## TKP4140 Process Control. Autumn 2022. Schedule / updated as we go along

Week	Week 2022	Topic lectures (my change) (book chapters from Seborg In parenthesis)	Exercise (out Wednesday, help next Wednesday 08-10, hand in Friday at 16:00, solution Monday)
1	34	Control fundamentals («crash course, part 1») NOTE: First lectures are 0915-1100 on Monday 22 August 2022 in room K5 (in building K5)	Ex.1 eactor control structure. "Shower process", Help session is the following Wednesday, so 31 Aug. 0815-1000 in K5.
2	35	Intro to dynamics and SIMC PID tuning («crash course, part 2») (Skogestad ch. 11)	Ex.2. Distillation. Modelling + control (Simulink) EXTRA::Tuesday 30 Aug 16-18 (K5): Introduction to Matlab and Simulink
3	36	Models: balances, state space form, linearization. Simulation (Ch.2, Skogestad ch. 11)	Ex.3 Linearization, Laplace
4	37	Laplace (App. A), Transfer functions, First-order system. Poles and zeros, responses, time delay,	Ex.4 Transfer functions Mon. Lecture project part 1 (Simulink). 16-18, K5
5	38	2 <sup>nd</sup> order system (ch.4), block diagrams, Closed- loop response	Ex.5. 2 <sup>nd</sup> order response (Simulink) Thu 9-10. Lecture about lab (K5)
6	39	Zeros, FOD approx, half rule (ch.5). Closed-loop response (ch.10), SIMC rules	Ex.6 (closed-loop TF, SIMC). Lab. In 2 <sup>nd</sup> floor K4 (required for all students)
7	40	Derivation of SIMC PID tuning rules (ch. 11). PID tuning, ZN rule. PID implementation, windup, bumpless transfer, discrete control (7.6).	Ex.7. Closed-loop responses (Ex.1 revisit) Friday 07 Oct. 2022: Project part1 deadline
8	41	Stability, closed-loop poles, Routh Hurwitz, effect of feedback (root locus).	Ex.8: Tuning ZN+Shams Mon: Lecture project part 2: 16-18, (K5)
9	42	Frequency analysis (ch. 13), stability conditions, robustness,	Ex.9: Routh-Hurwitz, complex no.s
10	43	Freq. Analysis, continued. Advanced process control, cascade	Ex. 10: Bode diagrams. Friday: 28 Oct 2022 Project part 2 deadline
11	44	More advanced control, feedforward, selectors, split range control RGA, Cascade control, feedforward control (ch. 14, 15).	Ex. 11: Bode stabilité condition. GM, PM Mon: Lecture project part 3 16-18, (K5)
12	45	More examples. MIMO control. RGA, Decoupling	Ex.12: Feedforward, cascade
13	46	Industrial examples.	Ex.13: RGA, decoupling, feedforward Friday: 18 Nov 2022 Project deadline.
14	47	MPC (ch. 16), Controllability analysis, summary	

**Instructor:** Professor Sigurd Skogestad (room K4-211). Phone 91371669 (mob), 735 94154 (office). Email: <u>skoge@ntnu.no</u>

Lectures: Monday 09:15 – 11:00 (K5)

Thursday 08:15 - 09:00 (K5) May move one hour later

Exercises: Wednesday 08.15 – 10:00 (K5). May have lectures instead some weeks.

Project help sessions : 1-2 sessions each week (3x3 weeks), Tue and/or Wed 16-18

Instructors lab/project/excercises

vit.ass. Lucas Ferreira (main responsible)

vit.ass. Simen Bjorvand

vit.ass. Lucas Cammann

vit.ass. Rafael de Oliveira

Assistants exercises (Stud.ass)

Yoonsik Oh

Geir Arne Vassnes

Yasaman Hasjizadeh

Required exercises: 65% + required lab + required project

## Grading: 100% final exam,

(Unfortunately, NTNU has changed its policy, so the old grading system cannot be used. Until 2021 it used to be 60% final, 20% midterm, 5% lab and 15% project 15%. With the current grading system the lab and the project are required activities where a grade of 70% is required to take the exam)

Until 2021: Midterm test (15 Oct. 2021, 10-12): 90 min written test. No notes or books allowed. Bring pen/pencil, allowed calculator and student ID card.

**Final exam (09 Dec. 2022):** 4 hour written exam. You may bring one (1) A4 doublesided piece of paper with your handwritten notes to the exam. No other books or help is allowed Standard calculator is allowed.

## Course material:

- D.E. Seborg, T.F. Edgar, D.A. Mellichamp, F.J. Doyle: Process Dynamics and Control, Wiley, 4th ed. 2019.
- S. Skogestad: Chemical and Energy Process Engineering, CRC Press, 2009, Chapter 11 on "Process Dynamics" (available on course <u>home page</u>)

More information: http://www.ntnu.edu/studies/courses/TKP4140/2022