designs.

3. The inputs and outputs should be ordered so that the plant is as diagonal as possible. The relative gain array can be useful here.

4. Select the elements of diagonal pre- and post-compensator weights $W_1$ and $W_2$ so that the roll off rates of the singular values are approximately 20 dB/decade at the desired bandwidths. Some trial and error is involved here.

$W_2$ is often chosen as a constant reflecting the relative importance of the outputs to be controlled while $W_1$ contains the dynamic shaping.

Integral action (for steady-state accuracy) and high frequency roll off (for noise attenuation and robustness) should be placed in $W_1$ if desired.

5. Sometimes it is found useful to "align" the singular values at the desired bandwidth using a further constant weight $W_A$ cascaded with $W_1$. This is effectively a decoupler and should not be used if the plant is ill-conditioned.

6. Robust stabilization of the shaped plant is carried out as described in section 5.2. If the optimal gamma, $\gamma_0$, is less than about 4, then the design is usually successful. That is, the shape of the open-loop singular values will not have changed much after robust stabilization. A large value of $\gamma$ indicates that the specified singular value shapes are incompatible with robust stability requirements.

7. Analysis of the design may prompt further modifications of the weights if all the specifications are not met.

8. When implementing the controller, the configuration shown in figure 5.5 has been found useful when compared with the conventional set up in figure 5.1. This is because the references do not directly excite the dynamics of $C_s$ which can result in large amounts of overshoot (classical derivative kick). The prefilter ensures a steady state gain of 1 between $r$ and $y$.

6 Conclusions

The paper has provided an introduction to frequency domain methods for the analysis and design of multivariable control systems. Particular attention was given to $H^\infty$ methods and to problems of robustness which arise when plant models are uncertain, which is always the case. The additional problems associated with the control of ill-conditioned plants were also considered.

The relative gain array, the singular value decomposition and the structured singular value were shown to be invaluable tools for analysis.

For multivariable design, emphasis was given to the shaping of the singular values of the loop transfer function. The technique of McFarlane and Glover was considered in detail.
7 References


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