# SPECTRAL METHODS AND PLANT-WIDE APPROACHES IN CONTROL LOOP PERFORMANCE ASSESSMENT SEPT 19<sup>th</sup> 2005

### Nina Thornhill

Department of E&E Engineering, University College London, Torrington Place, London, UK, WC1E 7JE www.ee.ucl.ac.uk/~nina

#### Assessment of performance of single-input-single-output loops using spectral methods

- Motivational introduction to control loop performance assessment from industrial case studies.
- Control loop performance evaluation and diagnosis via spectral analysis of data.

## Plant-wide disturbance and root-cause diagnosis:

- Plant wide disturbances: A faulty control loop can cause widespread process disturbance. Industrial examples will be presented to motivate the detection of plantwide disturbances and diagnosis of the root cause.
- Detection of plant wide disturbances: Techniques will be presented to detect measurements at various places in a plant which are influenced by the same process disturbance. Both oscillating and non-oscillating plant-wide disturbances will be covered.
- Diagnosis of plant wide disturbances: A published case study with Eastman Chemicals will be presented showing how the root cause of a plant-wide disturbance was isolated.

#### Materials to be provided:

- MATLAB<sup>TM</sup> programs together with data and step-by-step instructions to complete worked examples in SISO control loop performance assessment and diagnosis.
- Handouts of the presentation slides.